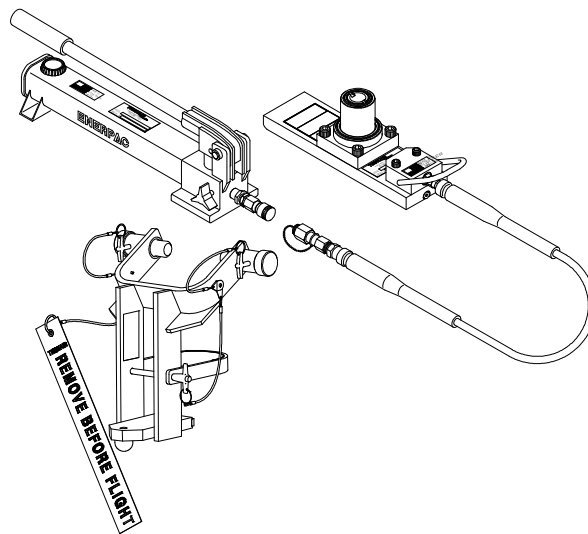




Operation & Service Manual



Model: 02-7862-0100 12 Ton Axle Jack

10/2004 - Rev. OR

Includes Illustrated Parts Lists

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Model: 02-7862-0100
12 Ton Axle Jack

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Model: 02-7862-0100
12 Ton Axle Jack

REVISION
OR

DATE
10/2004

TEXT AFFECTED\
Original Release

TRONAIR

10/2004 - AA - Rev. OR

Model: 02-7862-0100
12 Ton Axle Jack

This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., its suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur.

1.0 DESCRIPTION

The Tronair Model 02-7862-0100 Hydraulic Axle Jack incorporates the following quality features:

- Steel construction
- Three-stage hydraulic ram
- High/Low manually operated pump
- Uses standard MIL-PRF-5606 Hydraulic Fluid
- The jack is specifically designed for use on Cessna Sovereign 680 Aircraft; included is a NLG jacking adapter.
- Mechanical extension to increase closed height to 2 1/4in.

2.0 USAGE

The purpose of this jack is to lift aircraft at the landing gear for maintenance. It has a maximum capacity of 12 tons (10.9 metric tons).

3.0 SPECIFICATIONS (Reference Figure 1)

- Vertical capacity 24,000 lbs (10,884 kg)
- Minimum closed height 5.1 in (12.95 cm)
- Hydraulic extension 5.8 in (14.73 cm)
- Mechanical extension 2.3 in (5.84 cm)
- Maximum height obtainable 13.2 in (33.53 cm) with mechanical extension
- Weight 55 lbs (24.95 kg)
- BUNA 'N' Seals

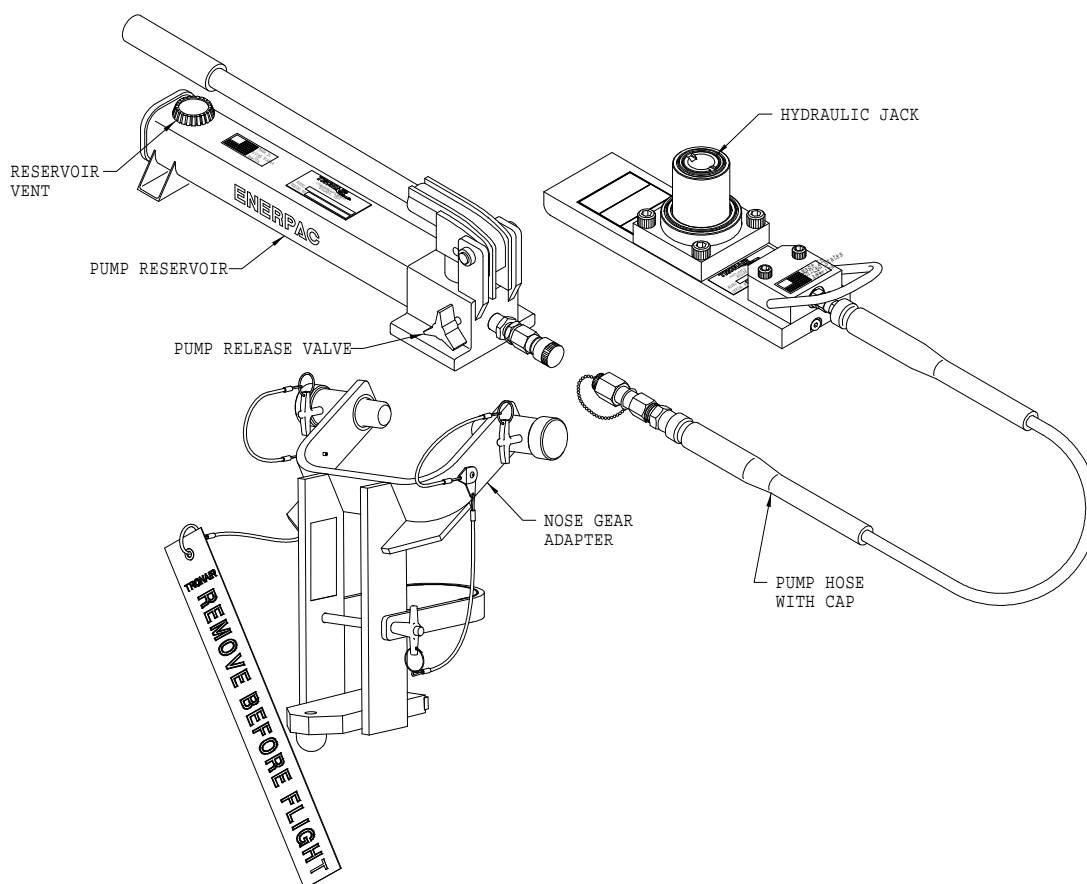


FIGURE 1

TRONAIR

10/2004 - AA - Rev. OR

**Model: 02-7862-0100
12 Ton Axle Jack**

4.0 ASSEMBLY INSTRUCTIONS

4.1 GENERAL INFORMATION

This product should be assembled and/or repaired using good workmanship practices and proper tools.

All replacement parts must be the same as or equal to the original parts supplied.

4.2 PRE-USE CHECKS

Refer to the Parts Lists and Illustrations to identify and ensure that all parts are present.

Generally check over unit to ensure the tightness of all nuts, bolts and screws. With rams completely collapsed, check to see if the hydraulic pump reservoir is filled with hydraulic fluid. Replenish with MIL-PRF-5606 fluid as required.

5.0 OPERATING INSTRUCTIONS

The user should be familiar with the following statements prior to using the jack(s).



CAUTION!

**NEVER put hands between aircraft and jack pad.
ALWAYS open reservoir vent screw before operating.**

5.1 TO RAISE NOSE GEAR (Reference Figure 2)

1. Attach the nose gear adapter to the strut. Place the strap around the strut and lock in place with the ball lok-T pin. Insert both sliding pins into the towing bowls on the strut. Lock sliding pins in place with the ball lok-T pins.
2. Place hydraulic jack on a hard level surface.
3. Use the mechanical extension in order to get the cylinder assembly as close as possible to the nose gear adapter.
4. After the nose gear adapter is secured onto the strut, line up jack pad with the spherical recess in the center of the cylinder assembly.
5. Chock aircraft tires on gear not being raised.
6. Connect pump hose.
7. Open reservoir vent screw.
8. Close pump release valve and operate pump.

5.1.1 To Lower Nose Gear

1. Slightly open pump release valve to slowly lower nose gear.

5.2 TO RAISE MAIN GEAR

1. Place hydraulic jack on a hard level surface between tires.
2. Use the mechanical extension in order to get the cylinder assembly as close as possible to the jack pad.
3. Line up jack pad with the spherical recess in the center of the cylinder assembly.
4. Chock aircraft tires on gear not being raised.
5. Connect pump hose.
6. Open reservoir vent screw.
7. Close pump release valve and operate pump.

5.2.1 To Lower Main Gear

1. Slightly open pump release valve to slowly lower main gear.

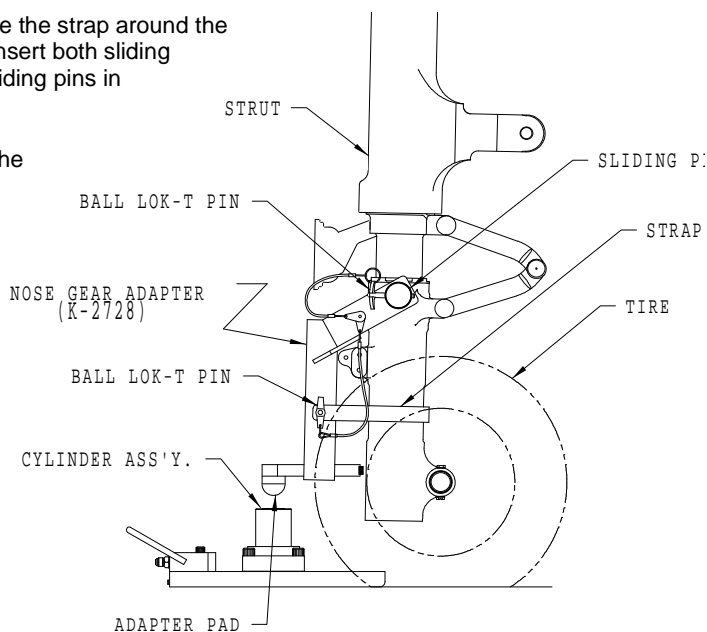


Figure 2

**Model: 02-7862-0100
12 Ton Axle Jack**

6.0 MAINTENANCE

GENERAL

- All maintenance and/or repair work should be done using good workmanship practices and proper tools.
- The work area should be clean and free of dirt.
- When O-rings and backup rings are removed, every effort should be made to avoid the contact of tools with the critical surfaces of parts. Surface deformities could cause degradation of seals and failure.
- It is good practice to replace all O-rings and backup rings once removed. Cut and damaged rings normally result in fluid leakage.
- At this time flush old hydraulic fluid and dirt from overall system and replenish with new, clean hydraulic fluid.

6.1 SERVICING JACK

6.1.1 To Disassemble Jack

1. Collapse jack rams.
2. Remove cap screws (Item 3) surrounding jack cylinder and retaining ring (Item 2).
3. Lift cylinder from axle jack base weldment (Item 1). Operate jack hand pump to help remove cylinder.
 - Separate rams by removing internal rings (Items 4 and 5).
 - Replace all seals including internal rings.

6.1.2 To Re-Assemble Jack

1. Re-assemble in reverse order of above.
2. Torque each cap screw (Item 3) to 50 ft-lb, using standard cross torque procedure.

6.1.3 To Bleed Jack For Air

1. Open reservoir vent screw on hand pump.
2. Pump unit to fully extended position.
3. Turn jack upside down.
4. Push jack back to fully collapsed position.

6.2 JACK FUNCTION LOAD TEST

1. Take all necessary precautions to prevent injury.
2. Always jack against a load and **never against the jack itself**.
3. Apply a test load equal to the jack rated capacity plus 10%. **Do not exceed this load.**

**Model: 02-7862-0100
12 Ton Axle Jack**

7.0 TROUBLE SHOOTING

TROUBLE	PROBABLE CAUSE	ACTION
Fluid leakage at pump piston or pump body	Damaged backup ring, o-ring, piston or pump body	Remove piston and pump body. Inspect for damage. Replace defective part(s). Replace removed o-ring and backup ring
External fluid leakage at rams	Damaged o-ring, backup ring or inner cylinder wall.	Remove rams as a unit from cylinder. Inspect parts. Replace o-ring and defective part(s)
Jack fails to lift rated load	Release valve not closed properly	Fully tighten release valve
	Low fluid level	Fill to correct fluid level
	Pressure relief valve improperly adjusted	Adjust or replace release valve
	Leakage at inlet or outlet check ball	Inspect valve body for wear or replace valve body and check balls
	Vent screw closed	Open vent screw
Rams will not support load after manual or pneumatic pump up	Leaking ram o-ring seals	Check for external leakage, if present replace defective seal and back up ring
	Leaking pressure check valve	Inspect valve body for wear or replace valve body and check balls
	Leaking pressure relief valve	Remove release valve, inspect ball and ball seat in pump block. Replace effective part(s)
Rams raise and fall with each manual pump stroke	Release valve open	Fully tighten release valve
	Inlet check valve not seated or sticking	Pump rapidly to dislodge or replace valve body
	Pressure check valve not seated or sticking	Pump rapidly to dislodge or replace valve body
Jack fails to lower	Ram locknut not loosened	Raise jack ¼ inch and release locknut
	Vent screw closed	Open vent screw
	O-Ring (pinched or rolled)	Replace o-ring and back-up ring, clean up cylinder wall of debris

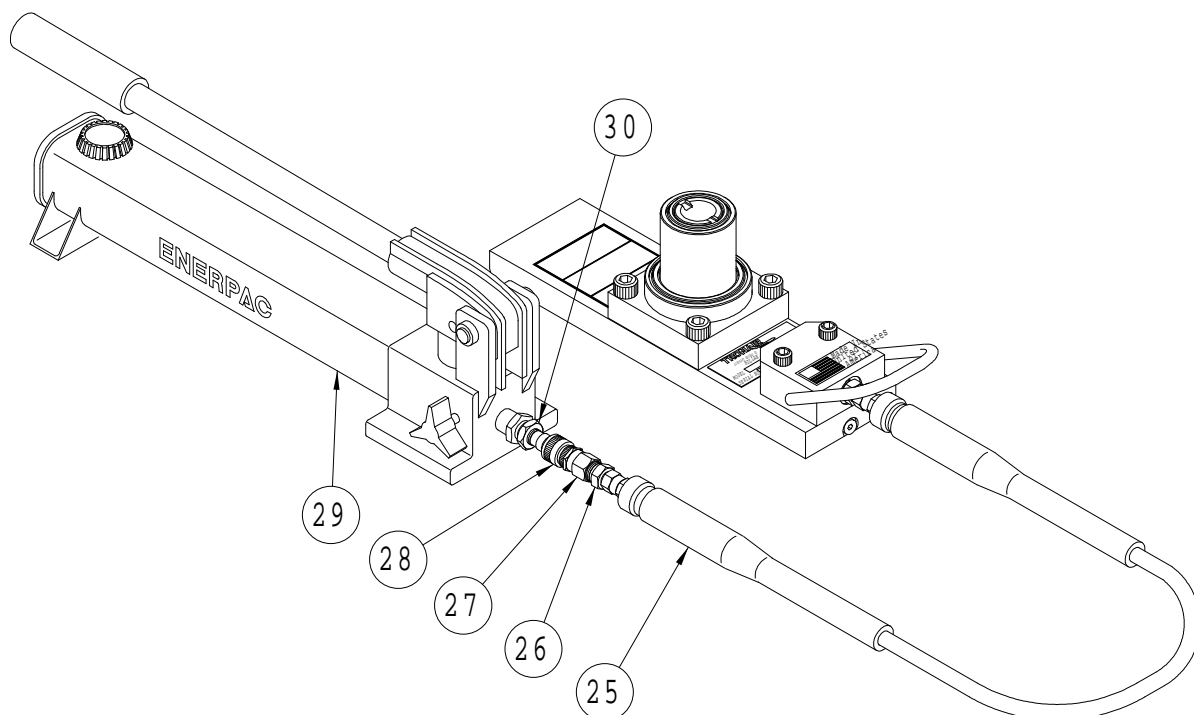
8.0 PARTS LIST

Reference the following pages for ordering information of Replacement Parts and Kits.

Model: 02-7862-0100
12 Ton Axle Jack

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

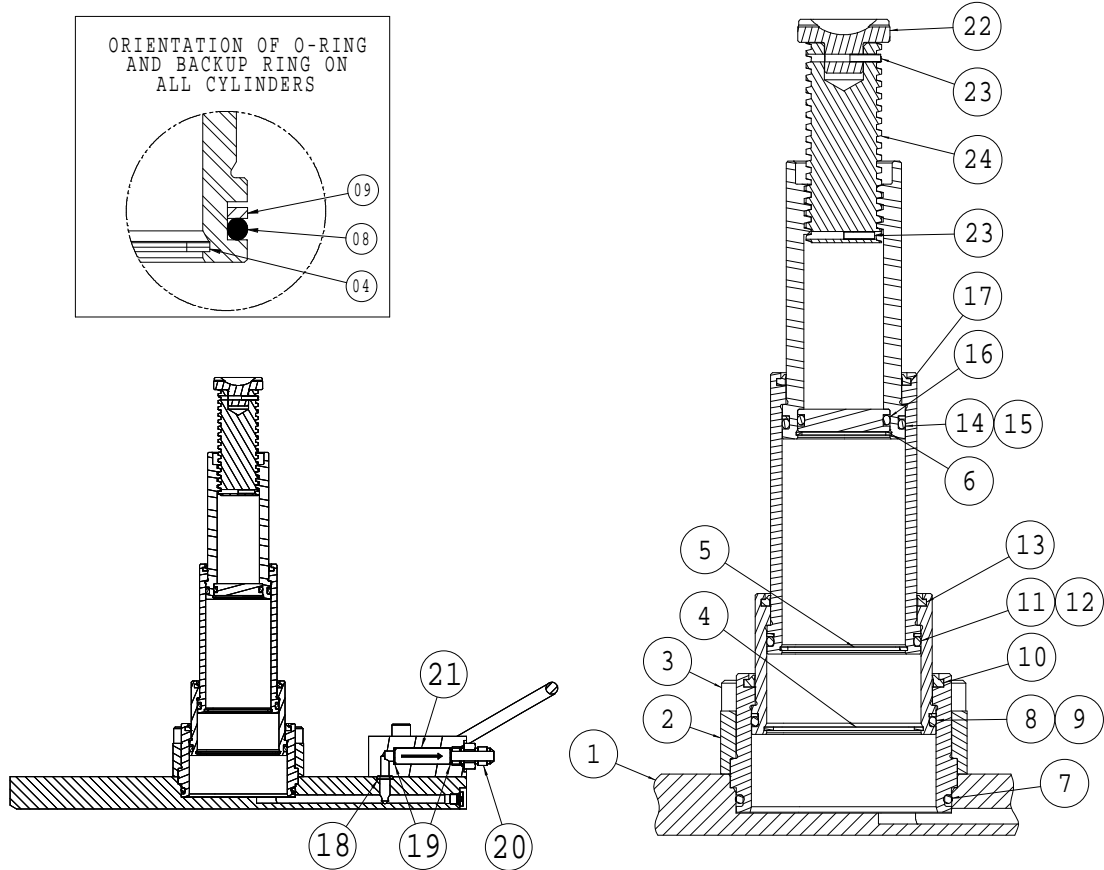


ITEM	PART NUMBER	DESCRIPTION	QTY
30.....	N-2203-06-S.....	Nipple, Pipe.....	1
25.....	TF-1104-01*31.0.....	Assembly, Hose (#4 Mineral Base).....	1
26.....	N-2009-08-S.....	Connector, Male.....	1
27.....	N-2712.....	Coupler, Hydraulic (Female).....	1
28.....	N-2713.....	Nipple, Hydraulic (Male).....	1
29.....	<i>Reference K-3772 Hand Pump Kit..</i>		
	K-3772	Kit, Replacement Hand Pump; consists of:	
30.....	N-2203-06-S.....	Nipple, Pipe.....	1
28.....	N-2713.....	Nipple, Hydraulic (Male).....	1
29.....	H-1595-09.....	Hand Pump with Labels.....	1
<i>Not Shown</i>	K-1508	Kit, Hydraulic Hand Pump Seal	
	<i>(This kit includes all soft seals, wipers, and gaskets required to reseal the pump)</i>		

Model: 02-7862-0100
12 Ton Axle Jack

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.



ITEM	PART NUMBER	DESCRIPTION	QTY
1	J-3548-01	Plate Base	1
2	J-3549	Ring, Cylinder Retaining	1
3	G-1151-109716	Screw, Socket Head Cap, 1/2 - 20 x 1 3/4" long	4
4	G-1398-250	First Cylinder Internal Ring	1
5	G-1398-200	Second Cylinder Internal Ring	1
6	G-1398-150	Third Cylinder Internal Ring	1
7	HC-2008-236	Main Cylinder O-ring	1
8	HC-2000-232	First Cylinder O-ring	1
9	HC-2023-232	First Cylinder Backup Ring	1
10	HC-1697-28	Main Cylinder Wiper	1
11	HC-2000-228	Second Cylinder O-ring	1
12	HC-2023-228	Second Cylinder Backup Ring	1
13	HC-1697-24	First Cylinder Wiper	1
14	HC-2000-224	Third Cylinder O-ring	1
15	HC-2023-224	Third Cylinder Backup Ring	1
16	HC-2000-218	O-Ring	1
17	HC-1697-20	Second Cylinder Wiper	1
18	HC-2008-109	O-Ring	1
19	HC-2000-012	O-Ring	2
20	N-2007-08-S-B	Connector, SAE #6	1
21	HC-1969	Velocity Fuse	1
22	R-2131	Jack Pad	1
23	G-1300-13040	Pin, Roll	2
24	R-1628-03	Mechanical Extension	1



Model: 02-7862-0100
 12 Ton Axle Jack

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

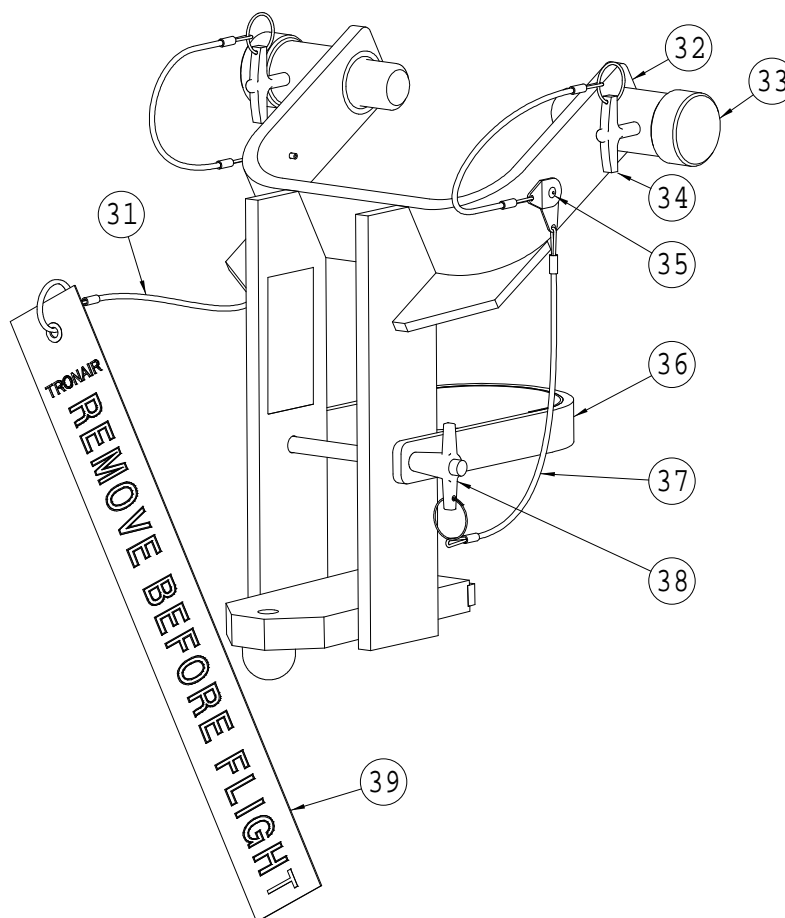
ITEM	PART NUMBER	DESCRIPTION	QTY
	K-2606	Kit, Replacement Cylinder Seal; consists of:	
7	HC-2008-236	Main Cylinder O-ring	1
8	HC-2000-232	First Cylinder O-ring	1
9	HC-2023-232	First Cylinder Backup Ring	1
10	HC-1697-28	Main Cylinder Wiper	1
11	HC-2000-228	Second Cylinder O-ring	1
12	HC-2023-228	Second Cylinder Backup Ring	1
13	HC-1697-24	First Cylinder Wiper	1
14	HC-2000-224	Third Cylinder O-ring	1
15	HC-2023-224	Third Cylinder Backup Ring	1
16	HC-2000-218	O-Ring	1
17	HC-1697-20	Second Cylinder Wiper	1



Model: 02-7862-0100
12 Ton Axle Jack

Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.



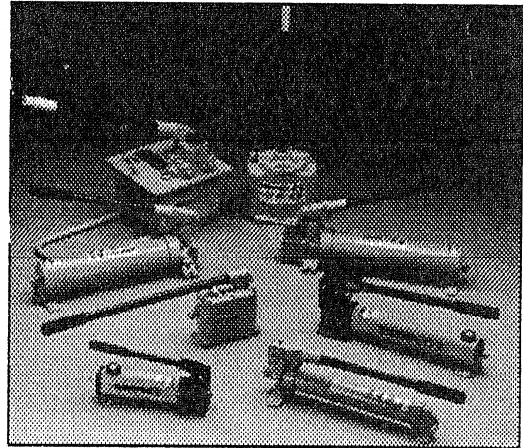
ITEM	PART NUMBER	DESCRIPTION	QTY
31	H-1026*07.0	Assembly, Lanyard	1
32	<i>Reference K-2728 Nose Adapter Assembly Kit on following page.</i>		
33	R-1671	Pin, Sliding	1
34	G-1310-0415	Pin, Ball Lok-T, 1/4" diameter x 1.5" Grip	1
35	G-1351-04	Rivet, 1/8" Open-end Steel	1
36	Z-3369	Assembly, Nose Adapter Strap	1
37	H-1026*12.0	Assembly, Lanyard	1
38	G-1310-0645	Pin, Ball Lok-T, 3/8" x 4.5" Grip	1
Not Shown	G-1300-19040	Pin, Roll, 3/16" diameter x 1/2" long	1
K-1308		Kit, Replacement Ball Lok-T Pin; consists of:	
31	H-1026*07.0	Assembly, Lanyard	1
34	G-1310-0415	Pin, Ball Lok-T, 1/4" diameter x 1.5" grip	1
35	G-1351-04	Rivet, 1/8" Open-end Steel	1
K-2728		Kit, Nose Adapter Assembly; consists of:	
31	H-1026*07.0	Assembly, Lanyard	3
32	Z-3367-01	Weldment, Nose Adapter Bracket with Labels	1
33	R-1671	Pin, Sliding	2
34	G-1310-0415	Pin, Ball Lok-T, 1/4" x 1.5" Grip	2
35	G-1351-04	Rivet	2
36	Z-3369	Assembly, Nose Adapter Strap	1
37	H-1026*12.0	Assembly, Lanyard	1
38	G-1310-0645	Pin, Ball Lok-T, 3/8" x 4.5" Grip	1
39	B-160-01	Banner, "Remove Before Flight"	1





APPENDIX I

**Enerpac
Instructions
&
Repair Parts**



1.0 IMPORTANT RECEIVING INSTRUCTIONS

Visually inspect all components for shipping damage. Shipping damage is **not** covered by warranty. If shipping damage is found, notify carrier at once. The carrier is responsible for all repair and replacement costs resulting from damage in shipment.

SAFETY FIRST

2.0 SAFETY ISSUES



Read all instructions, warnings and cautions carefully. Follow all safety precautions to avoid personal injury or property damage during system operation. Enerpac cannot be responsible for damage or injury resulting from unsafe product use, lack of maintenance or incorrect product and/or system operation. Contact Enerpac when in doubt as to the safety precautions and operations. If you have never been trained on high-pressure hydraulic safety, consult your distribution or service center for a free Enerpac Hydraulic safety course.

Failure to comply with the following cautions and warnings could cause equipment damage and personal injury.

A **CAUTION** is used to indicate correct operating or maintenance procedures and practices to prevent damage to, or destruction of equipment or other property.

A **WARNING** indicates a potential danger that requires correct procedures or practices to avoid personal injury.

A **DANGER** is only used when your action or lack of action may cause serious injury or even death.



WARNING: Wear proper personal protective gear when operating hydraulic equipment.



WARNING: Stay clear of loads supported by hydraulics. A cylinder, when used as a load lifting device, should never be used as a load holding device. After the load has been raised or lowered, it must always be blocked mechanically.



WARNING: USE ONLY RIGID PIECES TO HOLD LOADS. Carefully select steel or wood blocks that are capable of supporting the load. Never use a hydraulic cylinder as a shim or spacer in any lifting or pressing application.



DANGER: To avoid personal injury keep hands and feet away from cylinder and workpiece during operation.



WARNING: Do not exceed equipment ratings. Never attempt to lift a load weighing more than the capacity of the cylinder. Overloading causes equipment failure and possible personal injury. The cylinders are designed for a max. pressure of 700 bar [10,000 psi]. Do not connect a jack or cylinder to a pump with a higher pressure rating.



Never set the relief valve to a higher pressure than the maximum rated pressure of the pump. Higher settings may result in equipment damage and/or personal injury.



WARNING: The system operating pressure must not exceed the pressure rating of the lowest rated component in the system. Install pressure gauges in the system to monitor operating pressure. It is your window to what is happening in the system.




CAUTION: Avoid damaging hydraulic hose. Avoid sharp bends and kinks when routing hydraulic hoses. Using a bent or kinked hose will cause severe back-pressure. Sharp bends and kinks will internally damage the hose leading to premature hose failure.





Do not drop heavy objects on hose. A sharp impact may cause internal damage to hose wire strands. Applying pressure to a damaged hose may cause it to rupture.





IMPORTANT: Do not lift hydraulic equipment by the hoses or swivel couplers. Use the carrying handle or other means of safe transport.

 **CAUTION:** Keep hydraulic equipment away from flames and heat. Excessive heat will soften packings and seals, resulting in fluid leaks. Heat also weakens hose materials and packings. For optimum performance do not expose equipment to temperatures of 65°C [150°F] or higher. Protect hoses and cylinders from weld spatter.

 **DANGER:** Do not handle pressurized hoses. Escaping oil under pressure can penetrate the skin, causing serious injury. If oil is injected under the skin, see a doctor immediately.

 **WARNING:** Only use hydraulic cylinders in a coupled system. Never use a cylinder with unconnected couplers. If the cylinder becomes extremely overloaded, components can fail catastrophically causing severe personal injury.

 **WARNING: BE SURE SETUP IS STABLE BEFORE LIFTING LOAD.** Cylinders should be placed on a flat surface that can support the load. Where applicable, use a cylinder base for added stability. Do not weld or otherwise modify the cylinder to attach a base or other support.

 **Avoid situations where loads are not directly centered on the cylinder plunger. Off-center loads produce considerable strain on cylinders and plungers. In addition, the load may slip or fall, causing potentially dangerous results.**



Distribute the load evenly across the entire saddle surface. Always use a saddle to protect the plunger.



IMPORTANT: Hydraulic equipment must only be serviced by a qualified hydraulic technician. For repair service, contact the Authorized ENERPAC Service Center in your area. To protect your warranty, use only ENERPAC oil.



WARNING: Immediately replace worn or damaged parts by genuine ENERPAC parts. Standard grade parts will break causing personal injury and property damage. ENERPAC parts are designed to fit properly and withstand high loads.



CAUTION: Always use the handle to carry the pump. Carrying the pump by the hose may damage the hose and/or the pump.

SPECIFICATIONS – Use this instruction sheet for the following hand pump models.						
Hand Pump Specifications						
Model	Type (Speed)	Maximum Pressure Rating psi [bar]		Oil Volume per Stroke in ³ [cm ³]		Usable Oil Capacity in ³ [cm ³]
EHF-65	1	6,500 [440]		.16 [2.62]		22 [360]
P-18	1	2,850 [200]		.16 [2.62]		22 [360]
P-25	1	2,500 [170]		.58 [9.51]		231 [3786]
P-39, 1003	1	10,000 [700]		.16 [2.62]		43 [705]
P-50	1	5,000 [340]		.29 [4.75]		231 [3786]
P-51	1	3,000 [210]		.25 [4.09]		50 [820]
P-141, 1001	1	10,000 [700]		.055 [.90]		20 [328]
P-391, 1004	1	10,000 [700]		.151 [2.47]		55 [900]
		Stage 1	Stage 2	Stage 1	Stage 2	
P-80, 1006	2	350 [25]	10,000 [700]	.99 [16.23]	.15 [2.46]	140 [2295]
P-84	2	350 [25]	10,000 [700]	.99 [16.23]	.15 [2.46]	140 [2295]
P-142, 1002	2	200 [14]	10,000 [700]	.221 [3.62]	.055 [.90]	20 [328]
P-142AL	2	200 [14]	10,000 [700]	.221 [3.62]	.055 [.90]	9.0 [148]
P-202	2	200 [14]	10,000 [700]	.221 [3.62]	.055 [.90]	55 [900]
P-392, 1005	2	200 [14]	10,000 [700]	.687 [11.26]	.151 [2.47]	55 [900]
P-392AL	2	200 [14]	10,000 [700]	.687 [11.26]	.151 [2.47]	55 [900]
P-462	2	200 [14]	10,000 [700]	7.69 [126.00]	.29 [4.75]	462 [7572]
P-464	2	200 [14]	10,000 [700]	7.69 [126.00]	.29 [4.75]	462 [7572]
P-801	2	350 [25]	10,000 [700]	.99 [16.23]	.15 [2.46]	250 [4095]
P-802	2	400 [28]	10,000 [700]	2.40 [39.34]	.15 [2.46]	155 [2540]
P-842	2	400 [28]	10,000 [700]	2.40 [39.34]	.15 [2.46]	155 [2540]

3.0 DESCRIPTION

3.1 Models P-141, 1001; P-142, 1002; P-202; P-391, 1004; P-392, 1005; P-802; P-842

Figure 1 and the corresponding table show the main components of hand pump models P-141, P-142, P-202, P-391, P-392, P-802, and P-842. The dual-purpose vent/fill cap acts as a pressure relief valve in case of accidental reservoir pressurization. To provide an access port at the rear of the reservoir for remote valves, use a return-to-tank kit. See the Table 1 for kit model numbers.

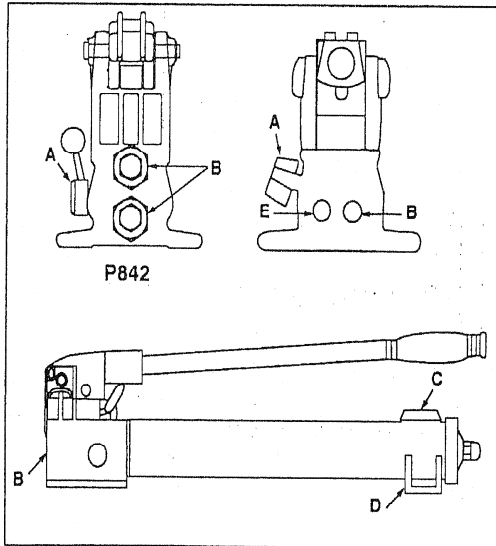


Figure 1

3.2 Models P-18/P-39, 1003/P-80, 1006/P-84/P-801

Figure 2 and the corresponding table below show the main components of these hand pump models. Model P-84 is equipped with a 4-way, 3-position valve for use with double-acting cylinders. To convert models P-18 or P-39 to foot operation, order Kit PC-10.

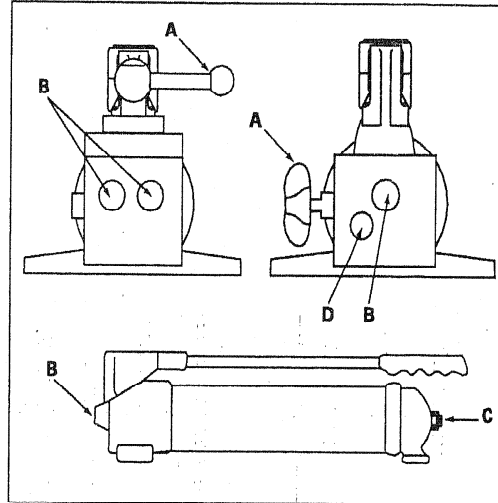


Figure 2

WARNING: These pumps are operated with a non-vented reservoir. If the reservoir is subjected to high pressure, the casing may rupture, causing personal injury and/or equipment damage. NEVER attempt to return more oil to the reservoir than it is capable of holding.

Table 1							
Fig. 1	P-141, 1001	P-142, 1002	P-202	P-391, 1004	P-392, 1005	P-802	P-842
A	Release Valve	Release Valve	Release Valve	Release Valve	Release Valve	Release Valve	4-Way Valve
B	1/4 NPTF Outlet Port	1/4 NPTF Outlet Port	1/4 NPTF Outlet Port	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port
C	Vent/Fill Cap	Vent/Fill Cap	Vent/Fill Cap	Vent/Fill Cap	Vent/Fill Cap	Vent/Fill Cap	Vent/Fill Cap
D	Mounting	Mounting Slots	—	—	—	Mounting Slots	Mounting Slots
E	—	—	—	—	—	Return-to-Tank Port	—
Return-to-Tank Kit	PC-20	PC-20	PC-25	PC-25	PC-25	—	—

Table 2					
Fig. 2	P-18	P-39, 1003	P-80, 1006	P-84	P-801
A	Release Valve	Release Valve	Release Valve	Release Valve	Release Valve
B	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port
C	Fill Plug	Fill Plug	Fill Plug	Fill Plug	Fill Plug
D	—	—	1/4 NPTF Return-to-Tank Port	—	1/4 NPTF Return-to-Tank Port

3.3 Models P-462 and P-464

Figure 3 and the table below show the main features of hand pump models P-462, for use with single-acting cylinders, and P-464, for use with double-acting cylinders.

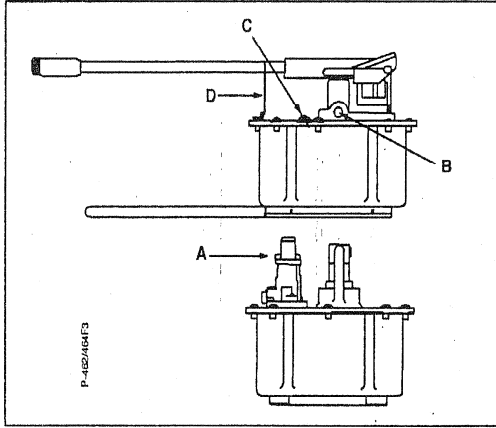


Figure 3, Models P-462, P-464

Table 3		
Fig. 3	P-462	P-464
A	3-Way 2-Position Valve	4-Way 3-Position Valve
B	3/8 NPTF Outlet Port	3/8 NPTF Outlet Port
C	Vent/Fill Plug	Vent/Fill Plug
D	Handle Clip	Handle Clip

3.4 Models P-25, P-50, and P-51

Figure 4 shows hand pump models P-25 and P-50, both of which are equipped with a handle that operates in both directions. Figure 5 shows the P-51 hand pump. The main components of these pumps are listed in the table below.

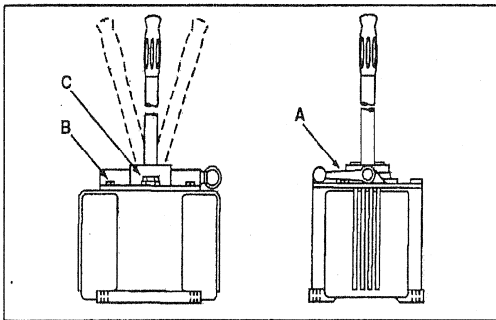


Figure 4, Models P-25 and P-50

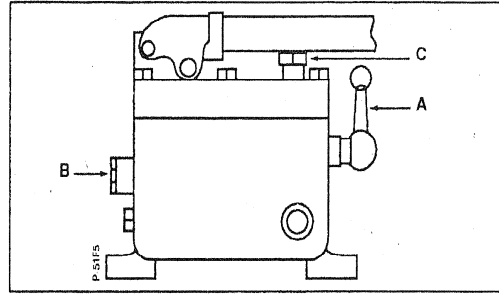


Figure 5, Model P-51

Table 4 and 5			
Fig. 4 & 5	P-25	P-50	P-51
A	Release Valve	Release Valve	Release Valve
B	1/4 NPTF Outlet Port	1/4 NPTF Outlet Port	1/4 NPTF Outlet Port
C	Vent/Fill Cap	Vent/Fill Cap	Vent/Fill Cap

4.0 INSTALLATION

4.1 Connecting the Pump

1. Thread hose into pump outlet. Use 1 1/2 wraps of Teflon tape (or suitable thread sealant) on hose fitting, leaving the first complete thread free of tape to ensure that tape does not shed into hydraulic system, causing damage. Trim loose ends.
2. Install a pressure gauge in-line from the pump for added safety and better control.
3. Connect the hose(s) to your cylinder or tool.

NOTE: For single-acting cylinders, connect one hose from the pump to the cylinder. For double-acting cylinders, connect two hoses. Connect one hose from the pressure port of the pump to the pressure port of the cylinder. Connect another hose from the retract port of the pump to the retract port of the cylinder.

4.2 Pump Venting

See table below to determine if your pump should be operated with a vented or non-vented reservoir. Vented pumps provide slightly better performance. For pumps with nylon reservoir, turn vent/fill cap 1/4 turn counter-clockwise to vent. For other pumps, see decal on pump. Close vent prior to transporting pump to prevent oil leakage.

VENTING OPTIONS	
EHF-65.....non-vented	P-142AL.....non-vented
P-18.....non-vented	P-202.....either
P-25.....either	P-391, 1004.....either
P-39, 1003.....non-vented	P-392, 1005.....either
P-50.....either	P-392AL.....vented
P-51.....vented	P-462.....vented
P-80, 1006.....non-vented	P-464.....vented
P-84.....non-vented	P-801.....non-vented
P-141, 1001.....either	P-802.....either
P-142, 1002.....either	P-842.....either

4.3 Pump Position

See table below to determine the correct operating position for your pump, horizontal or vertical.

OPERATING POSITION			
EHF-65.....	either	P-142AL.....	either
P-18.....	either	P-202.....	either
P-25.....	horizontal only	P-391, 1004.....	either
P-39, 1003.....	either	P-392, 1005.....	either
P-50.....	horizontal only	P-392AL.....	either
P-51.....	horizontal only	P-462.....	horizontal only
P-80, 1006.....	either	P-464.....	horizontal only
P-84.....	either	P-801.....	either
P-141, 1001.....	either	P-802.....	either
P-142, 1002.....	either	P-842.....	either

NOTE: When operating the pump in the vertical position, the hose end must be pointed down, or the pump will pick up air and will not build pressure properly.

5.0 OPERATION

5.1 Before Using the Pump

1. Check all system fittings and connections to be sure they are tight and leak free.
2. Check oil level in reservoir before operating pump. See "Adding Oil to the Pump" on page 7.



CAUTION: NEVER add extensions to pump handle. Extensions cause unstable pump operation.



WARNING: In certain situations the pump handle can "kick back". Always keep your body to the side of the pump, away from the line of force of the handle.

NOTE: To reduce handle effort at high pressure, take short strokes. Maximum leverage is obtained in the last 5° of stroke.

5.2 Using Two-Speed Pumps

These pumps provide 2-stage flow. Under no-load, the pump operates in the high flow first stage for rapid advance. When the load is contacted, the pump automatically shifts to the second stage for building pressure. For **P-462 or P-464 models**, when pump pressure reaches approximately 200 psi [14 bar], you must momentarily stop pumping and raise the handle to shift to the high pressure stage. For **P-802 or P-842 models**, when pump pressure reaches approximately 400 psi [28 bar], you must momentarily stop pumping and raise the handle to shift to the high pressure stage. After the pump shifts, pumping takes less effort.

NOTE: For best performance, operate pump handle at moderate speed during the high flow first stage. Rapid handle speed in the first stage will prevent the pump from delivering full volume of oil.

5.3 Single-Acting Applications with Release Valve

1. Close release valve by turning clockwise, as shown in Figure 6.

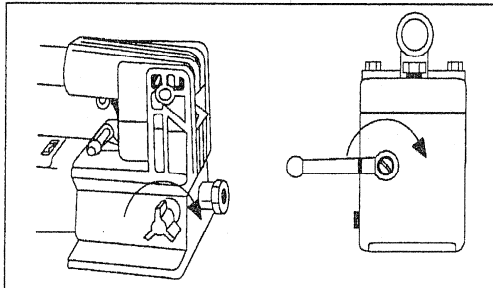


Figure 6



CAUTION: Close release valve finger tight ONLY. Using tools on release valve can damage it and cause the pump to malfunction.

2. Operate pump handle to deliver hydraulic power to system. Pressure will be maintained until release valve is opened.
3. Open release valve (turn counter-clockwise) to release pressure, allowing oil to flow back to the reservoir.

5.4 Single-Acting Applications with 3-Way, 2 Position Manual Valve

1. Shift valve handle to position 1 as shown in Figure 7.
2. Operate pump handle to deliver hydraulic power to the system. Pressure will be maintained until the valve is shifted.
3. To allow oil to return to the reservoir, shift valve handle to position 2.

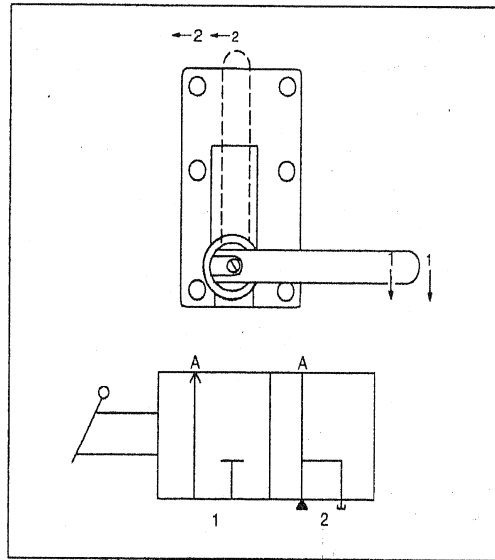


Figure 7

5.5 Double-Acting Applications with 4-Way, 3 Position Manual Valve

Pumps with 4-way control valves are designed to operate double-acting cylinders. See Figure 8 for valve positions.

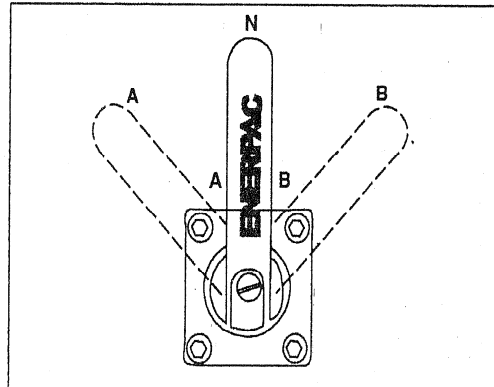


Figure 8a

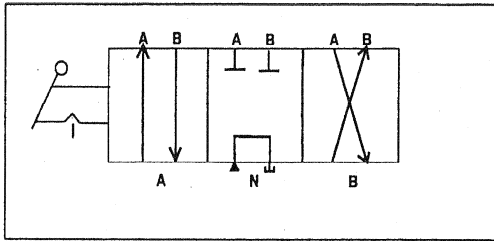


Figure 8b

1. Position lever on 4-way valve to select function as follows:
 (A) Flow to Port "A"; port "B" returns flow to the reservoir
 (N) Neutral; ports "A" and "B" are blocked
 (B) Flow to port "B"; port "A" returns flow to the reservoir

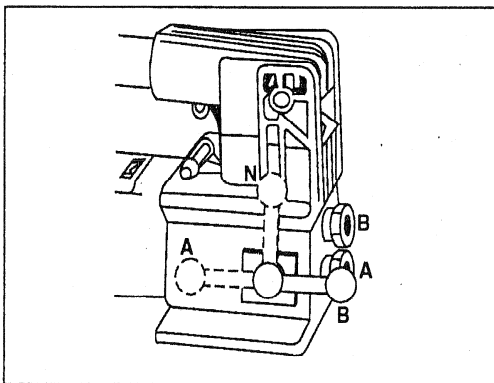


Figure 8c

2. Operate pump to perform work.
3. Change valve positions as needed.

WARNING: Operate double-acting cylinder only when both hoses are connected to the pump. If one coupler is left unconnected, high pressure will build behind the coupler which could cause personal injury and/or equipment damage.

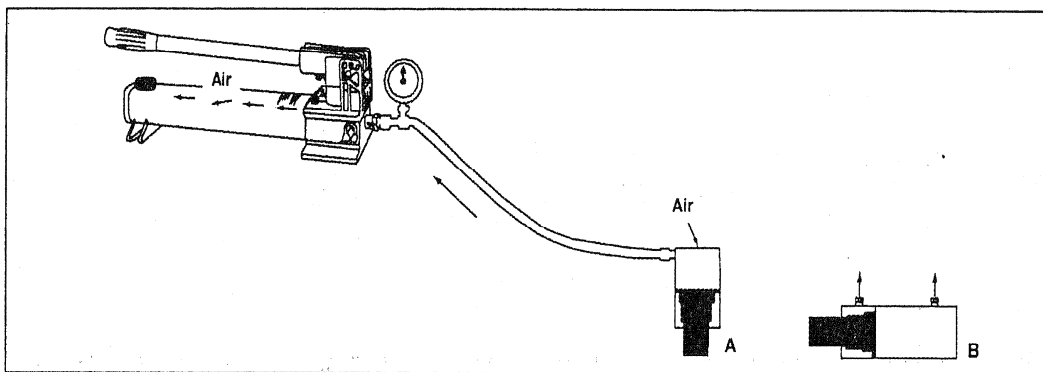


Figure 9

5.6 Relief Valve Adjustment

All pumps contain a factory set relief valve to prevent over-pressurization of the system. Lower pressure settings can be obtained. Contact your Authorized Enerpac Service Center.

6.0 AIR REMOVAL

Removing air from the hydraulic system will help the cylinder to advance and retract smoothly (see figure 9).

6.1 Pump With Single-Acting Cylinder (A)

1. Vent pump reservoir (for vented pumps only) and close release valve.
2. Position pump at higher elevation than cylinder.
3. Position cylinder with the plunger end down (up if using pull cylinder). See Figure 9 below.
4. Operate pump to fully extend the cylinder (retract if using pull cylinder).
5. Open release valve to retract cylinder (extend if a pull cylinder). This will force the trapped air to move up to the pump reservoir.
6. Repeat the above steps as necessary.
7. Add oil if necessary. See page 7.
8. Return vent/fill cap to operating position.

6.2 Pump With Double-Acting Cylinder (B)

1. Vent pump reservoir (for vented pumps only).
2. Position pump at higher elevation than cylinder.
3. Put cylinder in horizontal position with ports up. See Figure 9.
4. Fully advance and retract the cylinder 2 to 3 times.
5. Repeat the above steps as necessary.
6. Add oil if necessary. See page 7.
7. Return vent/fill cap to operating position.

7.0 MAINTENANCE

Use only Enerpac hydraulic oil with these pumps to promote long pump life and to protect your warranty. Viton and EPR seal kits are available for some hand pumps. Contact your Enerpac representative for more information on these products and their applications.

7.1 Adding Oil to the Pump

Check oil level regularly.



WARNING: Always add oil with cylinders fully retracted (extended if pull cylinders) or the system will contain more oil than the reservoir can hold.

1. Remove vent/fill cap from reservoir.
2. Fill reservoir only to level mark shown on pump.
3. Remove air from system if necessary. See page 6. Recheck oil level after removing air.
4. Return vent/fill cap to proper position.

NOTE: Non-vented hand pumps require air in the reservoir to function properly. If the reservoir is completely filled, a vacuum will form preventing oil from flowing out of the pump.

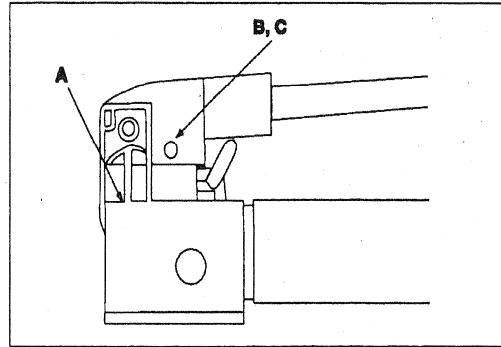


Figure 10

7.2 Keeping Oil Lines Clean

When coupler halves are disconnected, always screw on dust caps. Use every precaution to guard unit against entrance of dirt because foreign matter may cause pump, cylinder, or valve failure.

7.3 Lubricating the Pump

To extend pump life and improve performance, lubricate the beam pin (A), cross pin (B), and piston head (C) regularly, using roller bearing grease. See Figure 10.

7.4 Changing the Oil

1. Drain all oil and refill with clean Enerpac oil every 12 months. If pump is used in dirty environments, change the oil more often.
2. Remove vent/fill cap or plug from reservoir.
3. Tilt pump to drain out old oil.
4. Fill reservoir only to level mark shown on pump.
5. Replace the vent/fill cap or plug.
6. Dispose of used oil properly.

8.0 TROUBLESHOOTING GUIDE

The following information is intended as an aid in determining if a problem exists. For repair service, contact the Authorized Enerpac Service Center in your area.

TROUBLESHOOTING		
Problem	Possible Cause	Solution
Cylinder does not advance, advances slowly, or advances in spurts.	<ol style="list-style-type: none"> 1. Oil level in pump reservoir is low. 2. Release valve open. 3. Loose hydraulic coupler. 4. Load is too heavy. 5. Air trapped in system. 6. Cylinder plunger binding. 	<ol style="list-style-type: none"> 1. Add oil according to the Maintenance instructions on page 6. 2. Close the release valve. 3. Check that all couplers are fully tightened. 4. Do not attempt to lift more than rated tonnage. 5. Remove air according to the instructions on page 6. 6. Check for damage to cylinder. Have cylinder serviced by a qualified hydraulic technician.
Cylinder advances, but does not hold pressure.	<ol style="list-style-type: none"> 1. Leaking connection. 2. Leaking seals. 3. Internal leakage in pump. 	<ol style="list-style-type: none"> 1. Check that all connections are tight and leak free. 2. Locate leak(s) and have equipment serviced by a qualified hydraulic technician. 3. Have pump serviced by a qualified hydraulic technician.
Cylinder does not retract, retracts part way, or retracts more slowly than normal.	<ol style="list-style-type: none"> 1. Release valve closed. 2. Pump reservoir is over-filled. 3. Loose hydraulic coupler. 4. Air trapped in system. 5. Hose I.D. too narrow. 6. Cylinder retraction spring broken or other cylinder damage. 	<ol style="list-style-type: none"> 1. Open release valve. 2. Drain oil level to full mark. See page 7 instructions for adding oil. 3. Check that all couplers are fully tightened. 4. Remove air according to the instructions on page 6. 5. Use larger diameter hydraulic hose. 6. Have cylinder serviced by a qualified hydraulic technician.

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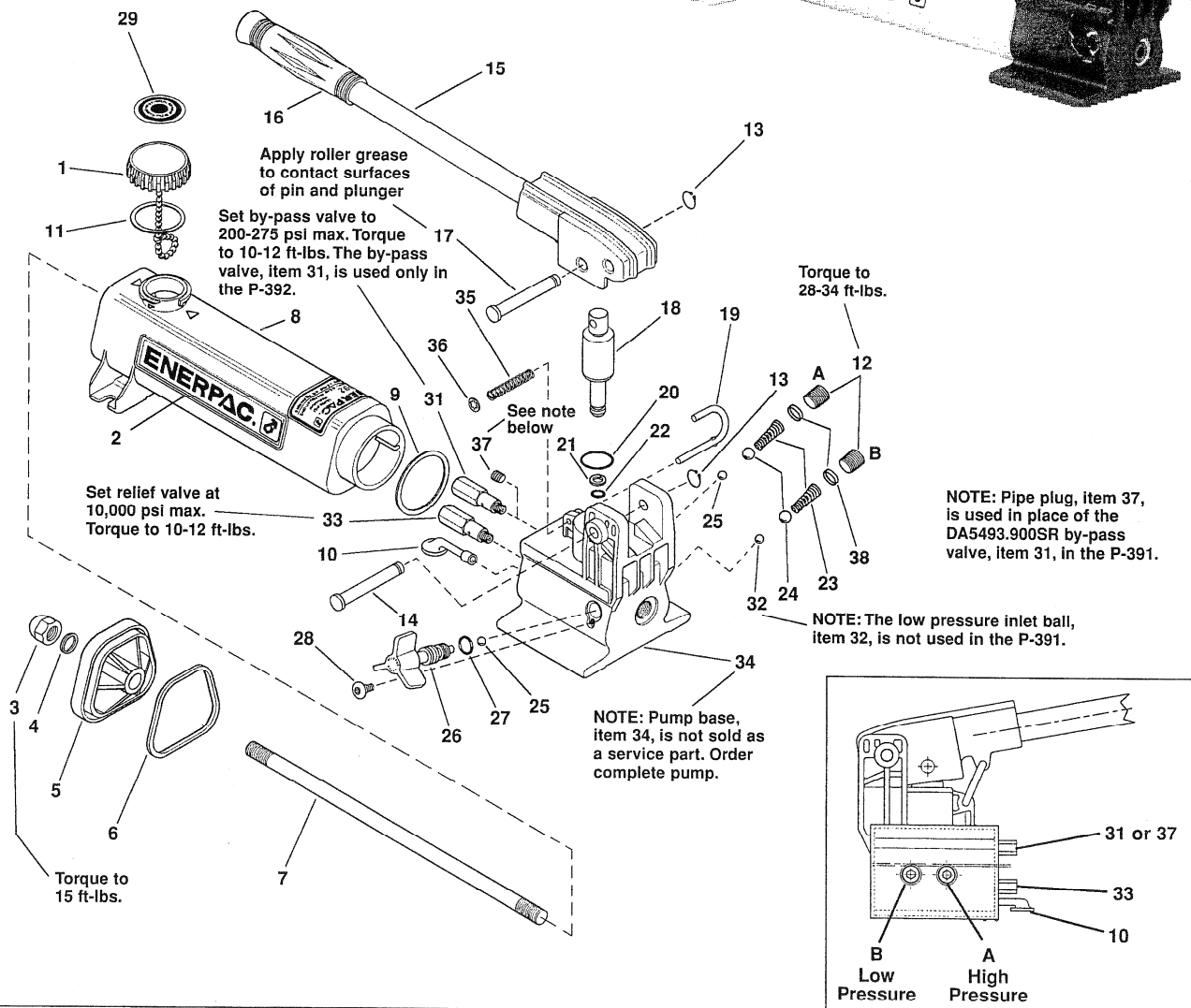
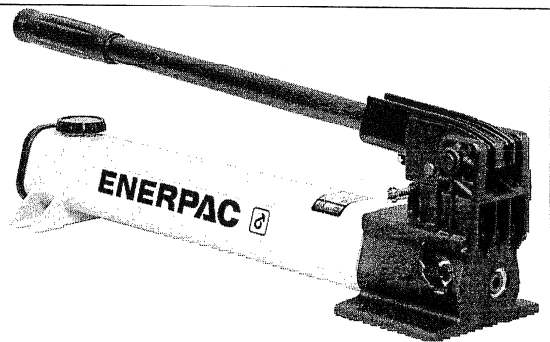
All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them.
For your nearest authorized Enerpac Service Center, visit us at www.enerpac.com

04.24.01

To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.
Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

WARNING:

To ensure that the internal relief valve setting is correct, check the model number when servicing the product. The setting may require adjustment based on the pressure setting designated by the dash code (-XXXX) of the model number.



Repair Parts List for Figure 1

Item	Part No.	Qty.	Description	Item	Part No.	Qty.	Description
1	CN766950SR	1	Vent Cap Assembly (incl. item 11,29)	19	CM927061SR	1	Locking Pin (incl. item 35,36)
2	★	1	Enerpac Decal	20	★	1	O-Ring
3	CL341055	1	Acorn Nut	21	★	1	Back-Up Ring
4	★	1	Gasket	22	★	1	O-Ring
5	CN814020SR	1	End Cap (incl. item 3,4,6)	23	★	2	Spring
6	★	1	Gasket O-Ring	24	★	2	5/16" Ball
7	CL127149	1	Tie Rod	25	★	2	7/32" Ball
8	CR72025SR	1	Reservoir (yellow incl. item 2,3,4,6,9,11)	26	CL913900SR	1	Spindle Assembly (incl. item 25,27,28)
	S95032025	1	Reservoir (red incl. item 2,3,4,6,9,11)	27	★	1	O-Ring
9	★	1	Gasket	28	★	1	Screw
10	DA3729900SR	1	Oil Filter	29	★	1	Vent Cap Decal
11	★	1	Gasket	31	DA5493900SR	1	Bypass Valve (P392 Only)
12	CN815006	2	Pipe Plug	32	★	1	7/32" Inlet Check Ball (P392 Only)
13	★	2	Retaining Ring	33	DA8802900SR	1	Relief Valve
14	★CR214061SR	1	Beam Pin (incl. item 13)	34	Order complete pump	1	Base (not available as service item)
15	CL918900SR	1	Beam and Handle Assembly	35	★	1	Spring
16	CL343550	1	Handle Grip	36	★	1	Retaining Ring
17	DC106061SR1	1	Cross Pin	37	A1006245	1	Pipe Plug (P391 Only)
18	CR333040SR	1	Plunger Assembly (incl. item 13,17,21,22)	38	★	2	Spring Cap

★ Indicates items included in, and available only as part of Repair Kit P391K2

NOTE: Bypass Valve, Item 31, and Inlet Check Ball, Item 32, are not used in the single-speed P391 model Pump.

Use Item 37 in place of Item 31.

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All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them.
For your nearest authorized Enerpac Service Center, visit us at www.enerpac.com



APPENDIX II

**MSDS
Hydraulic Fluid
(MIL-H-5606)**

MATERIAL SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: MOBIL AERO HFA
Product Description: Base Oil and Additives
Product Code: 490110-00, 970584
Intended Use: Aviation hydraulic oil

COMPANY IDENTIFICATION

Supplier: EXXON MOBIL CORPORATION
3225 GALLOWS RD.
FAIRFAX, VA. 22037 USA
24 Hour Health Emergency: 800-737-4411
Transportation Emergency Phone: 800-424-9300
ExxonMobil Transportation No.: 281-834-3296
MSDS Requests: 713-613-3661
Product Technical Information: 800-662-4525, 800-947-9147
MSDS Internet Address: <http://www.exxon.com>, <http://www.mobil.com>

SECTION 2 COMPOSITION / INFORMATION ON INGREDIENTS

Reportable Hazardous Substance(s) or Complex Substance(s)

Name	CAS#	Concentration*
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	10 - 30%
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	30 - 60%
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	64742-55-8	10 - 30%

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

SECTION 3 HAZARDS IDENTIFICATION

This material is considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL PHYSICAL / CHEMICAL EFFECTS

Combustible. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited.

POTENTIAL HEALTH EFFECTS

If swallowed, may be aspirated and cause lung damage. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. May be irritating to the eyes, nose, throat, and lungs. High-pressure injection under skin may cause serious damage.

Target Organs: Skin |

NFPA Hazard ID: Health: 0 Flammability: 2 Reactivity: 0
HMIS Hazard ID: Health: 0* Flammability: 2 Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4	FIRST AID MEASURES
------------------	---------------------------

INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5	FIRE FIGHTING MEASURES
------------------	-------------------------------

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Combustible. Pressurized mists may form a flammable mixture.

Hazardous Combustion Products: Smoke, Fume, Sulfur oxides, Aldehydes, Incomplete combustion products, Oxides of carbon, Phosphorus oxides

FLAMMABILITY PROPERTIES

Flash Point [Method]: >82°C (180°F) [ASTM D-93]

Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 7.0

Autoignition Temperature: >225°C (437°F)

SECTION 6	ACCIDENTAL RELEASE MEASURES
------------------	------------------------------------

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. U.S. regulations require reporting releases of this material to the environment which exceed the reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See Section 3 for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for Personal Protective Equipment.

SPILL MANAGEMENT

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapor; but may not prevent ignition in closed spaces. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7	HANDLING AND STORAGE
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HANDLING

Avoid contact with skin. Avoid prolonged breathing of mists and heated vapor. Use proper bonding and/or grounding procedures. Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is a static accumulator.

STORAGE

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be grounded and bonded. Drums must be grounded and bonded and equipped with self-closing valves, pressure vacuum bungs and flame arresters.



SECTION 8	EXPOSURE CONTROLS / PERSONAL PROTECTION
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EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Source	Form	Limit / Standard			Note	Source
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)		TWA	2000 mg/m ³	500 ppm	N/A	OSHA Z1
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	Mist.	STEL	10 mg/m ³		N/A	ACGIH
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	Mist.	TWA	5 mg/m ³		N/A	ACGIH
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	Mist.	STEL	10 mg/m ³		N/A	ACGIH
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	Mist.	TWA	5 mg/m ³		N/A	ACGIH

Exposure limits/standards for materials that can be formed when handling this product: When mists / aerosols can occur, the following are recommended: 5 mg/m³ - ACGIH TLV, 10 mg/m³ - ACGIH STEL, 5 mg/m³ - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:
 Use explosion-proof ventilation equipment to stay below exposure limits.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:
 No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Work conditions can greatly effect glove durability; inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:
 If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:
If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

See Sections 6, 7, 12, 13.

SECTION 9	PHYSICAL AND CHEMICAL PROPERTIES
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Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

GENERAL INFORMATION

Physical State: Liquid
Color: Red
Odor: Characteristic
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 C): 0.88
Flash Point [Method]: >82C (180F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 7.0
Autoignition Temperature: >225°C (437 F)
Boiling Point / Range: N/D
Vapor Density (Air = 1): N/D
Vapor Pressure: [N/D at 20 °C]
Evaporation Rate (n-butyl acetate = 1): N/D
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): N/D
Solubility in Water: Negligible
Viscosity: 13.8 cSt (13.8 mm²/sec) at 40 C | 5.1 cSt (5.1 mm²/sec) at 100C
Oxidizing Properties: See Sections 3, 15, 16.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/A
Pour Point: -60°C (-76F)
DMSO Extract (mineral oil only), IP-346: < 3 %wt

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Open flames and high energy ignition sources.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks
Inhalation	
Toxicity (Rat): LC50 > 5000 mg/m3	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs. Based on assessment of the components.
Ingestion	
Toxicity (Rat): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Skin	
Toxicity (Rabbit): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Irritation (Rabbit): Data available.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Irritation (Rabbit): Data available.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.

CHRONIC/OTHER EFFECTS

For the product itself:

Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

Additional information is available by request.

The following ingredients are cited on the lists below: None.

- REGULATORY LISTS SEARCHED--
- | | | |
|--------------|-------------|---------------|
| 1 = NTP CARC | 3 = IARC 1 | 5 = IARC 2B |
| 2 = NTP SUS | 4 = IARC 2A | 6 = OSHA CARC |

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Material -- Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Base oil component -- Expected to be inherently biodegradable

BIO ACCUMULATION POTENTIAL

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. **DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.**

SECTION 14 TRANSPORT INFORMATION

LAND (DOT): Not Regulated for Land Transport

LAND (TDG): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code



SECTION 14 TRANSPORT INFORMATION

LAND (DOT)

Proper Shipping Name: COMBUSTIBLE LIQUID, N.O.S. (Distillates (Petroleum), Hydrotreated Light)
Hazard Class & Division: COMBUSTIBLE LIQUID
ID Number: NA1993
Packing Group: III
ERG Number: 128
Label(s): NONE
Transport Document Name: NA1993, COMBUSTIBLE LIQUID, N.O.S. (Distillates (Petroleum), Hydrotreated Light), COMBUSTIBLE LIQUID, PG III

Footnote: This material is not regulated under 49 CFR in a container of 119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or specifically listed as a hazardous substance.

LAND (TDG): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: When used for its intended purpose, this material is classified as hazardous in accordance with OSHA 29CFR 1910.1200.

NATIONAL CHEMICAL INVENTORY LISTING: AICS, IECSC, DSL, EINECS, ENCS, KECI, PICCS, TSCA

EPCRA: This material contains no extremely hazardous substances.

SARA (311/312) REPORTABLE HAZARD CATEGORIES: Fire. Delayed Health.

SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The Following Ingredients are Cited on the Lists Below:

Chemical Name	CAS Number	List Citations
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	17, 18, 19
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	1, 4, 13, 17, 18
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	64742-55-8	1, 17, 18

--REGULATORY LISTS SEARCHED--

- | | | | |
|---------------|------------------|-------------------|-------------|
| 1 = ACGIH ALL | 6 = TSCA 5a2 | 11 = CA P65 REPRO | 16 = MN RTK |
| 2 = ACGIH A1 | 7 = TSCA 5e | 12 = CA RTK | 17 = NJ RTK |
| 3 = ACGIH A2 | 8 = TSCA 6 | 13 = IL RTK | 18 = PA RTK |
| 4 = OSHA Z | 9 = TSCA 12b | 14 = LA RTK | 19 = RI RTK |
| 5 = TSCA 4 | 10 = CA P65 CARC | 15 = MI 293 | |

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16	OTHER INFORMATION
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N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Revision Changes:

Section 05: Fire Fighting Measures - Unusual Fire Hazards was modified.
Section 10: Conditions to Avoid was modified.
Section 07: Handling and Storage - Handling was modified.
Section 07: Handling and Storage - Storage Phrases was modified.
Section 03: HMIS Flammability was modified.
Section 03: NFPA Flammability was modified.
Section 06: Accidental Release - Spill Management - Land was modified.
Section 09: Flash Point C(F) was modified.
Section 08: Exposure Control was modified.
Section 15: SARA (311/312) REPORTABLE HAZARD CATEGORIES was modified.
Section 16: Land Spill was modified.
Section 14: DOT Technical Name - All was added.
Section 03: Physical/Chemical Hazard was added.
Section 14: Proper Shipping Name - Header was added.
Section 14: Proper Shipping Name was added.
Section 14: Hazard Class & Division - Header was added.
Section 14: Hazard Class was added.
Section 14: UN Number - Header was added.
Section 14: UN Number was added.
Section 14: Packing Group - Header was added.
Section 14: Packing Group was added.
Section 14: Label(s) - Header was added.
Section 14: Label(s) was added.
Section 14: ERG Number - Header was added.
Section 14: ERG Number was added.
Section 14: Transport Document Name - Header was added.
Section 14: Transport Document Name was added.
Section 14: DOT Technical Name - Open parenthesis was added.
Section 14: DOT Technical Name - Close parenthesis was added.
Section 03: Physical/Chemical Hazard was added.
Section 03: Physical/Chemical Hazards - Header was added.
Section 14: DOT Footnote was added.
Section 16: Physical Hazards was added.
Section 16: Physical Hazards - Header was added.
Section 16: Precautions was added.
Section 16: Precautions - Header was added.
Section 10: Conditions to Avoid was deleted.
Section 14: LAND (DOT) - Default was deleted.

PRECAUTIONARY LABEL TEXT:

Contains: DISTILLATES (PETROLEUM), HYDROTREATED LIGHT CAUTION!

HEALTH HAZARDS

Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage.

Target Organs: Skin |

PHYSICAL HAZARDS

Combustible.



PRECAUTIONS

Use proper bonding and/or grounding procedures.

FIRST AID

Inhalation: Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Eye: Flush thoroughly with water. If irritation occurs, get medical assistance.

Oral: Seek immediate medical attention. Do not induce vomiting. If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

Skin: Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

FIRE FIGHTING MEDIA

Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

SPILL/LEAK

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Use

Not intended or suitable for use in or around a household or dwelling.

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