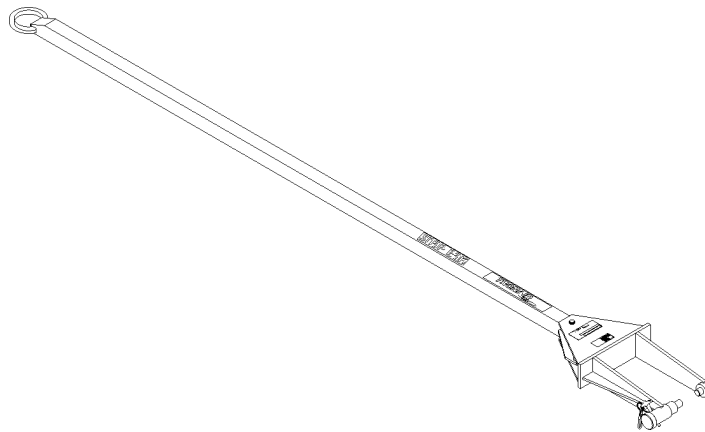




## Operation & Service Manual



**Model: 01-1273-0010  
Snap-Bak Towbar  
Raytheon JPATS  
T-6A/Texan II**



12/2008 – Rev. 04

**Includes Illustrated Parts Lists**

REVISION	DATE	TEXT AFFECTED
03	03/2007	Added CE marking
04	12/2008	Modified Parts List



**TABLE OF CONTENTS**

	<b><u>PAGE</u></b>
<b>1.0 DESCRIPTION .....</b>	<b>1</b>
1.1 SPECIFICATIONS .....	1
<b>2.0 SAFETY INFORMATION.....</b>	<b>1</b>
2.1 GENERAL .....	1
<b>3.0 OPERATION.....</b>	<b>1</b>
3.1 PRELIMINARY CHECKLIST .....	1
3.1.1 Towbar .....	1
3.1.2 Towing Head .....	1
3.2 USAGE PROCEDURE .....	2
3.2.1 Aircraft Attachment.....	2
3.2.2 Tug Attachment.....	2
3.2.3 Couplers.....	2
3.2.4 Towing Operation.....	3
<b>4.0 TRAINING.....</b>	<b>3</b>
4.1 TRAINING REQUIREMENTS .....	3
4.2 TRAINING PROGRAM.....	3
4.3 OPERATOR TRAINING .....	3
<b>5.0 PROVISION OF SPARES .....</b>	<b>3</b>
5.1 SPARE PARTS .....	3
5.2 PARTS LIST.....	3
<b>6.0 IN-SERVICE SUPPORT .....</b>	<b>5</b>
<b>7.0 GUARANTEES/LIMITATION OF LIABILITY .....</b>	<b>5</b>

Tronair towbars/heads must only be used with matching Tronair heads/towbars, and Tronair shear pins.

This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., its suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

## 1.0 DESCRIPTION

The Tronair Model 01-1273-0010 Snap-Bak Towbar is a lightweight, portable towbar for the Raytheon JPATS, T-6A/Texan II Aircraft manufactured by Raytheon Aircraft Company.

The snap-bak towbar includes a spring in the towing head attachment to the towbar which provides a dampening of radial forces about the aircraft nose landing gear during towing operation. The aircraft attachment is by machined pins on the towing head to the nose landing gear towpoint. There is an eyebolt at the end of the towbar for towing.

### 1.1 SPECIFICATIONS

**Aircraft Application:** Raytheon JPATS, T-6A/Texan II Aircraft manufactured by Raytheon Aircraft Company  
**Maximum Aircraft Gross Weight:** 6,500 lbs (2.95 Metric ton)  
**Dimensions:** Length: 96.0 in (243.84 cm) From eyebolt centerline to aircraft attachment centerline  
Width: 10.25 in (26.0 cm)  
Height: 3.0 in (7.6 cm)  
**Weight:** 35 lbs (15.9 kg)  
**Finish:** Blue Powder Coat

## 2.0 SAFETY INFORMATION

### 2.1 GENERAL

The Tronair Model 01-1273-0010 Snap-Bak Towbar is used for moving the Raytheon JPATS, T-6A/Texan II Aircraft only.

To ensure safe operation, please read the following statements and understand their meaning. This manual contains safety precautions which are explained as follows. Please read carefully.



**WARNING!** Warning is used to indicate the presence of a hazard that can cause **severe personal injury, death, and/or substantial property damage** if the Warning Notice is ignored.

**CAUTION!** Caution is used to indicate the presence of a hazard which will or can cause **minor personal injury or property damage** if the Caution Notice is ignored.



### **WARNING!**

**A damaged or bent towbar should not be used. Towbar should be repaired or replaced.**

## 3.0 OPERATION

### 3.1 PRELIMINARY CHECKLIST

#### 3.1.1 Towbar

- Check weld between towing eye and tube for cracks.
- Check towing eye for bending, excessive wear and deformity.
- Check weld between tube and spring retainer for cracks.

#### 3.1.2 Towing Head

- Check welds between side rails and head rail for cracks.
- Check welds between head rail and spring retainer housing for cracks.
- Check welds between side rails and stationary pin. Also sliding pin wear sleeve for cracks.
- Check fastener connection of towing head to towbar. Ensure the connection is not loose or missing.
- Check sliding pin ball lok-T pin. Ensure ball lok-T pin is securely attached to the side rail via its lanyard. Ensure ball lok-T pin is not missing.
- Check sliding pin for bending or excessive wear. Ensure sliding pin slides freely.
- Check sliding pin roll pin. Ensure roll pin is not loose or missing.
- Check snap-bak spring. Ensure the spring is not loose or taken a set. Ensure the spring operates correctly.

### 3.0 OPERATION (continued)

#### 3.2 USAGE PROCEDURE

##### 3.2.1 Aircraft Attachment



#### CAUTION!

It is recommended that your towbar to attached to the aircraft first, and then connected to the tug to avoid possible aircraft damage.

— Ensure the sliding pin is locked in place using the ball lok-T pin.

##### 3.2.2 Tug Attachment



#### CAUTION!

Damage to the towbar or aircraft can result from an excessive towbar angle during towing operations. Reference Figure 1.

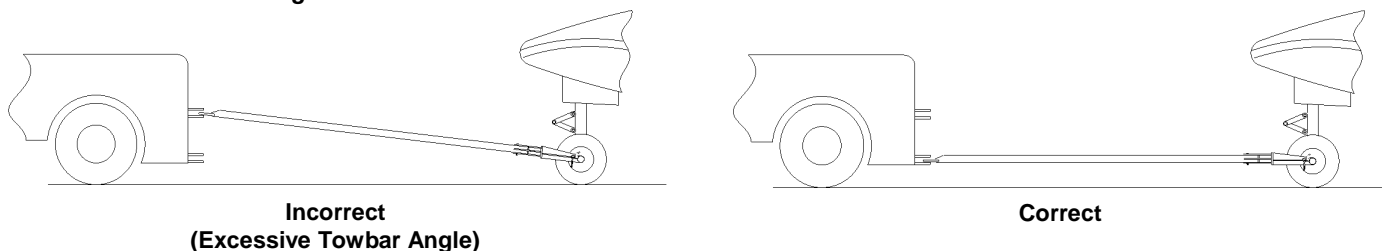


FIGURE 1

— Use a pintle height so that the towbar is as level as possible during towing. Also, the pintle hook height should prevent contact of the towbar with the ground during towing.

##### 3.2.3 Couplers



#### CAUTION!

Damage to the towbar or aircraft can result while towing with the following types of couplers:

- Lift Head
- Standard Duty Latch
- Vertical Side Swing Latch
- Swivel Hook

The couplers listed above are known to cause binding and failure in the eyebolt. Indicators of binding are wear on outside diameter of the eyebolt and indentation on the inside diameter of the eyebolt. Reference Figure 2.

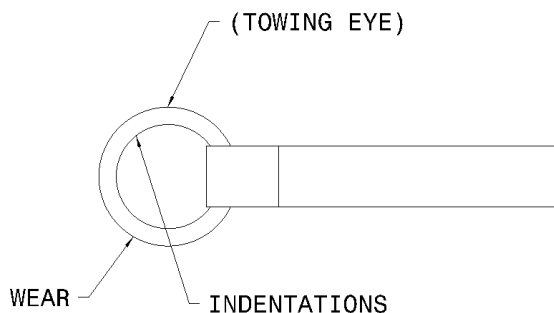


FIGURE 2

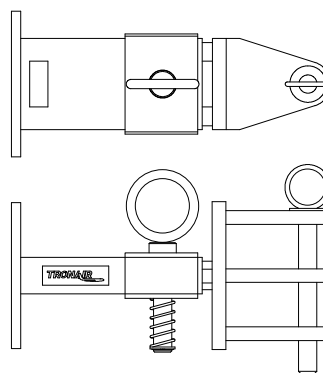


FIGURE 3  
 01-1950-5000 Standard Telecoupler

Tronair recommends a telecoupler pintle hook arrangement. This arrangement is known to eliminate binding. Tronair offers a Standard Telecoupler, Model Number 01-1950-5000, for use on tugs. Reference Figure 3.

3.2.3 Couplers continued on following page.

Damage to the towbar and/or aircraft can result by towing or pushing an aircraft with an incorrect size eyebolt or pintle pin. A correct size eyebolt will make contact with the pintle pin. A gap between the eyebolt outside diameter and the coupler face plate should be easily seen. An eyebolt which is too large will cause the eyebolt to make contact with the face plate of the coupler. When the eyebolt is too large for the coupler, a gap between the inside diameter of the eyebolt and the coupler face plate will be seen. **Reference Figure 4.**

To ensure proper towing and pushing, check to make sure the pintle pin diameter is not too long for the eyebolt's inside diameter. An approximate one-half inch (1/2") gap between the pin diameter and the eyebolt should be seen. If any of these conditions are not met, please contact Tronair for information to obtain a new coupler.

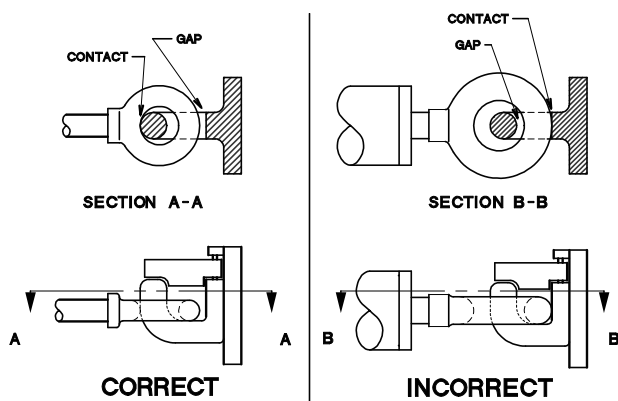


FIGURE 4

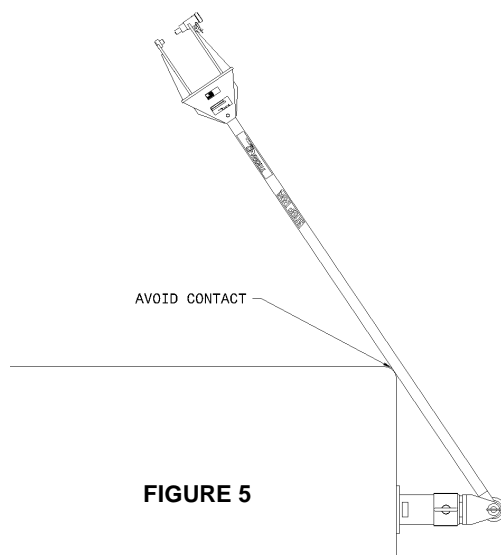


FIGURE 5

### 3.2.4 Towing Operation

Damage to the towbar or aircraft can result from pushing an aircraft while maintaining too sharp of an angle between the tug and the aircraft. Contact between the towbar weldment and the tug must be avoided. It is recommended that the angle between the tug and towbar not exceed 90°. **Reference Figure 5.**

## 4.0 TRAINING

### 4.1 TRAINING REQUIREMENTS

The employer of the operator is responsible for providing a training program sufficient for the safe operation of the towbar.

### 4.2 TRAINING PROGRAM

The employer provided operator training program should cover safety procedures concerning use of the towbar in and around the aircraft at the servicing location.

### 4.3 OPERATOR TRAINING

The operator training should provide the required training for safe operation of the towbar.

**NOTE: Maintenance and Trouble Shooting are to be performed by the skilled and trained technician.**

## 5.0 PROVISION OF SPARES

### 5.1 SPARE PARTS

Spare parts may be obtained from the manufacturer:

**TRONAIR, Inc.**  
 1740 Eber Road  
 Holland, Ohio 43528-9794 USA

Telephone: (419) 866-6301 or 800-426-6301  
 Fax: (419) 867-0634  
 E-mail: sales@tronair.com  
 Website: www.tronair.com

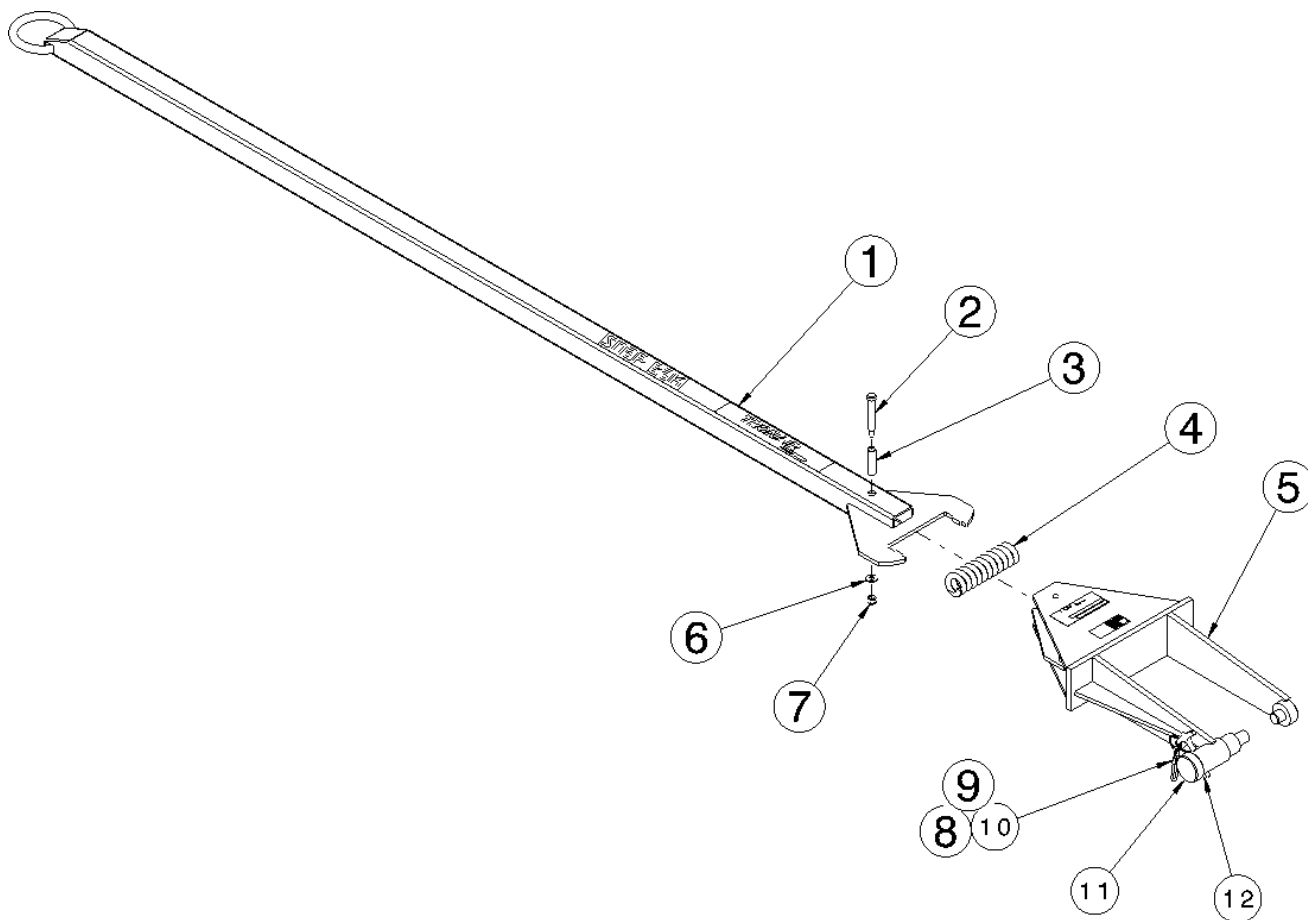
When ordering Replacement Parts/Kits and Spare Parts, please specify Model & Serial Number of your product.

### 5.2 PARTS LIST

Reference following page for ordering information of Replacement Parts

**Parts List**

When ordering replacement parts/kits, please specify model, serial number and color of your unit.



ITEM	PART NUMBER	DESCRIPTION	QTY
1	Z-1670-03-01	Weldment, Towbar	1
2	G-1155-106222	Screw, Hex Socket Head Shoulder, 5/16-18	1
3	TR-1672-01	Sleeve	1
4	H-1232	Spring	1
5	Z-3573-01	Replacement, Head	1
6	G-1250-1060N	Flatwasher, 5/16 Narrow	1
7	G-1202-1060	Stopnut, 5/16-18 Elastic	1
11	R-1737	Pin, Sliding	1
12	G-1300-109040	Pin, Roll	1
	<b>K-1308</b>	<b>Kit, Ball Lok-T Pin Replacement; consists of:</b>	
8	G-1310-0415	Pin, Ball Lok-T, 1/4" diameter x 1 1/2" long	1
9	G-1351-04	Rivet, 1/8 Open End Steel	1
10	H-1026*07.0	Assembly, Lanyard	1
	<b>K-4292</b>	<b>Kit, Towbar Weldment Replacement; consists of:</b>	
1	Z-1670-03-01	Weldment, Towbar	1



## 6.0 IN-SERVICE SUPPORT

Contact Tronair for technical services and information.

## 7.0 GUARANTEES/LIMITATION OF LIABILITY

Tronair products are warranted to be free of manufacturing or material defects for a period of one year after shipment to the original customer. This is solely limited to the repair or replacement of defective components. This warranty does not cover the following items:

- a) Parts required for normal maintenance
- b) Parts covered by a component manufacturers warranty
- c) Replacement parts have a 90-day warranty from date of shipment

If you have a problem that may require service, contact Tronair immediately. Do not attempt to repair or disassemble a product without first contacting Tronair, any action may affect warranty coverage. When you contact Tronair be prepared to provide the following information:

- a) Product Model Number
- b) Product Serial Number
- c) Description of the problem

If warranty coverage is approved, either replacement parts will be sent or the product will have to be returned to Tronair for repairs. If the product is to be returned, a Return Material Authorization (RMA) number will be issued for reference purposes on any shipping documents. Failure to obtain a RMA in advance of returning an item will result in a service fee. A decision on the extent of warranty coverage on returned products is reserved pending inspection at Tronair. Any shipments to Tronair must be shipped freight prepaid. Freight costs on shipments to customers will be paid by Tronair on any warranty claims only. Any unauthorized modification of the Tronair products or use of the Tronair products in violation of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied.

The obligations of Tronair expressly stated herein are in lieu of all other warranties or conditions expressed or implied. **Any unauthorized modification of the Tronair products or use of the Tronair products in violations of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied and Tronair disclaims any and all liability for injury (WITHOUT LIMITATION and including DEATH), loss or damage arising from or relating to such misuse.**





**APPENDIX - I**

**Declaration  
of  
Conformity**





## DECLARATION of CONFORMITY

The design, development and manufacture is in accordance with European Community guidelines

Snap-Bak Towbar  
01-1273-0010

Relevant provisions complied with by the machinery:  
2006/42/EC

Relevant standards complied with by the machinery:  
EN ISO 12100-1

Identification of person empowered to sign on behalf of the manufacturer:

A handwritten signature in black ink that reads "David L. Kiehl". The signature is written in a cursive style and is positioned above a horizontal line.

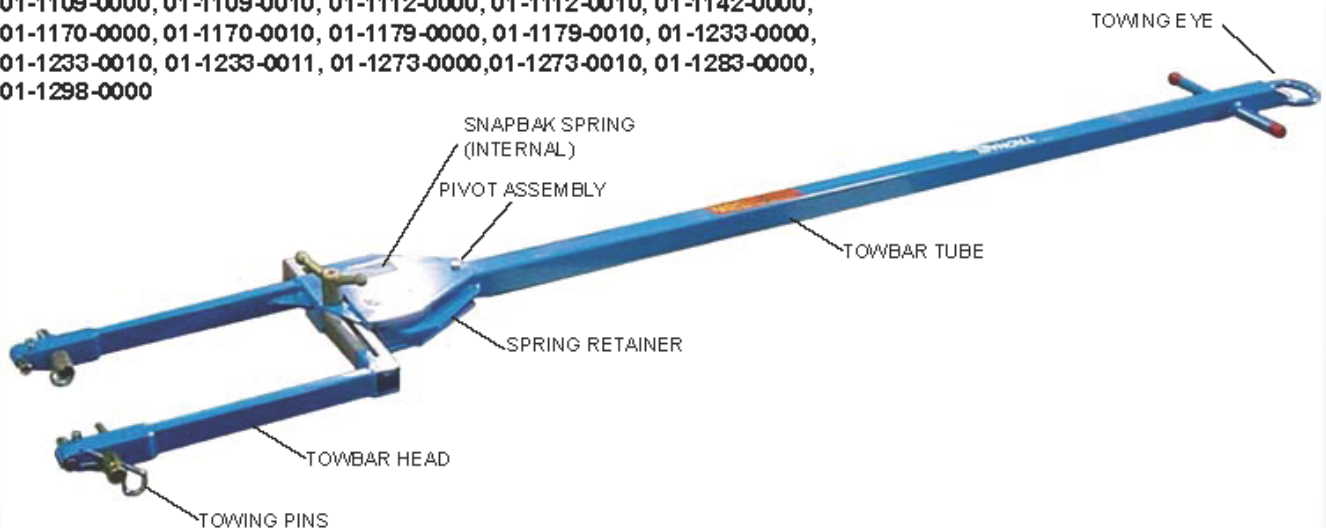
Quality Assurance Representative



## Snapbak Towbars

### Models:

01-1109-0000, 01-1109-0010, 01-1112-0000, 01-1112-0010, 01-1142-0000,  
01-1170-0000, 01-1170-0010, 01-1179-0000, 01-1179-0010, 01-1233-0000,  
01-1233-0010, 01-1233-0011, 01-1273-0000, 01-1273-0010, 01-1283-0000,  
01-1298-0000



### Tronair recommends towbar inspections at least once a week.

- ❑ Check towing eye for bending, excessive wear and deformity. If any are located, remove towbar from service and contact Tronair for repair.
- ❑ Inspect the towbar tube for cracks, gouges greater than 1/32", and bends or deformities. If any are located, remove towbar from service and contact Tronair or your Tronair distributor for replacement.
- ❑ Check the snapbak pivot assembly. Ensure the pivot assembly is not loose or missing. Tighten or replace as required.
- ❑ Check the snapbak spring by holding the towing head section in a vise and from the towing eye end rotate the towbar tube side to side, approximately 15° in each direction. The snapbak spring should re-center the towbar tube. If it does not, disassemble the snapbak pivot assembly and check that the snapbak spring is positioned within the spring retainer. If it is not, reposition the snapbak spring and retest. If the spring is in position, contact Tronair or your Tronair distributor for snapbak spring replacement.
- ❑ Inspect all welds on the towbar head and towbar tube for cracks. If any weld cracks are located, remove towbar from service and contact Tronair for repair.
- ❑ Check towing pins for bending, cracks and excessive wear. If any are located, remove towbar from service and contact Tronair or your Tronair distributor for replacement.
- ❑ Check towbar head members for bending and cracks. If any are located, remove towbar from service and contact Tronair or your Tronair distributor for replacement.
- ❑ Inspect all steel components for signs of rust. Touch up with paint as required.

INS-1787

[www.tronair.com](http://www.tronair.com)

Tronair • Email: [sales@tronair.com](mailto:sales@tronair.com) • Phone: 419-866-6301 or 800-426-6301 • Fax: 419-867-0634

Asia Sales Offices: China - Email: [tronairchina@tronair.com](mailto:tronairchina@tronair.com) • Phone: 86-592-5560735 • Fax: 86-592-5563132

Asia/Australia - Email: [tronairasia@tronair.com](mailto:tronairasia@tronair.com) • Phone: 66-2665-6511 • Fax: 66-2204-1858

Europe, Middle East & Africa Sales Office • Email: [saleseurope@tronair.com](mailto:saleseurope@tronair.com) • Phone: 44-0-113-245-3300 • Fax: 44-0-113-322-0436