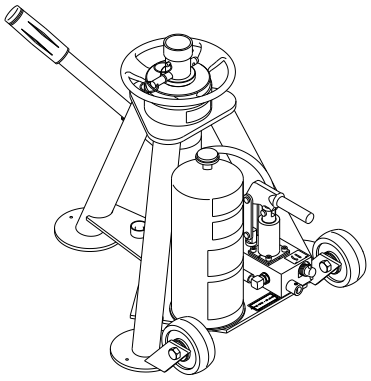
OPERATION & SERVICE MANUAL



Models:
02-0520C0111 02B0520C0111
02A0520C0111 02C0520C0111
5 Ton (4.5 Metric Ton)
Single Stage Jack

CE

04/2014 - Rev. 07

Tronair, Inc.
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REVISION	DATE	TEXT AFFECTED
02	11/2004	6.4.2 added warning and illustrations
04	04/2007	Modified Parts Lists
05	09/2012	Major revision
06	09/2013	Modified Parts List
07	04/2014	Modified Parts List

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This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., it suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

1.0 PRODUCT INFORMATION

1.1 NAME OF EQUIPMENT

5 Ton Single Stage Jack

1.2 MODEL NUMBERS

02-0520C0111 (Standard)
02A0520C0111 (with Air Pump Option)
02B0520C0111 (with Air Pump Option & Spring Loaded Casters)
02C0520C0111 (with Spring Loaded Casters)
See Nameplate for Serial Number

1.3 MANUFACTURED

Manufactured by TRONAIR, Inc, 1740 Eber Rd., Holland, OH 43528-9794 USA

1.4 USAGE

The device is intended to lift an aircraft by its fuselage and/or main wing with other hydraulic jacks arranged by position and quantity to provide proper balance, and in conjunction with the correct jack pad, whose maximum load on any one jack does not exceed the rated capacity of the jack.

The jacks are not intended for metal forming, metal working, or any purpose other than that stated above.

1.5 LIST OF DRAWINGS

Reference Parts List and Illustrations

2.0 SAFETY INFORMATION

2.1 ALARM and WARNING SYSTEMS

None

2.2 WARNING and DANGER SIGNS

See labels on unit

WARNING!

The ram locknuts are user operated safety devices. Failure to utilize these locknuts may result in personal injury or death.

2.3 COMPONENT SAFETY FEATURES

- **Ram Locknut** prevents lowering of the ram. The Ram Locknut must be lowered as the aircraft is being lifted

2.4 FUNCTIONAL SAFETY FEATURES

- **Pressure Relief Valve** prevents overload during raising operations

2.5 FEATURES FOR OPERATOR SAFETY

- Cautions and Instruction Labels located on jack
- Ram Locknut

2.6 ENVIRONMENTAL SAFETY FEATURES

The jack is non-polluting. See Appendix for Material Safety Data concerning the recommended hydraulic fluid (MIL-PRF-5606).

2.7 PROTECTION SYSTEMS

None

2.8 CLOSED CIRCUITS

None

2.9 INTERLOCKING

None

2.0 SAFETY INFORMATION *(continued)*

2.10 NECESSARY PERSONAL PROTECTIVE EQUIPMENT

CAUTION!

Always wear safety glasses.

2.11 SAFETY GUIDELINES

CAUTION!

Do not place hands on top of jack near ram locknuts while lowering jack. Pinch points exist between top of jack and threads on ram.

1. **NEVER put hands between the aircraft and the jack pad; as after aircraft has been lowered, struts may have hung up.**
2. **NEVER align jack under aircraft by pounding on jack legs. Dented legs may lead to jack collapse.**
3. **ALWAYS lower ram locking nut(s) after jack is under load. Be sure ram nut(s) is seated fully after jacking.**
4. **ALWAYS raise and lower jacks simultaneously so that aircraft remains level.**
5. **ALWAYS use a tail or nose stand, as applicable, for additional stability.**

WARNING!

The ram locknuts are user operated safety devices. Failure to utilize these locknuts may result in personal injury or death.

2.12 CONDITIONS FOR SAFE USE

- Use in a clean dry environment on a level surface
- Operate between -20° C and 50°C (-4° F and 122° F)

2.13 OPERATOR QUALIFICATIONS

This jack is intended to be used by the skilled and trained aircraft technician. The operator must be familiar with the jacking procedures for the aircraft to be raised, and the operation of the jack.

Installation/Maintenance/Dismantling Qualifications: This jack is to be installed, maintained, and dismantled by qualified technicians familiar with hydraulic systems.

2.14 ADDITIONAL SAFETY MEASURES

This jack must be used in accordance with this technical manual, and in accordance with the aircraft manufacturer's jacking procedures.

3.0 PACKAGING AND STORAGE

3.1 PACKAGING REQUIREMENTS

Jacks are to be packaged as required to prevent damage to legs or hydraulic equipment during shipment.

3.2 HANDLING

Jacks can be rolled by hand on its casters.

3.3 STRAPPING

Jacks can be strapped down by suitable means to prevent unwanted movement during shipment.

3.4 PACKAGING PROTECTION

No special packaging material for cushioning or suspension is required.

3.5 LABELING OF PACKAGING

Packaging should be labeled **DO NOT DROP**.

3.6 STORAGE COMPATIBILITY

No special considerations.

3.7 STORAGE ENVIRONMENT

- Store jacks between -20°C and +50°C/-4° F and 122° F
- Always store jack with ram all the way down
- Suitable for outdoor storage by using a full coverage waterproof tarp or canvas

3.0 Packaging and storage continued on following page.

3.0 PACKAGING AND STORAGE *(continued)*

3.8 STORAGE SPACE AND HANDLING FACILITIES

- Minimum Closed Height: 20 in (50.80 cm)
- Mechanical Extension: 6 in (15.24 cm)
- Hydraulic Extension: 12 in (30.48cm)
- Maximum Height Obtainable: 38 in (96.52 cm)
- Weight: 90 lbs (40.82 kg)

4.0 TRANSPORTATION

Lifting can be accomplished by crane and strap thru top of tripod, or by fork truck under lower tripod support. Approximate weight is 90 lbs (40.82 kg).

5.0 ASSEMBLY

This product is shipped completely assembled and tested and requires no further assembly before operation. The following sections apply when servicing the unit.

5.1 GENERAL INSTRUCTIONS

1. This product should be assembled and/or repaired using good workmanship practices and proper tools. Bolts and elastic stopnuts should be tightened to a torque not to exceed industry standards for Grade '5' bolts.
2. All replacement parts must be the same as or better than the original parts supplied.
3. Dispose of waste per federal and local laws and regulations.
4. No modifications are allowed that will adversely affect the jacks safety performance.
5. The pressure relief valve is not serviceable. It must be replaced as a unit.

5.2 PRE-USE CHECKS

1. Refer to the Illustrated Parts List to identify and ensure that all parts are present
2. Generally check over unit to assure the tightness of all nuts, bolts and fittings
3. With rams completely collapsed, check hydraulic fluid level

- Replenish with MIL-PRF-5606 fluid as required
- Fluid Level: 1.5 in (3.8 cm) below vent

NOTE: Refer to fluid manufacturer's (Appendix) Material Safety Data Sheet, and advisory for handling and disposal of fluid.

5.3 PERSONNEL REQUIREMENTS

This jack is to be assembled by qualified technicians familiar with hydraulic systems.

5.4 INSPECTION AND TEST PROCEDURES

1. Ensure fluid level is within 1.5 in (3.8 cm) from reservoir vent cap
2. Raise ram to full stroke, and check for leaks

6.0 INSTALLATION

Installation and commissioning requires connection of the air valve to an adequate air supply (Air Pump equipped Models only).

6.1 AIR SUPPLY REQUIREMENTS

- 25 psi (1.72 bar) Minimum
- 40 psi (2.75 bar) Recommended
- 125 psi (8.60 bar) Maximum

7.0 OPERATION

7.1 OPERATING PARAMETERS

1. The user shall work in accordance with the Operator Manual
2. At no time shall personnel work under the raised load until it is secured by suitable means, i.e. ram locknut
3. The employer of the operator shall provide for all necessary training and give information about pumping and translating forces
4. Operate between -20° C and 50°C (-4° F and 122° F)

7.2 NUMERICAL VALUES

- Rated Capacity: 10,000 lbs (4,536 kg)
- Minimum Closed Height: 20 in (50.80 cm)
- Mechanical Extension: 6 in (15.24 cm)
- Hydraulic Extension: 12 in (30.48 cm)
- Maximum Height Obtainable: 38 in (96.52 cm)
- Weight: 90 lbs (40.82 kg)
- Pressure Relief Setting: 1,950 + 195/-0 psig (1.34+13/-0 bar)
- Noise level is 64 dB(A) at a distance of 120 in (304.8 cm) at an inlet pressure of 100 psi (6.9 bar)

7.3 OPERATOR CONTROLS

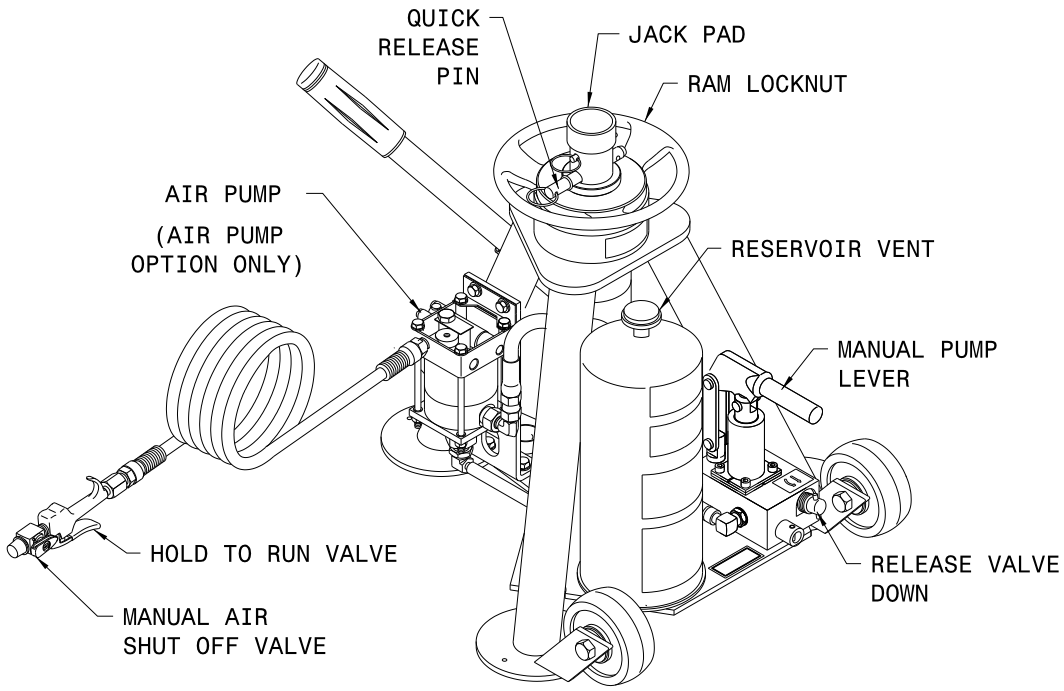


FIGURE 7.3 – Operator Controls

7.4 OPERATING INSTRUCTIONS

The user should be familiar with the following statements prior to using the jack(s):

CAUTION!

1. **NEVER put hands between the aircraft and the jack pad; as after aircraft has been lowered, struts may have hung up.**
2. **NEVER align jack under aircraft by pounding on jack legs. Dented legs may lead to jack collapse.**
3. **ALWAYS lower ram locking nut(s) after jack is under load. Be sure ram nut(s) is seated fully after jacking.**
4. **ALWAYS raise and lower jacks simultaneously so that aircraft remains level.**
5. **ALWAYS use a tail or nose stand, as applicable, for additional stability.**

7.4 Operating instructions continued on following page.

7.4 OPERATING INSTRUCTIONS *(continued)*

7.4.1 Rules For Operating:

1. The user shall work in accordance with the Operator Manual
2. At no time shall personnel work under the raised load until it is secured by suitable means, i.e. ram locknut
3. The employer of the operator shall provide for all necessary training and give information about pumping and translating forces
4. Operate between -20° C and 50°C/-4° F and 122° F

7.4.2 Jack Instructions

To Raise Aircraft:

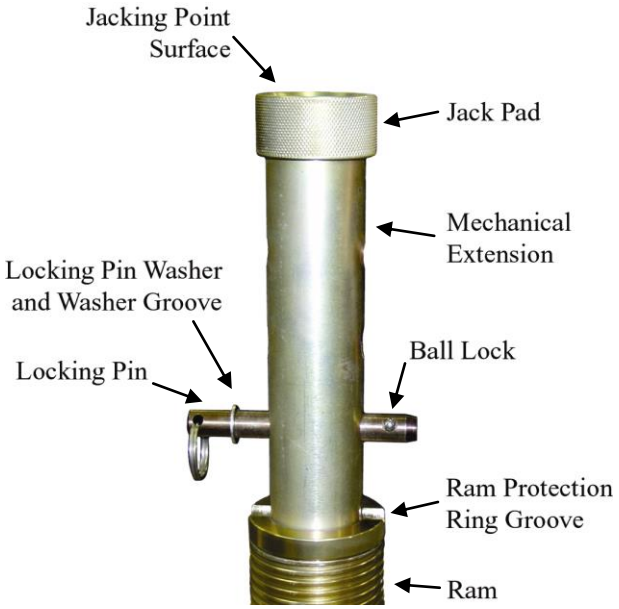
1. Place jack on a hard, level surface
2. Raise mechanical extension as close to aircraft jack pad as possible

WARNING!

The locking pin MUST be placed in the ram protection ring groove and fully through the mechanical extension.

The locking pin washer and ball lock MUST be placed outside the ram protection ring.

- **Visually inspect the jack prior to every use.**
- **Do not place extra locking pins in any other hole on the mechanical extension.**
- **Insure mating surfaces to jack point are free of debris and damage.**
- **Under no conditions should the locking pin washer or washer groove be inside the ram protection ring groove.**
- **Under no conditions should the locking pin's ball lock be inside the ram protection ring groove.**
- **Never use the jack if the ram protection ring is not installed.**
- **Never use the locking pin without a locking pin washer.**
- **Never use a locking pin that has been damaged.**
- **Never use a ram protection ring that has been damaged or deformed.**
- **Replace ram protection ring if it does not have a radius groove for the locking pin.**
- **Load test jacks annually.**
- **Only order replacement parts from Tronair.**
- **Failure to comply could result in premature failure below certified weight and could cause serious injury including death.**



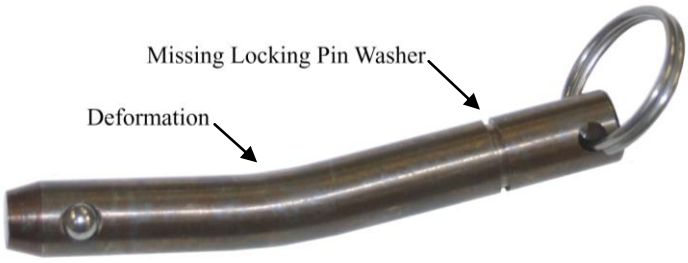
Correct Pin Placement

7.4.2 Jack Instructions *(continued)*

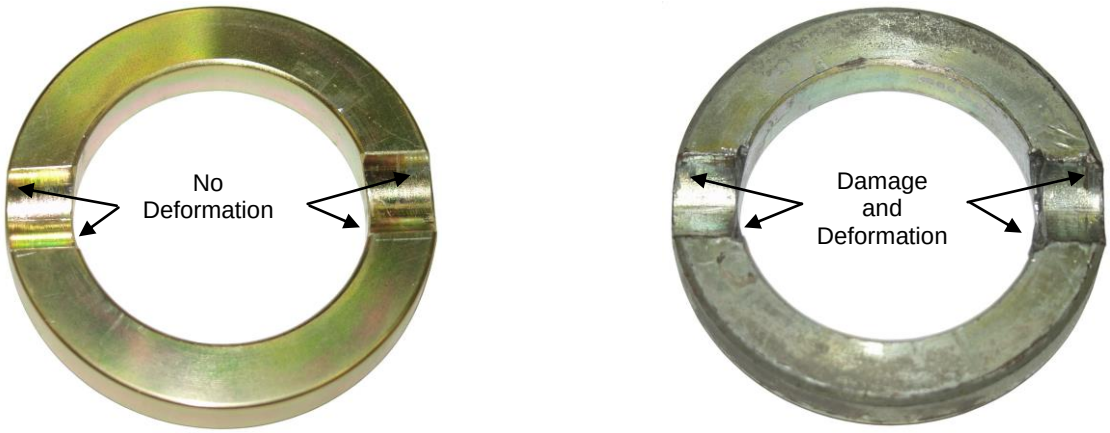
Incorrect Pin Placements

Washer In Ram Protection Ring | Ball Lock In Ram Protection Ring | Washer On Top Of Ram Protection Ring | Locking Pin Not In Ram Protection Ring and top Locking Pin in Mechanical Extension (use only one pin)

Results Of Locking Pin In Incorrect Location



Ram Protection Ring



Acceptable Condition | Unacceptable Condition

3. Close pump release valve by turning clockwise

NOTE: Turning the pump release valve counter-clockwise lowers the jack. Turning the pump release valve clockwise stops the jacks descent, and allows it to be raised.

7.4.2 Jack instructions continued on following page.

7.4.2 Jack Instructions *(continued)*

4. If air pump is to be used, be sure shop air needle valve is closed and attach shop air (125 psi/8.6 bars Maximum) to needle valve. Open needle valve and operate air pump. Close needle valve when ram reaches required height
5. Hydraulic ram must be completely retracted before operating the jack
6. Close pump release valve and operate pump
7. Lower mechanical lock nut while extending ram. Keep lock nut within 1 inch of bottom on extending ram
8. Do not continue to operate air pump after all ram have fully extended

WARNING!

- **The ram locknuts are user operated safety devices. Failure to utilize these locknuts may result in personal injury or death.**
- **Do not place hands on top of jack near ram locknuts while lowering jack. Pinch points exist between top of jack and threads on ram.**
- **Always wear safety glasses.**

To Lower Aircraft:

1. Lower all jacks simultaneously
2. If ram locking nut is tight, raise jack slightly to release nut ¼ " from tripod
3. Loosen locknut (1" max) until stage is completely lowered
4. Loosen pump release valve slightly to slowly lower aircraft

NOTE: When using the jack during washing operations, completely cover top of jack near ram seal to protect from dirt and foreign matter that might get on or between the ram and cylinder causing damage to the seals and O-rings.

8.0 TRAINING

Training of operating personnel is the responsibility of the employer. This jack must be used in accordance with aircraft manufacturer's instructions.

9.0 MAINTENANCE

9.1 GENERAL

- All maintenance and/or repair work should be done using good workmanship practices and proper tools
- The work area should be clean and free of dirt
- When O-rings and backup rings are removed, every effort should be made to avoid the contact of tools with the critical surfaces of parts. Surface deformities could cause degradation of seals and failure
- It is good practice to replace both O-rings and backup rings once removed. Cut and damaged O-rings normally result in fluid leakage
- If cylinder bore is found to be rusty, it may be honed to a maximum diameter of 2.629 in (66.78 mm) and a surface finish of 16 micro inches. If pitting in the bore cannot be removed by this process, the jack cylinder must be replaced before the jack can be returned to service
- At this time, flush old hydraulic fluid and dirt from overall system and replenish with new, clean hydraulic fluid
- When refilling the hydraulic system the characteristics of the hydraulic fluid used in the jack and the level of the hydraulic fluid as it is noted on the jack shall be observed
- Jacks shall be maintained and repaired in accordance with the manufacturer's instructions. Such maintenance and repair shall be carried out by qualified persons
- No modifications shall be carried out which adversely affect the compliance of the jack with draft standard 2006/42/EC

9.2 MAINTENANCE SCHEDULE

Check Fluid Level..... Each Use
Lubricate Casters ..... 3 Months
Cleaning ..... Annually Or As Needed
Capacity Test ((105% - 110% of jack's rated capacity) .....Annually

NOTE: Wipe with soft cloth only, do no pressure wash or spray water directly at ram seal.

9.2.1 Storage/Low Usage:

If jack is unused for 90 days, raise ram to full hydraulic extension, spray ram with DoALL RPM, LPS or equivalent water repellant, BUNA N compatible lubricant.

9.0 MAINTENANCE *(continued)*

9.3 SERVICING JACK

To Disassemble Jack:

1. Remove mounting plate (Item 37) by unscrewing three socket head cap screws (Item 36)
2. Raise ram assembly (Item 39) to the point where it can be lifted from the jack cylinder

To Re-assemble Jack:

Re-assemble in reverse order of above.

NOTE:

- ***Dispose of hydraulic fluid per local and federal regulations***
- ***To minimize air entrapment under the ram, raise the oil level in the cylinder to chamfer of the cylinder prior to ram insertion***
- ***Torque socket head cap screws (Item 36) to 25 ft-lbs (34 Nm)***

9.4 REMOVING AND SERVICING PUMP

NOTE: If pump is found faulty, call the factory for replacement or replace seals as follows:

1. Review Appendix III HC-1948 Hand Pump Parts List
2. Clamp suction (push on) hose and remove hose from pump
3. Uncouple fitting of hydraulic hoses from pump
4. Remove pump from jack
5. Remove cotter pin from clevis pin
6. Remove four (4) socket head cap screws
7. Remove flanges
8. Remove tube assembly
9. Replace O-rings and backup ring (See Appendix III for kits available)
10. Re-assemble in reverse order

9.5 JACK FUNCTION LOAD TEST

NOTE: If function load testing is required:

1. Take all necessary precautions to prevent injury
2. Always jack against a load and never against the jack itself
3. Do not exceed a test load equal to the jack rated capacity plus 10%

9.6 PNEUMATIC PUMP

See Appendix II Haskel Air Pump Manufacturer Data for complete parts list and repair information.

10.0 TROUBLE SHOOTING

TROUBLE	PROBABLE CAUSE	ACTION
Fluid leakage at pump piston or pump body	Damaged backup ring, o-ring, piston or pump body	Remove piston and pump body. Inspect for damage. Replace defective part(s). Replace removed o-ring and backup ring
External fluid leakage at ram(s)	Damaged o-ring, backup ring or inner cylinder wall.	Remove ram(s) as a unit from cylinder. Inspect parts. Replace o-ring and defective part(s)
Jack fails to lift rated load	Release valve not closed properly	Fully tighten release valve
	Low fluid level	Fill to correct fluid level
	Pressure relief valve improperly adjusted	Adjust or replace release valve
	Leakage at inlet or outlet check ball	Inspect valve body for wear or replace valve body and check balls
	Vent screw closed	Open vent screw
Ram(s) will not support load after manual or pneumatic pump up	Leaking ram o-ring seals	Check for external leakage, if present replace defective seal and back up ring
	Leaking pressure check valve	Inspect valve body for wear or replace valve body and check balls
	Leaking pressure relief valve	Remove release valve, inspect ball and ball seat in pump block. Replace effective part(s)
Ram(s) raises and falls with each manual pump stroke	Release valve open	Fully tighten release valve
	Inlet check valve not seated or sticking	Pump rapidly to dislodge or replace valve body
	Pressure check valve not seated or sticking	Pump rapidly to dislodge or replace valve body
Jack fails to lower	Ram locknut not loosened	Raise jack ¼ inch and release locknut
	Vent screw closed	Open vent screw
	O-Ring (pinched or rolled)	Replace o-ring and back-up ring, clean up cylinder wall of debris

11.0 PROVISION OF SPARES

Recommended Spares to be kept on hand:

K-1049	Kit, Ram Seal Replacement
HK-1685	Kit, Repair Fluid Seal (Air Option only)
HK-1686	Kit, Repair Air Seal (Air Option only)
K-3441	Kit, Pump Seal Replacement

Spare parts may be obtained from the manufacturer:

TRONAIR, Inc.
1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301
Fax: (419) 867-0634
E-mail: sales@tronair.com
Website: www.tronair.com

12.0 PARTS LIST

Reference following pages for Parts Lists and Illustrations.

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.

13.0 IN-SERVICE SUPPORT

Contact Tronair for technical services and information.

14.0 GUARANTEES/LIMITATION OF LIABILITY

Tronair products are warranted to be free of manufacturing or material defects for a period of one year after shipment to the original customer. This is solely limited to the repair or replacement of defective components. This warranty does not cover the following items:

a) Parts required for normal maintenance
b) Parts covered by a component manufacturers warranty
c) Replacement parts have a 90-day warranty from date of shipment

If you have a problem that may require service, contact Tronair immediately. Do not attempt to repair or disassemble a product without first contacting Tronair, any action may affect warranty coverage. When you contact Tronair be prepared to provide the following information:

a) Product Model Number
b) Product Serial Number
c) Description of the problem

If warranty coverage is approved, either replacement parts will be sent or the product will have to be returned to Tronair for repairs. If the product is to be returned, a Return Material Authorization (RMA) number will be issued for reference purposes on any shipping documents. Failure to obtain a RMA in advance of returning an item will result in a service fee. A decision on the extent of warranty coverage on returned products is reserved pending inspection at Tronair. Any shipments to Tronair must be shipped freight prepaid. Freight costs on shipments to customers will be paid by Tronair on any warranty claims only. Any unauthorized modification of the Tronair products or use of the Tronair products in violation of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied.

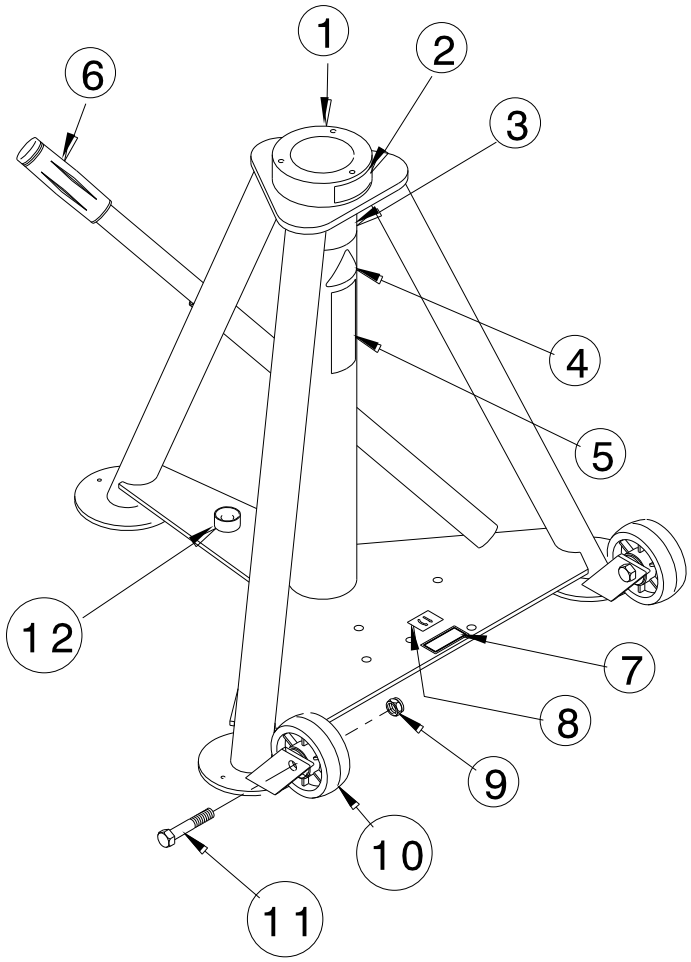
The obligations of Tronair expressly stated herein are in lieu of all other warranties or conditions expressed or implied. **Any unauthorized modification of the Tronair products or use of the Tronair products in violations of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately *void any warranty, express or implied* and Tronair *disclaims any and all liability for injury (WITHOUT LIMITATION and including DEATH), loss or damage arising from or relating to such misuse*.**

15.0 APPENDICES

APPENDIX I	Hydraulic Schematic
APPENDIX II	Haskel Air Pump Manufacturer Data
APPENDIX III	HC-1948 Hand Pump Parts List
APPENDIX IV	Safety Data Sheet – MIL-PRF-5606 Hydraulic Fluid
APPENDIX V	Declaration of Conformity
APPENDIX VI	Maintenance Schedule

Parts List

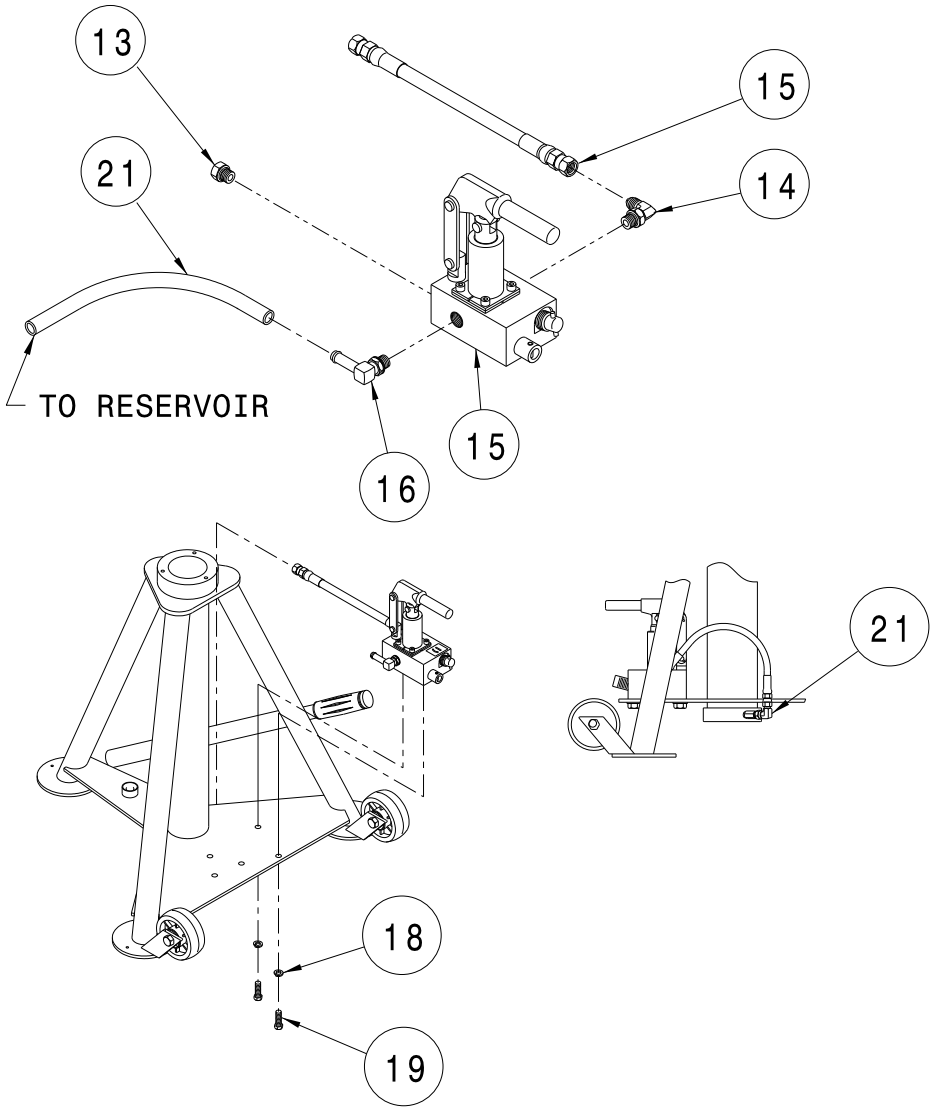
When ordering replacement parts/kits, please specify model, serial number and color of your unit.



Item	Part Number	Description	Qty
6	H-1009-01	Assembly, Pump Handle	1
9	G-1203-1095	Jamnut, ½-20, Elastic	2
10	U-1002	Wheel	2
11	G-1100-109526	Bolt, Hex Head, ½-20 x 2 ¾" long	2
12	HJ-532-02	Pad, Jack	1
	K-1334	**Kit, Jack Weldment Replacement;** *consists of:*	
1	Z-5031-01	Weldment, Jack	1
2	V-1001	Label, Made in USA	1
3	V-1003	Label, Serial Number	1
4	V-1805	Label, ISO General Danger	1
5	V-1198-02	Label, Tronair	1
7	V-1775	Label, Pump Force	1
8	V-1776	Label, Down	1

Parts List

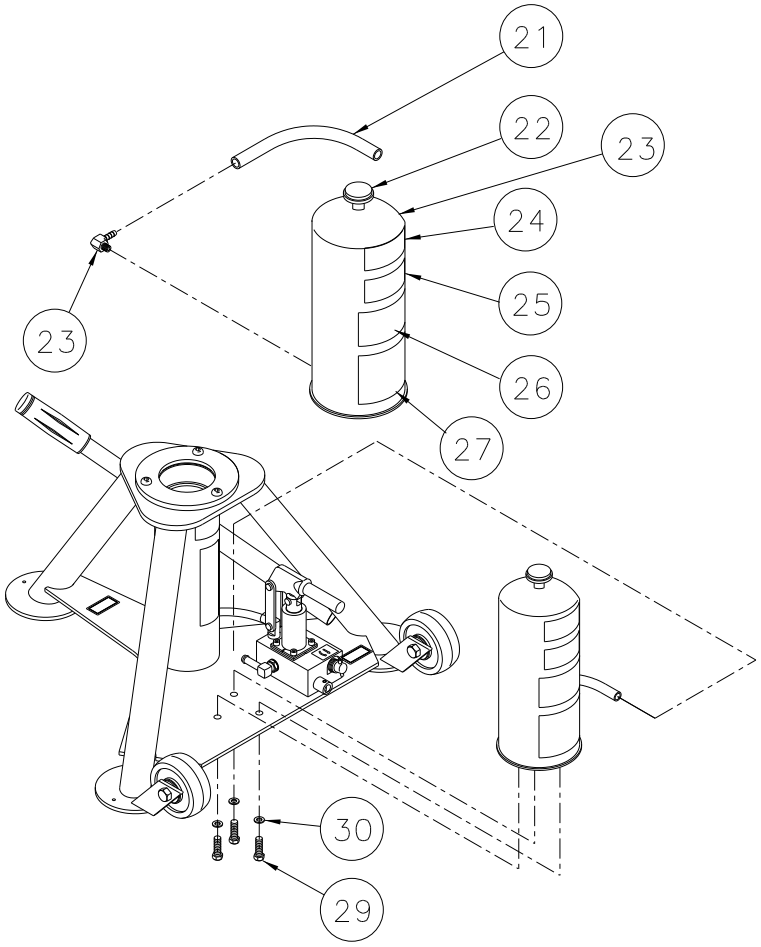
When ordering replacement parts/kits, please specify model, serial number and color of your unit.



Item	Part Number	Description	Qty
13	TF-1043-03*15.0	Assembly, Hose, 15" long	1
14	N-2001-08-S-B	Elbow, Straight Thread	1
15	HC-1948	Pump, Hydraulic Hand	1
16	N-2788-02-S-B	Elbow, 90º	1
17	N-2003-06-S	Elbow, 3/8 JIC x ¼ NPT	1
18	G-1251-1070R	Lockwasher, 3/8 Regular	2
19	G-1100-107010	Bolt, Hex Head, Grade 5, 3/8-16 x 1" long	2
21	TF-1047-01*09.0	Hose, 1/4 Gray x 9" long	1

Parts List

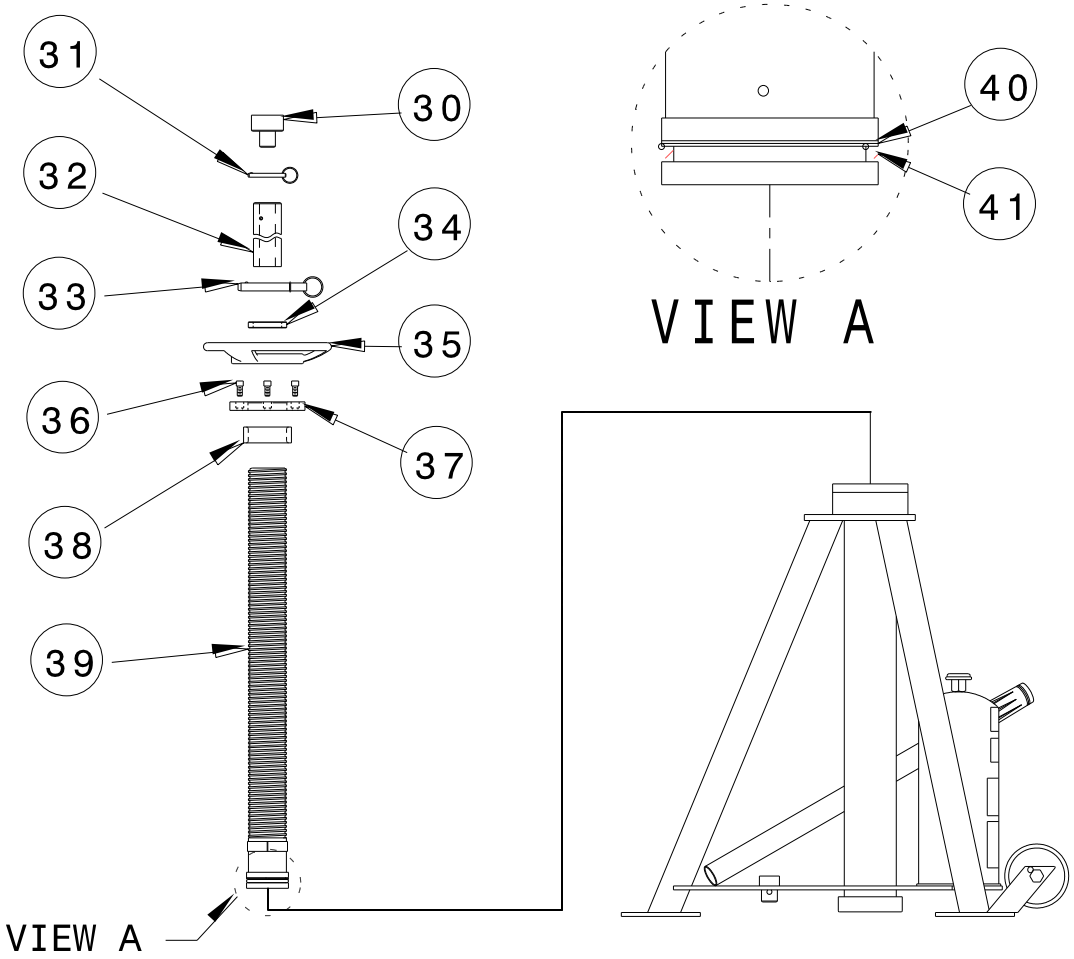
When ordering replacement parts/kits, please specify model, serial number and color of your unit.



Item	Part Number	Description	Qty
	K-1061-04	**Kit, Reservoir Replacement**; *consists of:*	
20	N-2653-01-S-B	Elbow, 90° Male, ¼ Hose x SAE #4	1
21	TF-1047-01*09.0	Hose, ¼ Gray x 9” long	1
22	H-1045	Breather	1
23	HC-2328	Reservoir, Translucent	1
24	V-1102	Label, Use MIL-PRF-5606	1
25	V-1016	Label, Capacity 10,000 lbs	1
26	V-1819	Label, Hydraulic Jack Caution	1
27	V-1820	Label, Hydraulic Jack Instruction	1
28	G-1250-1050N	Flatwasher, ¼ Narrow	3
29	G-1100-105006	Bolt, Hex Head, Grade 5, ¼ - 20 x ¾ long	3
Not Shown	H-1516-08	Clamp, 2 Ear Hose	1

Parts List

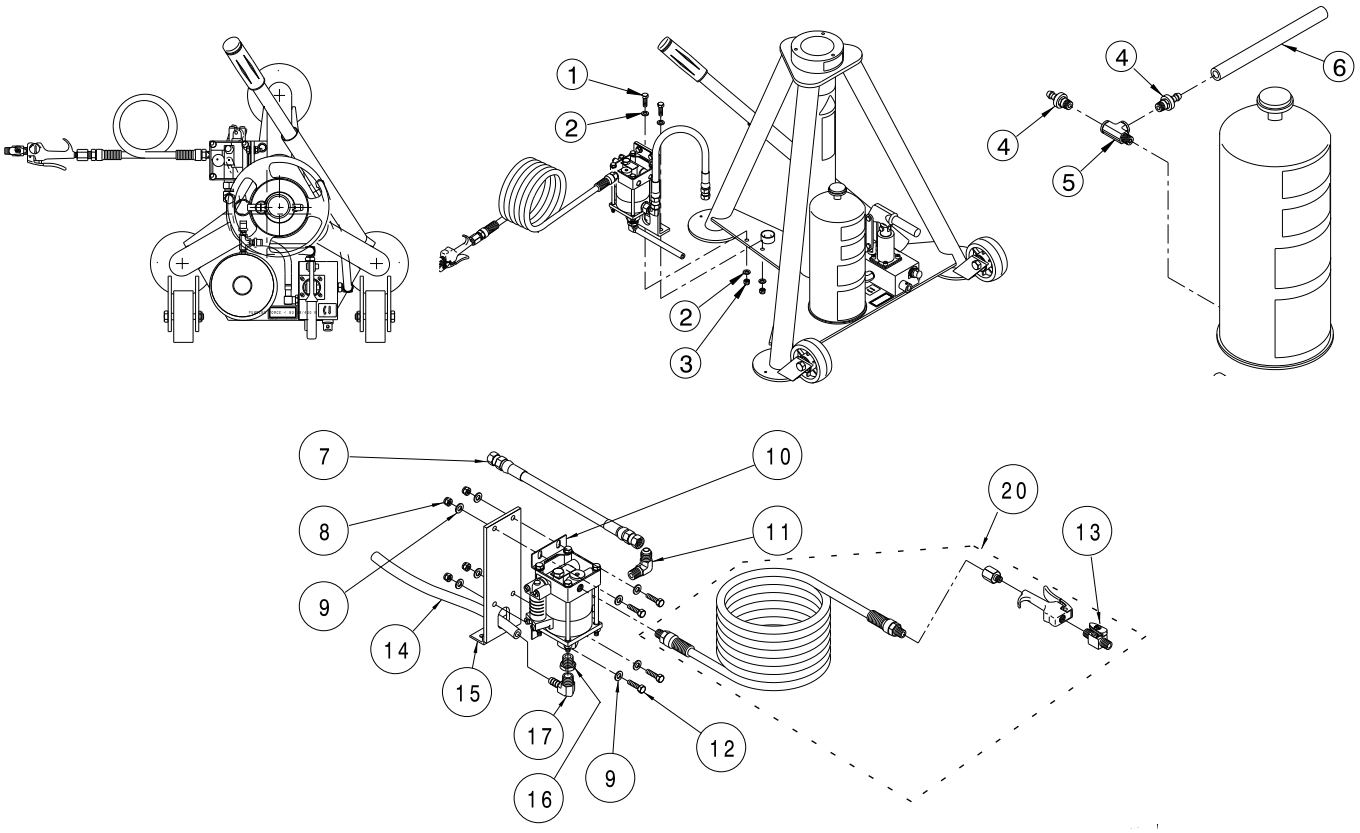
When ordering replacement parts/kits, please specify model, serial number and color of your unit.



Item	Part Number	Description	Qty
30	HJ-532-01	Pad, Jack	1
31	G-1307-0418	Pin, ¼" diameter x 1.8" long	1
32	HJ-526-01	Extension	1
33	G-1318-0825	Pin, 1/2" diameter x 2.5" long “D”	1
34	HJ-536	Ring, Protection	1
35	H-2334	Locknut	1
36	G-1151-106205	Screw, Socket Head Cap, **5/16** -18 x **5/8**" long	3
37	HJ-513	Plate, Mounting	1
39	HJ-522-01	Assembly, Ram (includes Seals)	1
	K-1049	**Kit, Ram Seal Replacement**; *consists of:*	
38	HJ-512	Ring, Guide	1
40	HC-2021-01	Ring, Backup	1
41	HC-2000-331	O-ring	1

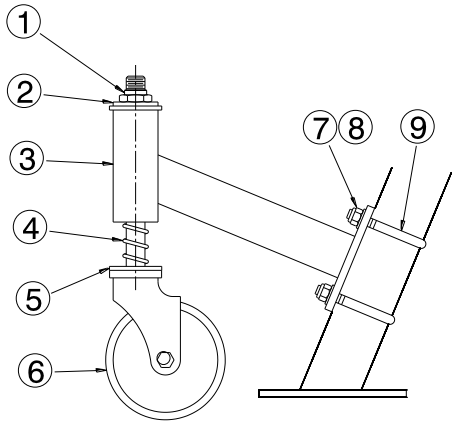
Parts List - Air Pump Option

When ordering replacement parts/kits, please specify model, serial number and color of your unit.



Item	Part Number	Description	Qty
4	N-2789-01-S-B	Connector, Straight Male, ¼ Hose x SAE #4	2
5	N-2660-01-S-B	Tee, Street, SAE #4	1
6	TF-1047-01*06.0	Hose, ¼ Gray x 6" long	1
19	N-2002-05-S	Elbow, Swivel Nut	1
20	K-3333	Assembly, Blowgun	1
Not Shown	H-1516-08	Clamp, 2 Ear Hose	2
	Z-5838	**Assembly, Air Pump**; *consists of:*	
1	G-1100-106512	Bolt, Hex Head, Grade 5, **5/16** -24 x 1¼" long	2
2	G-1250-1060N	Flatwasher, **5/16** Narrow	4
3	G-1202-1065	Stopnut, **5/16** -24 Elastic	2
7	TF-1043-03*18.0	Assembly, Hose	1
8	G-1202-1055	Stopnut, ¼-28 Elastic	4
9	G-1250-1050N	Flatwasher, ¼ Narrow	8
10	H-1174	Pump, Air	1
11	N-2005-08-S	Elbow, 90° Male	1
12	G-1100-106512	Bolt, Hex Head, Grade 5, ¼-28 x 1" long	4
13	H-1173	Plug, Valve	1
14	TF-1047-01*05.0	Hose, ¼ Gray x 5" long	1
15	J-3415-01	Bracket, Air Pump	1
16	N-2210-04-S	Reducer, 3/8 NPT x **1/8** NPT	1
17	N-2410-01	Elbow, 90° Male, ¼ Hose x **1/8** NPT	1

Parts List - Spring Loaded Caster Option

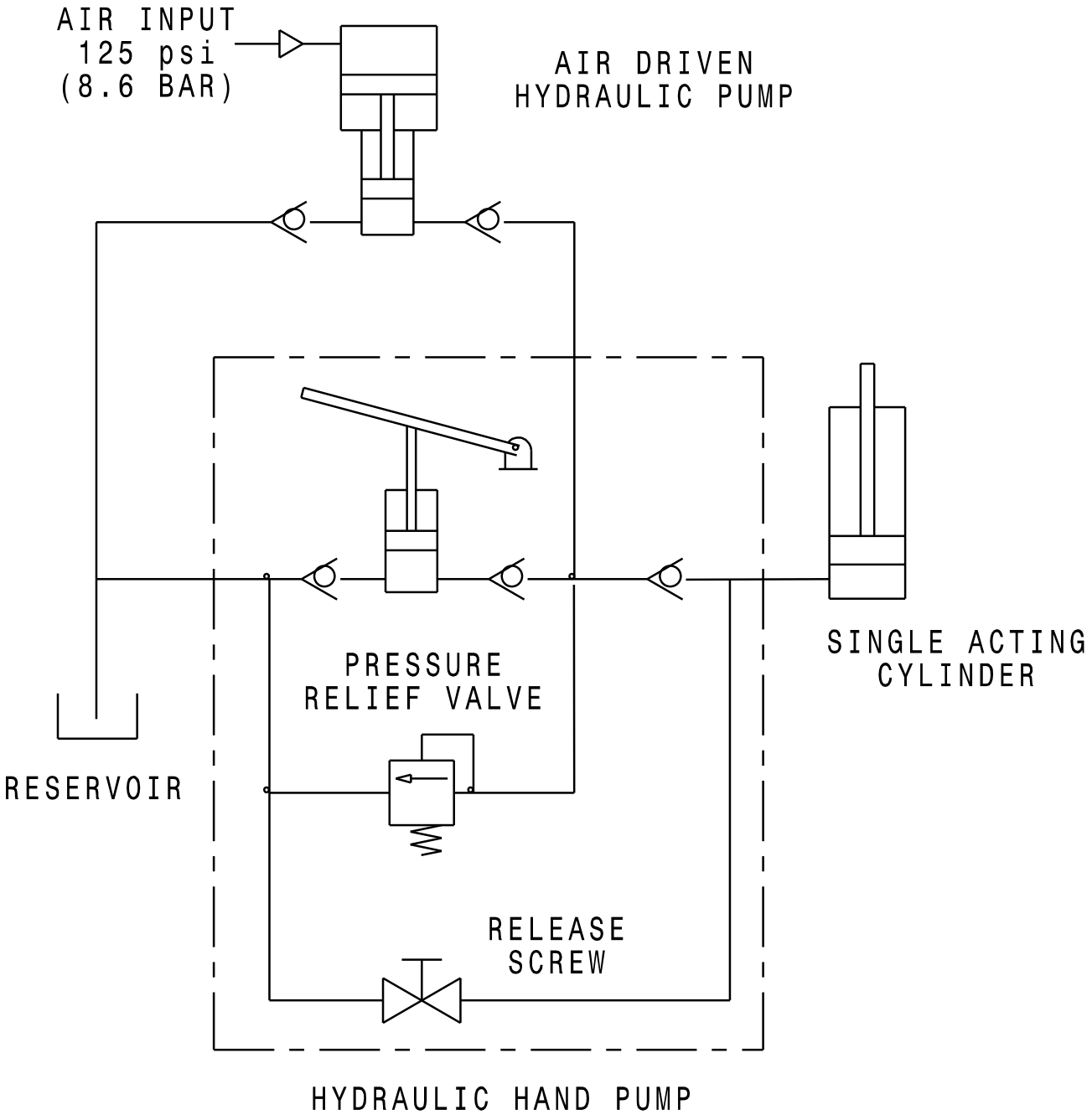


Item	Part Number	Description	Qty
1	G-1203-1105	Jamnut, 5/8 -18 Elastic	1
2	G-1250-1100N	Flatwasher, 5/8 Narrow	1
3	Z-3057-02-01	Weldment, Tube	1
4	H-1128-02	Spring, Compression	1
5	G-1250-1100W	Flatwasher, 5/8 Wide	1
6	U-1053	Caster	1
7	G-1202-1060	Stopnut, 5/16 -18 Elastic	4
8	G-1250-1060N	Flatwasher, 5/16 Narrow	4
9	G-1009-18	U-bolt	2

APPENDIX I

Hydraulic Schematic

Hydraulic Schematic



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APPENDIX II

Haskel
Air Pump Technical Specifications & Performance Data
Drawing 28550

Haskel
MILTON ROY

PNEUMATIC DRIVEN LIQUID PUMPS

PERFORMANCE • QUALITY • RELIABILITY

Welcome to Haskel

Haskel is an international organization offering a worldwide service through the Haskel group of companies and factory trained distributors. The Haskel group is headquartered in Burbank, California, with facilities throughout the world. We have built an enviable reputation for quality based on high pressure fluid and gas handling equipment.

In addition to offering a comprehensive range of pneumatic driven liquid pumps, air amplifiers, pneumatic and hydraulic driven gas boosters, high pressure valves, fittings and accessories, we custom design and build power pacs and test rigs. Our continued investment in technology ensures that Haskel will stay at the leading edge of high pressure technology.

This brochure introduces our pneumatic driven liquid pump range. Technical details and advice on any of the products shown is available on request.

We are here to solve your problems. Just give us a call at 818-843-4000 or visit our website at www.haskel.com for more information or to locate a distributor.

Why Use Haskel Pneumatic Driven Pumps?

Our pumps offer many advantages over electrically driven pumps:

- Safe pneumatic operation – no heat, flame or spark risk
- Up to 100000 psi (7000 bar) capability
- Infinitely variable cycling speed
- Stall feature at pre-determined pressure to hold that pressure without consuming power
- Problem-free stop/start applications
- Easily automated – many modification and control options
- Suitable for most liquids and liquefied gases
- Alternative gas drive options – sour gas, natural gas, boil off gases, nitrogen
- No need for air line lubrication – saves costs and prevents contamination
- Robust, reliable, compact and easy to maintain proven design
- Unbalanced cycling spool provides immediate response to pressure changes
- Also available in standard, or custom built power pac configurations
- Excellent worldwide service for spares and repairs
- Can be manufactured to meet API 675, ATEX, CE and NACE

Applications include:

- Pressure testing
- Work holding/power clamping
- Jacking/lifting
- Valve actuator control
- Hydraulic cylinder actuation
- Press safety overload devices
- Roller tensioning
- Metering
- Precision lubrication and spraying
- Liquified gas transfer

Pressure and Flow on Demand

This guide will help you to pre-select the pump ideally suited for your application. If you have specific questions, however, we urge you to provide us with details of the duties you require from the pump, available air/gas drive pressure, and pressure/flow requirements, and we will recommend a model and any corresponding accessories.

Output Horsepower Ratings

The pumps are categorized on their horsepower ratings (see pages 6-7). These are approximate and peak at 100 psi (7 bar), assuming adequate drive air, pressure and volume. Peak horsepower is at about 75% nominal ratio x air drive pressure, i.e. 100:1 pump @ 100 psi air drive peaks at 100 x 100 = 10000 x 0.75 psi = 7500 psi (517 bar) hydraulic pressure.

Operation

The pumps automatically reciprocate on a differential piston principle. A large piston driven by relatively low pressure drive acts directly upon a smaller hydraulic piston.

The nominal ratio between piston sizes is indicated in the model coding and approximates to the maximum working pressure. The actual ratio is about 15% above nominal so that the pump continues to cycle when drive pressure equals nominal ratio. Initially, the pump will cycle at maximum speed acting as a transfer pump to pressurize downstream.

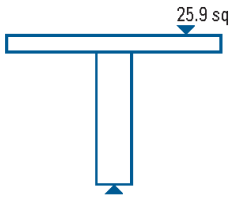
It will cycle at a slower rate as the fluid meets resistance until it stalls at maximum output pressure. When a pressure drop downstream occurs, it will recycle as necessary in an effort to maintain maximum pressure. Stall pressure is achieved when the outlet pressure rises and offers more resistance to the reciprocating differential piston assembly. The piston assembly then stalls when the forces balance, e.g. when drive pressure x drive piston area equals outlet (stall) pressure x driven hydraulic plunger area. The pump design is sensitive to very small pressure drops due to the low frictional resistance of the large diameter drive piston and hydraulic piston seals.

Double and Triple Air Head Pumps

Performance can be extended by stacking air pistons without changing the hydraulic piston. Haskel multi-head pumps consume less air than competitive single head pumps of the same area, as only one head is pressurized on the return stroke; e.g., on a 1.5 hp pump additional heads can raise performance to 2 hp.

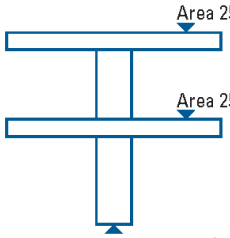
Double air head pumps are identified by the last digit 2 in the pump model number. Thus, a nominal 50:1 ratio pump with two air heads is described as a 52. Similarly, a triple air head pump is identified with a last digit 3. Thus, a 900 ratio pump with three air heads is described as a 903.

Single Drive Head Pump



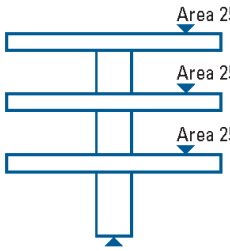
Therefore, actual ratio = 40:1
Nominal Ratio = 35:1

Double Air Head Pump



Therefore, actual ratio = 79:1
Nominal Ratio = 72:1*

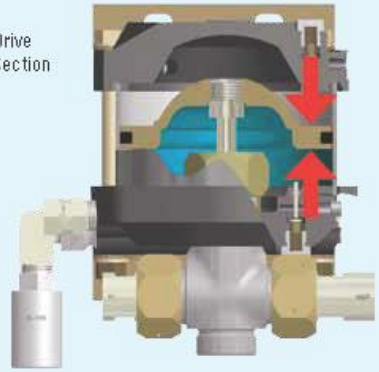
Triple Air Head Pump



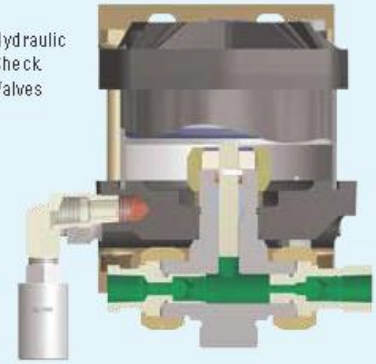
Therefore, actual ratio = 118:1
Nominal Ratio = 103:1**

Nominal Ratio
* (2) Indicates Double Drive Piston
** (3) Indicates Triple Drive Piston

1. Drive Section

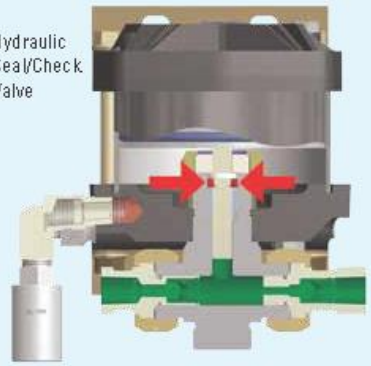


2. Hydraulic Check Valves



3. Drive Cycling Valve

4. Hydraulic Seal/Check Valve



Anatomy of a Pneumatic Driven Pump

1. Drive Section

The piston, complete with "O" ring seal, operates in an epoxy filled, fiberglass wound barrel, the diameter of which is constant throughout a given series of pumps. Drive media forces the piston down on the compression stroke and raises it on the suction stroke (M series have a spring return). The piston is pre-lubricated during assembly and therefore no air line lubricator is necessary.

2. Hydraulic Section/Check Valves

This is directly linked to the drive piston by the hydraulic piston, the bottom portion of which is in the hydraulic body. Outlet flow and pressure are determined by the area of the hydraulic piston head, its nominal ratio with the drive piston head, and drive pressure. On the down stroke, liquid in the hydraulic section is forced under compression through the outlet check valve. Fresh liquid is induced via the inlet check valve on the return stroke. These check valves control the flow of liquid through the hydraulic section. They are spring-loaded and have a very low cracking pressure, allowing maximum opening on the induction stroke. The pressure of hydraulic fluid on the down stroke closes the inlet check valve and acts against the spring to open the outlet check valve.

3. Drive Cycling Valve

This is a pilot-operated, unbalanced, lightweight spool, which directs drive pressure, first to the top of the drive piston, and then to the underside to reciprocate the piston (cycle). It actuates via pilot valves at the top and the bottom of the stroke, which causes the unbalanced spool to shift and reciprocate the piston.

4. Hydraulic Seal/Check Valves

This is one of the few wear parts. Its function is to allow the hydraulic piston to reciprocate without passing fluid into the drive section. The liquid, its pressure and its temperature determine seal specification. A distance piece can be incorporated between drive and hydraulic sections for complete contamination-free operation on most Haskel pumps.

Pump Selection Information

All Haskel pumps are identified by letters coding the type of pump, followed by a number indicating the practical working ratio of the drive area to the hydraulic plunger area. These letters are explained in the chart below.

Pump Model Letter Coding

M	.875" stroke .33 hp miniature pump series
S	Stainless steel hydraulic piston and body
29723	.33 hp Chemical Pump
D (Prefix)	Pump incorporates a Distance Piece
D (Suffix)	Double Acting pump
4B	1" stroke .75 hp pump series (bottom inlet only)
A	2" stroke 1.5 + 2 hp pump series
H	2" stroke 1.5 + 2 hp High Pressure pump series
-C	Filter, regulator with gauge and shut-off/speed control valve

XH	2" stroke 1.5 + 2 hp Extreme High Pressure pump series
G	4.5" stroke 6 hp pump series
8	4.5" stroke 8 hp pump or booster series
14	4" stroke 10 hp pump series
W	Polyurethane U-cup dynamic seal
F	UHMWPE (Ultra-high Molecular Weight Polyethylene Dynamic Seal
T	Reinforced teflon dynamic seal
V	Viton o-ring static seal
-B	Bottom inlet
-CP	Chemical Pump

Quick Model Comparison Chart

The chart to the right shows the pressure/flow capability of each pump in the range. The diagonal lines show constant output horsepower for each series. The model ratios are circled.

Example

The pressure required is 2175 psi (150 bar). The flow required is 215 cubic inches (3.52 liters) per minute. The black dot plots position. Only models on diagonals to the right of the dot will meet the demand; e.g., the -35 ratio 1.5 hp pump, assuming a supply at 100 psi (7 bar) and 70 scfm (119m³/hr) can be met; if not, a -32 or -52 2 hp pump would be needed.

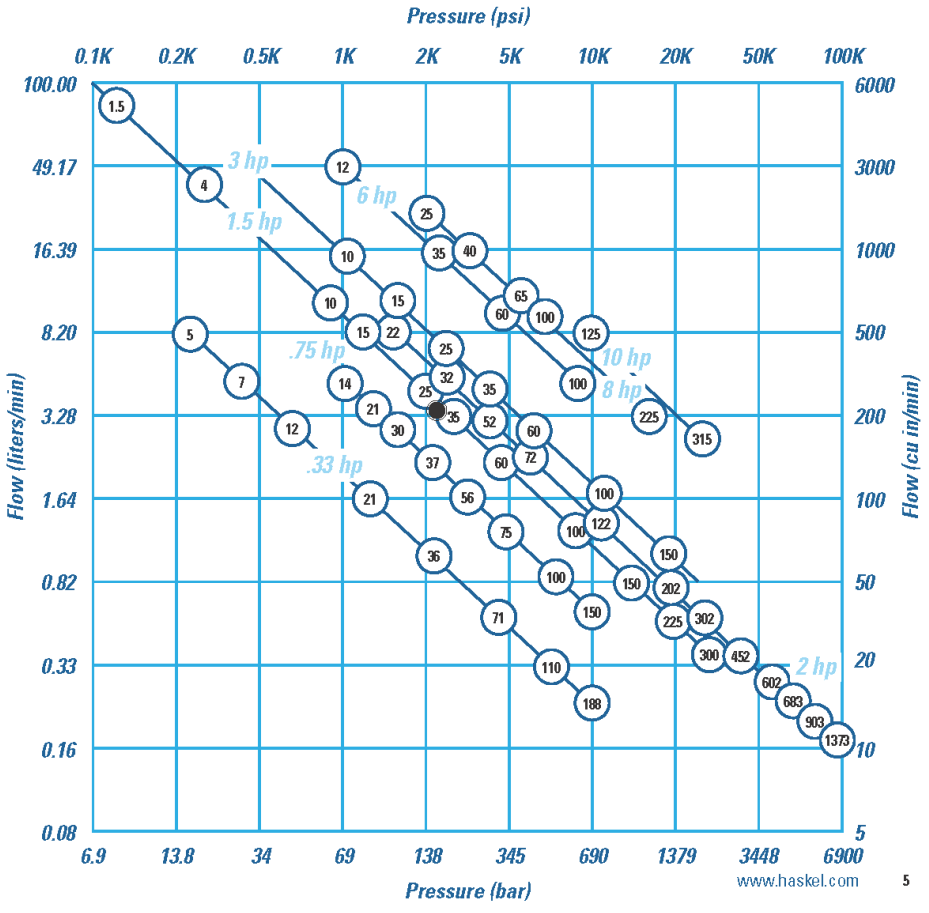
Note: For specific performance curves, refer to Liquid Pump Rapid Reference Guide.

The diagonal horsepower lines in the chart below are based on 100 psi (7 bar) drive pressure. Drive flow requirement is different for each series as follows:

.33 hp	15 scfm (25 m³/hr)
.75 hp	45 scfm (76 m³/hr)
1.5 hp	70 scfm (119 m³/hr)
2 hp	85 scfm (144 m³/hr)

3 hp	85 scfm (144 m³/hr)
6 hp	175 scfm (297 m³/hr)
8 hp	225 scfm (382 m³/hr)
10 hp	270 scfm (459 m³/hr)

Reduced air drive flow or pressure will result in a corresponding reduction in output horsepower. This chart can be used to select pump series and model ratio.



Performance and Specification Overview

Max Drive	Drive Head	HP	Pump Model Code	Nominal Ratio	Actual Ratio	Maximum Rated Output Pressure				Displacement/Cycle		Maximum Flow	
						Continuous		Intermittent					
						psi	bar	psi	bar	cu in	ml	cu in/min	l/min
125 psi/8.6 bar	Single	0.33 hp	M, MDSTV	-5	5.6	625	43	625	43	0.83	13.6	506	8.30
			M, MS	-7	7.8	900	62	900	62	0.60	9.8	366	6.00
				-12	14	1500	103	1500	103	0.36	5.9	234	3.83
			M, MS, 29723	-21	25	2600	179	2600	179	0.20	3.3	130	2.13
				-36	41	4500	310	4500	310	0.12	2.0	78	1.28
				-71	82	8800	607	8800	607	0.060	1.0	39	0.64
				-110	126	13500	931	13500	931	0.039	0.6	25	0.42
			M, MS	-188	217	15000	1034	15000	1034	0.023	0.4	18	0.29
			MS	-220	237	20000	1380	25000	1723	0.021	0.344	14	0.22
100 psi/7 bar	Single	0.75 hp	4B	-14	16	1500	103	1500	103	0.90	14.7	428	7.01
				-21	24	2300	159	2300	159	0.60	9.8	285	4.67
				-25	29	2700	186	2700	186	0.50	8.2	238	3.89
				-30	34	3200	221	3200	221	0.43	7.0	204	3.35
				-37	42	3800	262	3800	262	0.35	5.7	166	2.72
				-55	63	6000	414	6000	414	0.22	3.6	105	1.71
				-75	86	7800	538	7800	538	0.17	2.8	81	1.32
				-100	114	10600	731	10600	731	0.13	2.0	62	1.01
				-150	171	15000	1034	15000	1034	0.088	1.44	42	0.68
150 psi/10.5 bar	Single	1.5 hp	DSTV	-1.5	1.6	120	8	160	11	31.90	513	5104	83.6
			ATV, DTV	-4	80	690	48	1200	83	20.00	328	3200	52.4
			AW, ASF, DF, DSF, DSTV	-B10	11.5	1600	110	1600	110	4.05	66.4	1215	19.9
				-B15	17	2400	165	2400	165	2.70	44.3	810	13.3
				-25	29	4000	276	4000	276	1.62	26.6	486	8.0
				-35	40	5700	393	5700	393	1.16	19.0	348	5.7
				-60	69	9800	676	9800	676	0.67	11.0	201	3.3
				-100	115	15000	1034	16500	1138	0.41	6.7	123	2.0
				-150	173	15000	1034	20000	1380	0.27	4.5	81	1.3
			HF, HSF, DHF, DSHF	-151	173	25000	1724	25000	1724	0.27	4.5	81	1.3
				-225	260	30000	2069	37000	2551	0.18	3.0	41	0.7
				-300	345	30000	2069	50000	3448	0.14	2.3	32	0.5
			HF	-450	533	25000	1724	45000	3403	0.091	1.5	20	0.3
	Double	2 hp	AW, ASF, DF, DSF, DSTV	-B22	23	3200	221	3200	221	4.05	66.4	1215	19.9
				-B32	34	4800	331	4800	331	2.70	44.3	810	13.3
				-52	57	5000	345	8000	552	1.62	26.6	486	8.0
				-72	80	11000	758	11000	758	1.16	19.0	348	5.7
				-122	138	15000	1034	19000	1310	0.67	11.0	201	3.3
			HF, HSF, DHF, DSHF	-202	230	30000	2069	33000	2275	0.41	6.7	92	1.5
				-302	346	30000	2069	50000	3448	0.27	4.5	61	1.0
			DXHF, DSXHF	-452	520	30000	2069	70000	4827	0.18	3.0	41	0.7
				-602	690	30000	2069	75000	5171	0.14	2.3	32	0.5
100 psi/7 bar	Triple	2 hp	DXHF, DSXHF	-683	780	30000	2069	70000	4827	0.18	3.0	25	0.41
				-903	1038	30000	2069	75000	5171	0.14	2.3	20	0.33
			DSXHW	-1373	1575	30000	2069	100000	6895	0.086	1.4	12	0.197
		2.2	AFD, DFD, ASFD, DSFD	-B60	69	6500	448	6500	448	1.34	2.2	369	6.0
150 psi/10.5 bar		3 hp	ASFD	-10	11.5	1600	110	1600	110	8.10	133	1823	29.9
				-15	17	2400	165	2400	165	5.40	89	1215	19.9
				-25	29	4000	276	4000	276	3.24	53.2	729	11.9
				-35	40	5700	393	5700	393	2.32	38.0	522	8.6
				-60	69	9800	676	9800	676	1.34	22.0	302	4.9
				-100	115	15000	1034	16500	1138	0.82	13.4	185	3.0
				-150	173	15000	1034	20000	1380	0.54	9.0	122	2.0
				-202	230	30000	2069	33000	2275	0.82	13.4	144	2.4
125 psi/8.6 bar	Single	6 hp	GWD, GSFD, DGFD, DGSFD, DGSTVD	-12	14.8	1850	128	4000	276	15.9	260	5009	82.1
			GW, DGF, GSF, DGSF, DGSTV	-35	40.3	4375	302	4375	302	6.0	98	1890	31.0
				-60	69	7500	517	7500	517	3.5	57	1103	18.1
				-100	115	8000	552	10000	690	2.1	34	662	10.8
		8 hp	8SFD, 8DSFD, 8DSTVD	-25	27.5	3575	246	4000	276	14.0	229	2660	44
			8SFD	-40	43.5	6000	414	6000	414	8.90	145	1691	28
				-65	73	10000	690	10000	680	5.40	88	1026	17
			8DSFD	-100	112	10000	690	10000	680	3.52	57.5	669	11
			8HSFD	-225	253	22500	1530	22500	1530	1.56	25.5	296	5
		10 hp	D14STD, D14SFD	-125	138	16000	1103	16000	1103	8.80	144	704	11.5
				-315	347	36000	2482	36000	2482	3.50	57.4	280	4.6

Typical Performance Based on 100 psi (7 bar) Pressure and Drive Flow Data on Page 5							
Outlet Pressure		Outlet Flow		Outlet Pressure		Outlet Flow	
psi	bar	cu in/min	l/min	psi	bar	cu in/min	l/min
225	15.5	500	8.20	415	29	249	4.09
300	21	350	5.70	600	41	160	2.60
700	48	200	3.28	1125	78	100	1.64
1500	103	90	1.48	2000	138	48.9	0.80
1700	117	70	1.15	3100	214	39.6	0.65
3000	207	39	0.64	6000	414	19	0.31
7500	517	20	0.33	8500	586	17	0.28
5000	345	18	0.30	10000	690	14	0.23
7500	517	14	0.23	15000	1034	12	0.20
700	48	400	6.55	1450	100	61	1
1000	69	270	4.42	2000	138	120	2
1250	86	230	3.77	2500	172	61	1
1500	1034	200	3.28	3000	207	62	1
1750	121	170	2.78	3500	241	82	1.33
2000	138	110	1.8	5000	345	66	1.08
2500	172	87	1.42	7500	517	37	0.6
5000	345	57	0.93	10000	690	26	0.43
7500	517	37	0.6	15000	1034	7	0.11
50	3	5000	81.9	150	10.3	1000	16.4
100	7	1953	32	400	28	750	12.3
400	28	1000	16.4	990	68	500	8.19
750	52	598	9.8	1600	110	200	3.28
1000	69	403	6.6	2500	172	195	3.2
2000	138	350	4.1	3600	248	98	1.6
3000	207	152	2.5	6200	427	50	0.82
4000	276	100	1.64	10000	690	24.4	0.4
7000	483	59.7	0.98	15000	1034	29.9	0.49
7000	483	59.7	0.98	15000	1034	29.9	0.49
7500	517	39.6	0.65	24000	1655	9.8	0.16
15000	1034	29.9	0.49	27000	1862	20.1	0.33
36000	2483	14.6	0.24	45000	3103	9.2	0.15
400	28	799	13.1	2100	145	200	3.28
700	48	500	8.2	3000	207	152	2.5
1900	131	299	4.9	5000	345	97.6	1.6
2000	138	226	3.7	7500	517	50	0.82
4000	276	122	2	12000	828	40.2	0.66
7000	483	91.5	1.5	20000	1379	20.1	0.33
10000	690	45.2	0.74	30000	2069	15.2	0.25
10000	690	34.8	0.57	40000	2759	15.2	0.25
15000	1034	24.4	0.4	50000	3448	12.2	0.2
15000	1034	19.5	0.32	60000	4138	4.9	0.08
15000	1034	15.9	0.26	70000	4828	5.5	0.09
16000	1103	9.2	0.15	90000	6207	3.1	0.05
1000	69	348	5.7	5500	379	152	2.5
500	34	1520	24.9	1000	69	380	6.22
750	52	1030	16.88	1500	103	260	4.26
1000	69	662	10.85	2500	172	162	2.66
1500	1034	465	7.62	3500	248	100	1.64
3000	138	248	4.07	6000	414	56	0.92
5000	345	151	2.48	10000	690	41	0.67
7500	517	103	2	15000	1034	27	0.44
10000	690	63	1.03	20000	1379	47	0.77
200	14	5004	82	1200	83	1454	24
1000	69	1770	29	3500	241	600	9.8
2000	138	976	16	5500	379	397	6.5
2000	138	573	9.4	10000	690	195	3.2
1000	69	2400	39.3	2500	172	280	4.6
2000	138	1420	23.2	4000	276	200	3.27
3000	207	880	14.4	6000	414	310	5.08
5000	345	555	9.1	10000	690	163	2.67
10000	690	270	4.4	20000	1379	144	2.36
8000	552	488	8.0	12000	828	195	3.2
15000	1034	238	3.9	30000	2069	79.3	1.3

Guidelines for Continuous Duty Applications for Maximizing Seal Life Performance

Pump Series	Maximum Cycles per Minute
0.3 hp	325 cpm
0.75 hp	225 cpm
1.5, 2.0 and 2.2 hp (Single and Double Drive Piston)	80 cpm
2.0 hp (Triple Drive Piston)	60 cpm
3.0 hp	80 cpm
6.0 hp	60 cpm
8.0 hp	50 cpm
10.0 hp	40 cpm

.33 hp (.25 kW) M Series Pump Models

Model	Nominal Ratio	Maximum Working Pressure	Displacement per Cycle
M, MDSTV	-5	625 psi (43 bar)	.83 cu in (13.6 ml)
M, MS[3]	-7	900 psi (62 bar)	.6 cu in (9.8 ml)
	-12	1500 psi (103 bar)	.35 cu in (5.9 ml)
M, MS[3], 29723[3]*	-21	2600 psi (179 bar)	.2 cu in (3.3 ml)
	-36	4500 psi (310 bar)	.12 cu in (2.0 ml)
	-71	8800 psi (607 bar)	.06 cu in (1.0 ml)
	-110	13500 psi (931 bar)	.039 cu in (0.6 ml)
	-188	15000 psi (1034 bar)	.023 cu in (.4 ml)
MS	-220	25000 psi (1723 bar)	.021 cu in (.34 ml)

* Not available in 188 ratio
(3) Maximum intermittent pressure for stainless steel in the MS and 29723 is 10000 psig (690 bar.)

Key Features

- Choice of 5 models, 9 ratios, 27 possible combinations
- Flows to 2 gpm (7.5 l/min)
- Choice of wetted materials
- Single air head
- Drive pressure 25 to 125 psi (1.8 to 9 bar)
- Pressures to 25000 psi (1724 bar)
- All Hydraulic fluids, water (plain or DI), solvents, mild chemicals, liquefied gases

For service codes, see page 17.
For weights and dimensions, see page 18.

Optional Modifications

Number	Description
-HP	Hand pump attachment (with handle). Provides manual operation of pump for precision pressure control or use without air power.
26082	Handle only.
26220-2	With handle.
26220-3	Without handle.
	Kits for converting existing units.
-V	Manual release with relief valve. For M and MS pumps only. Provides high pressure needle valve with internal adjustable safety relief downstream of pump outlet checks. Tank return is ¼" NPT in pump body.
26063-3	Dead Man valve. ¼" NPT port.
26064-3	Combination air regulator/filter with gauge. ¼" NPT port.
26065-3	Speed control valve. ¼" NPT port.
26065-3 plus 26064-3	-C air controls installed on pump. ¼" NPT port.
28320	Manifold mount inlet port. Provides O-ring boss in aluminum block to enable mounting on side of tank below oil level. Modification applies to M-21 through M-188 only.
28590	Palm or foot start/stop button drive. Spring loaded shut.
28700-1	Air OP release valve.
28925	Remote start/stop control. Provides ¼" NPT bleed signal port for single line remote control.
29002	Viton air drive.
29697	Single stroke from remote air pulse. Useful for metering applications. One stroke per air pulse signal; eliminates automatic cycling. ¼" NPT signal port.
51331	EPR seals for liquid section for 29723-XX ratio pumps.
51788	Piped exhaust – standard. Provides connection ports for drive and pilot exhausts. Enables under tank top mounting and/or natural gas drive.
51794	Piped exhaust – sour gas. With hand pump (HP).
51794-2	Piped exhaust – sour gas. Without hand pump (HP).
51804	Muffler (for use with piped exhaust modifications below). ¼" NPT male port.
51809	Normally open air operated release with relief valve. Provides highest release flow capacity. Will hold full pump psi piloted from drive air. Vents are not threaded. Ref. drawing 56643 for tank top mounting parts.
51809-1	Normally closed air operated release with relief valve. Used to hold hydraulic jacks. Will release up to 11000 psi (using 100 psi air). Vents are not threaded. Ref. drawing 56643 for tank top mounting parts. Not available in 188:1 ratio.
51810	Safety relief valve. Relief is upstream of outlet check. Vent hole 1/16 NPT M or MS series -21 through 188.
51811	External air pilot. Provides ¼" NPT port for external air to pilot for remote start/stop.
52340	Solid air cap.
52950	Electric stroke counter provision. Micro switch (BZE6-2RQ) mounted on upper cap trips with each cycle.
53175	Level II cleaning.
53304	High pressure outlet port. Fits ¼" O.D. high pressure threaded and coned tube.
53784	Piped exhaust (drive only). For field conversion of any .33 HP pump. Provides ¼" NPT exhaust port.
53935	Low temperature drive. Enables operation down to 5°F. Some sacrifice of seal life at normal temperature. M or MS series.
54179	Stroke adjuster (includes 29697 above). Useful for metering applications. Knurled knob with vertical scale on pump cap.
57905	No return spring. Provides improved fill on suction stroke pumping liquefied gases by utilizing the inlet pressure. Only available on M and MS series.
59888	Cycle timer installed.
80103	Noise reduction kit fitted.
80348	SAE outlet for M-pumps, ¾" SAE, 6500 psi (448 bar) max.
81498	EPR Seals for M and MS series for Liquid Section.
82367	SS trim for ¼ hp drive
82500	ATEX Modification (Available on MS & 29723 but not M series).
85630	Conversion kit, new style exhaust muffler.
86337	Extended life air drive.

.75 hp (.56 kW) Pump Models

Model	Nominal Ratio	Maximum Working Pressure	Displacement per Cycle
4B	-14	1500 psi (103 bar)	.9 cu in (14.8 ml)
	-21	2300 psi (159 bar)	.6 cu in (9.8 ml)
	-25	2700 psi (186 bar)	.5 cu in (8.2 ml)
	-30	3200 psi (221 bar)	.43 cu in (7.1 ml)
	-37	3800 psi (262 bar)	.35 cu in (5.7 ml)
	-55	6000 psi (414 bar)	.22 cu in (3.6 ml)
	-75	7800 psi (538 bar)	.17 cu in (2.8 ml)
	-100	10600 psi (731 bar)	.13 cu in (2.1 ml)
	-150	15000 psi (1034 bar)	.088 cu in (1.4 ml)

For service codes, see page 17.
For weights and dimensions, see page 19.

Key Features

- One model available in 9 ratios
- Output pressures to 15000 psi (1034 bar)
- Flows to 1.5 gpm (5.7 l/min)
- Choice of wetted materials
- Single air head
- Drive pressure 3 psi to 100 psi (.2 to 7 bar)

Optional Modifications

Number	Description
-C	Air drive controls.
56564	Extreme cycling service. Not recommended for long stall periods.
56594	External air pilot port 1/8" NPT. Allows remote start/stop of pump.
57639	Low drive air pressure. Allows user to regulate drive air to as low as 3 psi (.2 bar).
57960	Single acting drive. Used for pumping liquefied gases under pressure.
58475	1/8" NPT port on drive for recycle valve connection.
59354	Noise reduction kit fitted.
59888	Cycle timer installed.
80637	SAE outlet fitting for ratio 37 to 100, 1/4" SAE, 6500 psi (448 bar) max.
82104	Viton air drive.
82500	ATEX modification.
86337	Extended life air drive.

1.5 hp (1.12 kW) Pump Models

Key Features

- Choice of 11 models, 13 ratios, 48 possible combinations
- Output pressures to 50000 psi (3448 bar)
- Flows to 2.2 gpm (83.0 l/min)
- Choice of wetted materials
- Single air head
- Drive pressure 3 to 150 psi (.2 to 10 bar)

Model	Nominal Ratio	Maximum Working Pressure	Displacement per Cycle
DSTV[1]	-1.5	160 psi (11 bar)	319 cu in (513.0 ml)
ATV, DTV[1]	-4	1200 psi (83 bar)	200 cu in (328.0 ml)
AW, ASF, DF, DSF, DSTV	-B10	1600 psi (110 bar)	4 cu in (66.4 ml)
	-B15	2400 psi (165 bar)	2.7 cu in (44.3 ml)
	-25	4000 psi (276 bar)	1.6 cu in (26.6 ml)
	-35	5700 psi (393 bar)	1.2 cu in (19 ml)
	-60	9800 psi (676 bar)	.7 cu in (11 ml)
AW, ASF, DF, DSF, DSTV	-100	16500 psi (1138 bar)	.4 cu in (6.7 ml)
	-150	20000 psi (1375 bar)	.28 cu in (4.5 ml)
HF, HSF, DSHF	-151	25000 psi (1724 bar)	.28 cu in (4.5 ml)
	-225	37000 psi (2551 bar)	.18 cu in (3.0 ml)
	-300	50000 psi (3448 bar)	.14 cu in (2.3 ml)
HF	-450	45000 psi (3403 bar)	.09 cu in (1.5 ml)

(1) These series are "Lift" pumps and maximum outlet pressure is (air drive x pump ratio) + inlet pressure

For service codes, see page 17.
For weights and dimensions, see page 20.

Optional Modifications

Number	Description
-C	Air controls (filter, regulator, gauge, shut-off). ¼" NPT.
-CP	Air controls with precision regulator. ¼" NPT.
-CO	Air controls with recycle button. ¼" NPT.
-CPO	Air controls with precision regulator and recycle button. ¼" NPT.
-B	Bottom Inlet (designate "B" before ratio dash number, "BR" on -B10, -B15, -B22 and -B32) 1.5 hp and 2 hp pumps (not applicable to high output, chemical, 2.2 hp, or AWD series pumps).
-W	Additional upper foot bracket.
16821	Low air pressure control feature. For operating at air pressures as low as 3 to 4 psi (.2 to .3 bar). Includes 28881 modification.
16831	Low temperature modification. For special sealing in air drive for operating temperatures from as low as -20°F up to normal +120°F.
16834	Exhaust adapter. With back pressure balance piston.
17860	Electrical stroke counter provision. Includes BZE6-2RQ microswitch.
25721	Mechanical stroke counter, installed (6 digit).
27964	Interconnecting inlet-outlet tubing. ½" female for 4:1 ratio series pumps (ATV-4 or DTV-4).
28000	Threaded vent (or purge) ports on standard distance piece. Except 1.5:1 ratio.
28003	Test port. Provides access port in pump's body between inlet and outlet check valves for 1.5 hp and 2 hp pumps. -10 ratio or higher, single acting.
28881	Air pilot modification. ¼" NPT. Allows remote start/stop of pump.
29376	Three-way cycling spool. For 1.5 hp and 2 hp single acting pumps, for use with CO_2.
29702	Single stroke modification.

Number	Description
29806	Double distance piece. For 1.5 hp and 2 hp pumps only, except 1.5:1 ratio.
51050	Extreme service cycling modification. Not recommended for long stall periods.
51056	Exhaust/pilot vent combination.
51331	EPR (Ethylene propylene) static seals in wetted section. Applies to distance piece pumps only.
51345	Sour gas drive provision to N.A.C.E. specifications. 1.5 hp to 2.2 hp distance piece pumps only, single air head and double air head.
52788	Viton seals air drive.
53925	Severe Arctic low temperature service. -25, -35, -60, -100, -150, -151, -225, -300, -450 ratios.
54885	Rotate pump body 90° from standard.
54935	SS trim for 5/3 air drive.
55305	Tube ports. ¼" SAE inlet and outlet. For 1.5 hp to 2 hp pumps. 15 pump minimum.
55516	Polyurethane ("W") seal. For F or TV series pumps, except high output models.
55630	Stainless steel (AISI-316) distance piece. For 1.5 hp to 2 hp pumps.
59353	Noise reduction kit fitted. Not available on AFD, DFD, ASFD or DSFD.
82460	HNBR seals in air drive section.
82500	ATEX modification (not available on AW or DSXHW pumps).
82958	⅜ High pressure outlet converts medium ratio 10-122 outlet ¼ port to high pressure port.
86337	Extended life air drive.

1.5 hp (1.12 kW) High Output Flow Pumps

Available in a choice of 3 models, these high output, low ratio pumps are capable of pressures to 1200 psi (82 bar) and flow rates of up to 22 gpm (83 l/min). These are "lift" pumps whereby the outlet pressure equals the air drive x the pump ratio plus the inlet pressure.

Model DSTV-1.5 has a maximum air drive of 150 psi (10 bar) and is capable of pressures up to 160 psi (11 bar). The model ATV and DTV-4 work on a maximum air drive of 150 psi (10 bar) and have a maximum pressure rating of 1200 psi (83 bar). A noise reduction modification is available for applications where noise level is an issue.

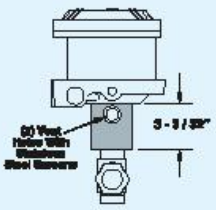
Distance Piece (Separation)

Pumps with prefix "D" in the model number have aluminum distance piece between the air drive and pump section (except DSTV-1.5). Vent holes can be threaded ½" NPT female at extra cost. Specify modification number 28000. Horizontal mounting is recommended for non-exchange of contaminants.

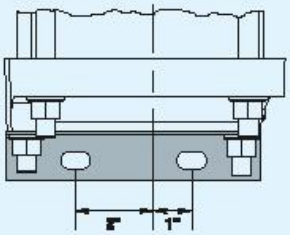
Mounting Brackets

All series mounting brackets have 7/16" holes (slots) for 3/8" bolts. Upper mounting brackets are not furnished as standard on single air head non-distance piece units.

Dimensional Data



Mounting Brackets

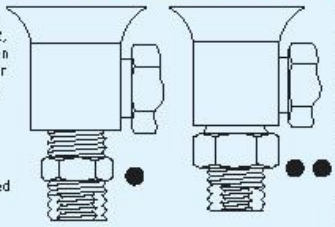


Optional Pump Inlets for Tank Mounting

To specify ratios -10, -15, -22 or -32, add `BR` between the model number and the ratio, e.g. AW-BR10.

Inlet externally threaded 1 ¼" NPT male

Internally threaded 1" NPT female



To specify ratios -25 through -903, add `B` between the model number and the ratio, e.g. AW-B25.

Inlet on the bottom and externally threaded 1" NPT male

Internally threaded ½" NPT female

Drive inlet and exhaust are ½" NPT female. Drive inlet also includes a ½" NPT male x ½" NPSM female (straight pipe thread) swivel adapter (connecting male nipple should include 30° inside bevel for proper lift).

2 & 2.2 hp (1.49 & 1.64 kW) Pump Models

Key Features

- Choice of 16 models, 13 ratios, 46 possible combinations
- Output pressures to 100000 psi (7000 bar)
- Flows to 5 gpm (15 l/min)
- Choice of wetted materials
- Double and triple air heads
- Drive pressure 3 to 100 psi (.2 to 7 bar)

	Model	Nominal Ratio	Maximum Working Pressure	Displacement per Cycle
2 hp	AW, ASF, DF, DSF, DSTV	-B22	3200 psi (221 bar)	4 cu in (66.4 ml)
		-B32	4800 psi (331 bar)	2.7 cu in (44.3 ml)
		-52	8000 psi (552 bar)	1.6 cu in (26.6 ml)
		-72	11000 psi (758 bar)	1.2 cu in (19 ml)
		-122	19000 psi (1310 bar)	.7 cu in (11 ml)
	HF, HSF, DHF, DSHF	-202	33000 psi (2275 bar)	.4 cu in (6.7 ml)
		-302	50000 psi (3448 bar)	.28 cu in (4.5 ml)
	DXHF, DSXHF	-452	70000 psi (4827 bar)	.18 cu in (3.0 ml)
		-602	75000 psi (5171 bar)	.14 cu in (2.3 ml)
	DXHF, DSXHF	-683	70000 psi (4827 bar)	.18 cu in (3.0 ml)
		-903	75000 psi (5171 bar)	.14 cu in (2.3 ml)
	DSXHW	-1373	100000 psi (6895 bar)	.09 cu in (1.4 ml)
2.2 hp	AFD, DSFD, DFD, ASFD	-B60	6500 psi (448 bar)	1.3 cu in (22 ml)

For service codes, see page 17.
For weights and dimensions, see page 20.

3 hp (2.24 kW) Pump Models

Key Features

- One model available in 8 ratios
- Output pressures to 33000 psi (2275 bar)
- Flow rates to 8 gpm (30 l/min)
- Single air head
- Drive pressure 3 to 150 psi (.2 to 10 bar)

Model	Nominal Ratio	Maximum Working Pressure*	Displacement per Cycle
ASFD	10	1600 psi (110 bar)	8.1 cu in (132.8 ml)
	15	2400 psi (165 bar)	5.4 cu in (88.6 ml)
	25	4000 psi (276 bar)	3.3 cu in (53.2 ml)
	35	5700 psi (393 bar)	2.3 cu in (38 ml)
	60	9800 psi (676 bar)	1.3 cu in (22 ml)
	100	16500 psi (1138 bar)	.8 cu in (13.4 ml)
	150	20000 psi (1379 bar)	.6 cu in (9 ml)
	202	33000 psi (2275 bar)	.8 cu in (13.4 ml)

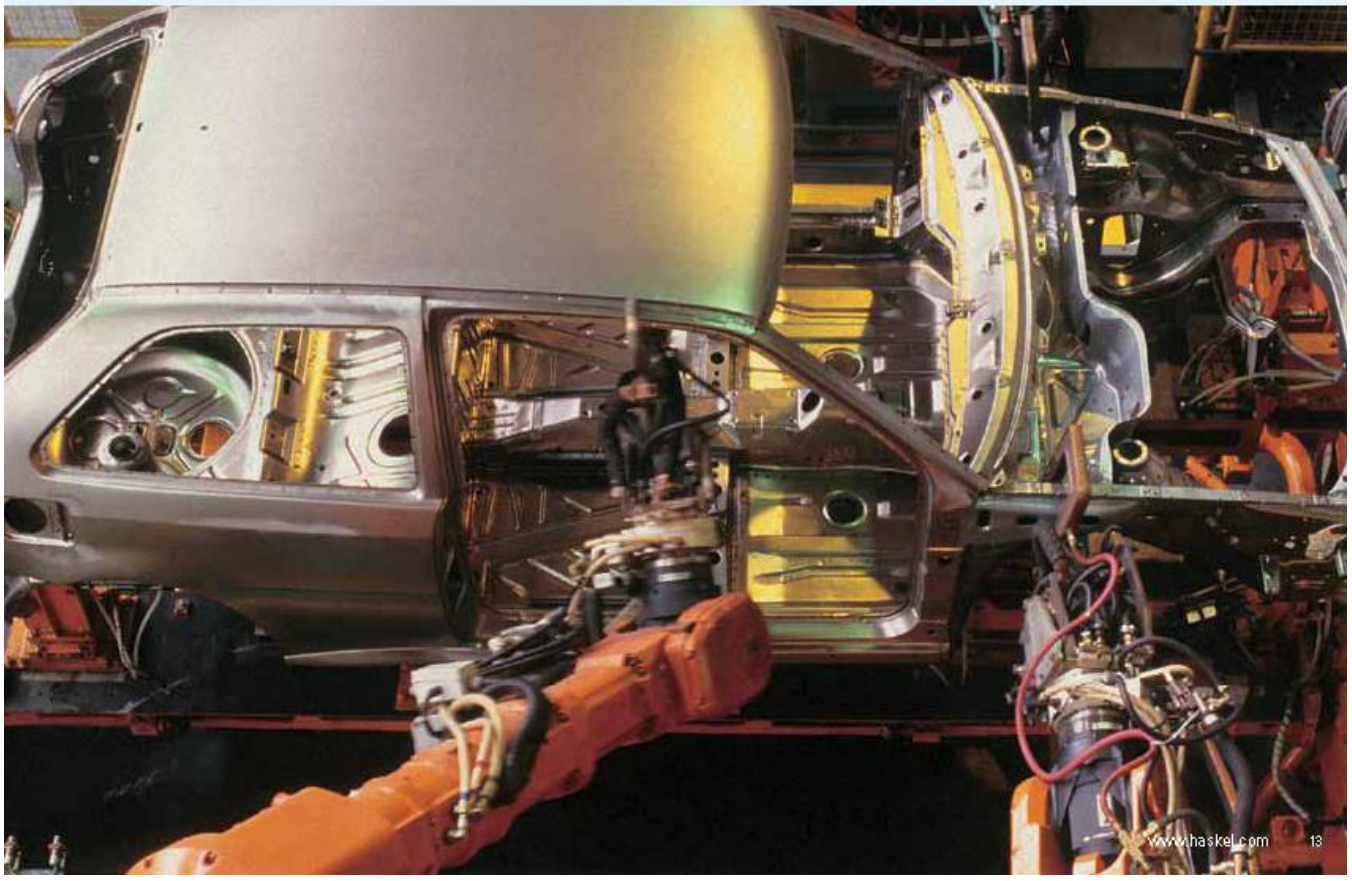
* Continuous/intermittent

For service codes, see page 17.
For weights and dimensions, see page 21.

Optional Modifications (for 2 hp, 2.2 hp and 3 hp pump models)

Number	Description
-C	Air controls (filter, regulator, gauge, shut-off. ½" NPT.
-CP	Air controls with precision regulator. ½" NPT.
-CO	Air controls with recycle button. ½" NPT.
-CPO	Air controls with precision regulator and recycle button. ½" NPT.
-B	Bottom Inlet (designate "B" before ratio dash number, "BR" on -B10, -B15, -B22 and -B32) 1.5 hp and 2 hp pumps (not applicable to high output, chemical, 2.2 hp, or AWD series pumps)
16821	Low air pressure control feature. For operating at air pressures as low as 3 to 4 psi (.2 to .3 bar).
16831	Low temperature modification. For special sealing in air drive for operating temperatures from as low as -20°F up to normal +120°F.
16834	Exhaust adapter. With back pressure balance piston.
17860	Electrical stroke counter provision. Includes BZE6-2RQ1 microswitch.
25721	Mechanical stroke counter. Installed (6 digit).
27964	Interconnecting inlet-outlet tubing. ½" female for 4:1 ratio series pumps (ATV-4 or DTV-4).
28000	Threaded vent (or purge) ports on standard distance piece. Except 1.5:1 ratio and 3 hp pump.
28003	Test port. Provides access port in pump's body between inlet and outlet check valves for 1.5 hp and 2 hp pumps, -10 ratio or higher, single acting.
28881	Air pilot modification. ¼" NPT – Allows remote start/stop of pump.
29376	Three-way cycling spool. For 1.5 hp and 2 hp single acting pumps.
29702	Single stroke modification. Except 3 hp pump.
29806	Double distance piece. For 1.5 hp and 2 hp pumps only, except 1.5:1 ratio.

Number	Description
51050	Extreme service cycling modification. Not recommended for long stall periods.
51056	Exhaust/pilot vent combiner.
51331	EPR (Ethylene propylene) static seals in wetted section. Applies to distance piece pumps only.
51345	Sour gas drive provision to N.A.C.E. specifications. 1.5 hp to 2.2 hp distance piece pumps only, single air head and double air head.
52788	Viton seals. Air drive only – 1.5 hp to 2.2 hp pumps only.
53925	Severe Arctic low temperature service. -25, -35, -60, -100, -150, -151, -225, -300, -450 ratios except 3 hp pump.
54885	Rotate pump body 90° from standard. Except 3 hp pump.
54935	SS trim for 5/3 air drive.
55191	Mounting ring kit for AWD series.
55192	3/4 NPT inlet port installed on AWD series (in place of threaded port).
55193	Extra foot bracket installed.
55305	Tube ports. ½" SAE inlet and outlet – for 1.5 hp to 2 hp pumps, 15 pump minimum.
55465	Ceramic Plunger -60 Ratio.
55516	Polyurethane "W" seal in "F" series pumps-except high output models.
55630	Stainless steel (SS-316) distance piece – for 1.5 thru 2 hp pumps.
59353	Noise reduction kit fitted. Not available on AFD, DFD, ASFD or DSFD.
59888	Cycle timer installed.
82460	HNBR Seals in air drive section.
82500	ATEX modification (not available on AW or DSXHW pumps).
86337	Extended life air drive.



6 hp (4.47 kW) Pump Models

Model	Nominal Ratio	Maximum Working Pressure	Displacement per Cycle
GWD, GSFD, DGFD[1], DGSFD[1], DGSTVD[1]	-12	4000 psi (276 bar)	1.59 cu in (260 ml)
GW, GSF, DGF, DGSF, DGSTV	-35	4375 psi (302 bar)	6.0 cu in (98 ml)
	-60	7500 psi (517 bar)	3.5 cu in (57 ml)
	-100	10000 psi (690 bar)	2.1 cu in (34.5 ml)

(1) Double Acting "Lift" Pumps

For service codes, see page 17.
For weights and dimensions, see page 22.

Key Features

- Choice of 10 models, 4 ratios, 20 possible combinations
- Output pressures to 10000 psi (690 bar)
- Flow rates to 21 gpm (80 l/min)
- Choice of wetted materials
- Single air head – double acting
- Drive pressure 3 to 125 psi (.2 to 9 bar)
- All hydraulic fluids, water (plain or DI), solvents

Incorporating 10 models, this heavy duty range of double acting pumps provide pressures up to 10000 psi (690 bar) and flow rates up to 4 gpm (15 l/min).

Designed to operate with air drive pressures between 40 and 125 psi (2.8 and 9 bar). For drive pressures 3 to 40 psi (.2 to 2.8 bar), order 51875-1 mod.

8 hp (5.97 kW) Pump Models

Model	Nominal Ratio	Maximum Working Pressure	Displacement per Cycle
8SFD, 8DFD, 8DSFD, 8DSTVD 8FD	-25[1]	4000 psi (276 bar)	14 cu in (229 ml)
8SFD 8DSFD	-40	6000 psi (408 bar)	9 cu in (145.3 ml)
	-55	10000 psi (690 bar)	5.4 cu in (88.2 ml)
	-100[1]	10000 psi (690 bar)	3.5 cu in (57.5 ml)
8HSFD	-225[1]	22500 psi (1530 bar)	1.5 cu in (25.5 ml)

(1) Double Acting "Lift" Pumps

For service codes, see page 17.
For weights and dimensions, see page 23.

Key Features

- Choice of 6 models, 5 ratios, 9 possible combinations
- Pressures to 22500 psi (1530 bar)
- Flow rates to 11.5 gpm (44 l/min)
- All hydraulic fluids, water (plain or DI), solvents, liquefied gases
- Choice of wetted materials
- Single air head – double acting
- Drive pressure 3 to 125 psi (.2 to 9 bar)

10 hp (7.46 kW) Pump Models

Model	Nominal Ratio	Maximum Working Pressure	Displacement per Cycle
D14 STD	125[1] 315[1]	16000 psi (1103 bar) 36000 psi (2482 bar)	8.8 cu in (144.2 ml) 3.5 cu in (57.4 ml)
D14 SFD	125[1] 315[1]	16000 psi (1103 bar) 36000 psi (2482 bar)	8.8 cu in (144.2 ml) 3.5 cu in (57.4 ml)

(1) Double Acting "Lift" Pumps

For service codes, see page 17.
For weights and dimensions, see page 23.

Key Features

- Choice of 4 models, 4 ratios, 4 possible combinations
- Pressures to 36000 psi (2500 bar)
- Flow rates to 3 gpm (11 l/min)
- Drive pressure 3 to 125 psi (.2 to 9 bar)
- All hydraulic fluids, water (plain or DI), solvents, liquefied gases
- Choice of wetted materials

Incorporating two basic models, this heavy duty range of double acting pumps provide pressures up to 36000 psi (2482 bar) and output flow rate up to 3 gpm (11 l/min).

Operating from a maximum air drive pressure of 125 psi (9 bar), these pumps are designed for medium to high pressure service with minimum maintenance.

These large, slow speed pumps approach a seal life as high as 5 times that of many smaller pumps and this advantage becomes ever greater in heavy duty service involving water, or other liquids with negligible lubricity.

Optional Modifications (for 6 hp, 8 hp and 10 hp pump)

Number	Description
C	Air controls.
17860	Electrical stroke counter provision (includes BZE6-2RQ micro switch).
25721	Mechanical stroke counter installed (5 digit).
29077	Interconnecting tubing – 6 hp and 8 hp pumps, double ended.
29077-1	Interconnecting tubing – 6 hp and 8 hp pumps, double ended low ratio pumps.
29078	Same as 29077, 29077-1 double ended w/distance piece.
29078-1	Same as 29077, 29077-1 double ended w/distance piece low ratio pumps.
29079	Interconnecting tubing – 10 hp pumps.
29125	External pilot modification – for 6 hp thru 10 hp pumps.
51875-1	Low air pressure control – for 6 hp thru 10 hp pumps.
54030	Sour gas air drive provision to NACE spec. 6 hp distance piece pumps only.

Number	Description
54312	Extreme service cycling modification – for 6 hp thru 10 hp pumps.
54936	Exhaust/pilot vent combiner.
55330	Interconnecting tubing 8DSFD-100 low pressure inlet.
55330-1	Interconnecting tubing 8DSFD-100 high pressure inlet.
55366	Interconnecting tubing 8DSFD-225.
57002	Viton seals – air drive only – 6 hp.
57944	Viton seals – air drive only – 8 hp.
59888	Cycle timer installed.
82500	ATEX modification available for 6 hp only, not available on 8 hp or 14 hp drive, nor on GW, GSF, DGSF, GSFD, or DGSFD models.
86337	Extended life air drive.

Power System Specialists

World safety standards and quality demands are rising. Component manufacturers are required to provide test certification and product quality assurance which can only be determined using the types of systems which Haskel can provide. Typically, we have built systems for production and field testing the proof, leak, and burst aspects of hoses, cylinders, and valves.

These systems can be portable, mobile, or static test rigs. We also offer a range of standard pressure packs used for power jacking, clamping, and other applications where reliable power is needed.

Quality and After-Sale Service

Haskel meets the requirements of international quality assurance ISO 9001. Build quality is matched by an innovative design and problem solving ability which stems from years of years of experience. Our representatives around the world are carefully chosen and trained to help you arrive at a correct product choice, and to offer a maintenance and parts service that is second to none.

Selecting Your Accessories

Haskel can either provide accessories separately or supply them fitted to form a complete package suited to your application. Additionally, Haskel can fit customer nominated accessories. Our accessories catalog is available and our technical support team is always ready to advise you on the most suitable choice of accessories for your application.

- Air pilot switches
- Air pilot valves
- Regulating relief valves
- Directional control and release valves
- Hydraulic accumulators, gas receivers and storage cylinders
- High pressure valves, fittings and tubing
- Plenum chambers
- Port adapters
- Pressure regulators
- Gauge snubbers
- Filters
- Stainless steel check valves
- Intensifiers with integral checks for cycling
- Capillary type gauge snubbers

Please ask for your copy of our latest accessories brochure.

Liquids Compatible with Haskel Pumps

To assist in easier pump selection, we have classified various popular liquids in groups and assigned to each group a service code. These service code numbers are featured in the chart to the right and are designated for each pump series. Seals and other wetted materials can be supplied to suit your preferred liquid. For advice, please contact our technical services personnel at 818-843-4000.

Services

Service Codes

1 Petroleum-based oils, kerosene, water with 5% soluble oil.

2 Plain water, diesel fuel.

3 Most phosphate ester-based fire-resistant hydraulic fluids, e.g. Pydraul, Lindol, Cellulube, Fyrquel, and Houghtosafe 1120 and petroleum-based solvents compatible with UHMWPE (Ultra-high Molecular Weight Polyethylene) dynamic seals and Viton static seals.

4 Petroleum-based solvents, e.g. boron fuels, aromatic hydrocarbons (benzene, toluene, xylene, hylene, etc.); chlorinated solvents (trichlorethylene, carbon tetrachloride, chlorobenzine, etc.); mercaptans, Dowtherm A, fluoronated solvents (fluorobenzene, fluorochlorethylene, etc.); Dowtherm E, plus all of Group 3 and some mildly corrosive acids compatible with wetted materials. See note 5A for service with methyl-ethyl-ketone, methyl acetone, diacetone, alcohol and freon 22.

5 Skydrol and Aerosafe hydraulic fluid; acetone and some alcohols (ethyl, methyl, and isopropyl).
5A. Also suitable for these fluids if Viton static seals are replaced with EPR; specify modification number 51331 (no extra charge); e.g., 51331-MDTV-5. Most phosphate ester-based fluids solidify at approximately 30000 psi.

6 Deionized water; demineralized water.

Note: Dynamic seal life with non-lubricating fluids will understandably be less than with lubricating types.

Operating Temperatures

Drive Section

-4° (25°F) to +65°C (150°F) (low temperature seals are available for Arctic operation).

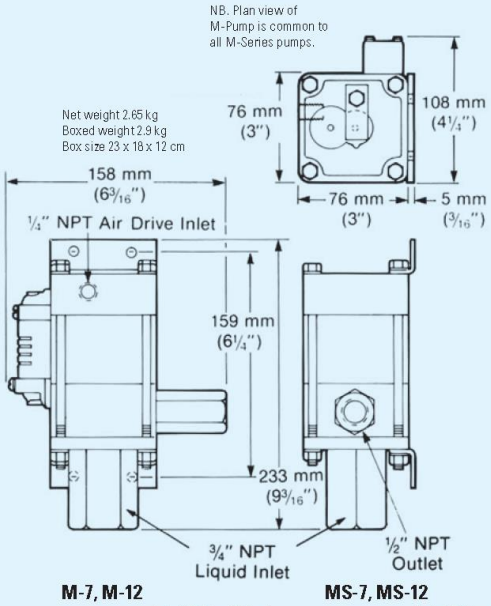
Liquid Section

For reasonable seal life, high temperature should be limited to 54° C (130° F), for F and W seal models, 135° C (275° F) for T and TV models (with distance piece).

		Services						
hp	Model	1	2	3	4	5	5A	6
.33	M	•						
	MS	•	•					
	MDTV	•		•			•	
	MDSTV	•	•	•	•		•	
	MCPV	•	•	•	•	•		
	29723	•	•	•		•		•
.75	4B -14 to -37	•						
	4B -55 to -150	•	•					
1.5 2 2.2	AW	•						
	ASF	•	•					
	DF	•		•			•	
	DSF	•	•	•			•	•
	HF	•						
	HSF	•	•					
	DHF	•					•	
	DSHF	•	•				•	•
	DSTV	•	•	•	•		•	
	ATV	•	•					
	DTV	•	•				•	
	DSTV -1.5	•	•	•	•		•	•
	AFD	•						
	DFD	•		•			•	
	ASFD	•	•					
	DSFD	•	•	•			•	•
	DXHF	•					•	
	DSXHF	•	•				•	•
	DSXHW	•	•					
3	**ASFD**	•	•					
6	GW	•						
	GSF	•	•					
	DGF	•		•			•	
	DGSF	•	•	•			•	•
	DGSTV	•	•	•	•		•	
	GWD	•						
	GSFD	•	•					
	DGFD	•		•			•	
	DGSFD	•	•	•	•		•	•
	DGSTVD	•	•	•	•		•	
8	8FD	•						
	8SFD	•	•	•	•		•	
	8DFD	•						
	8DSFD	•	•					
	8DSTVD	•		•			•	
	8HSFD	•	•	•	•		•	
10	D14STD -125	•	•	•	•		•	
	D14STD -315	•	•	•	•		•	
	D14SFD -125	•	•	•			•	•
	D14SFD -315	•	•	•			•	•

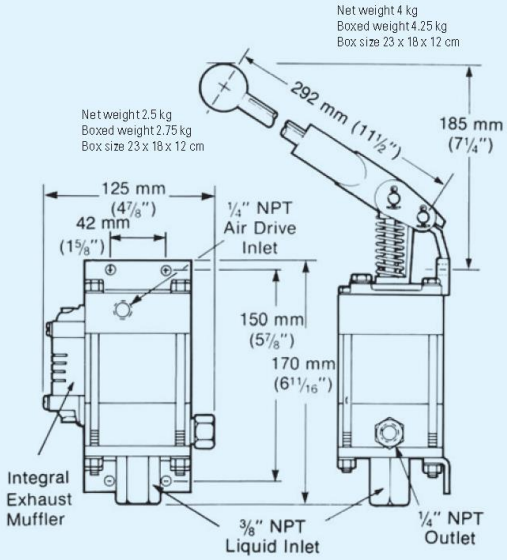
Weights and Dimensions

.33 hp (.25 kW) M Series Pump Models



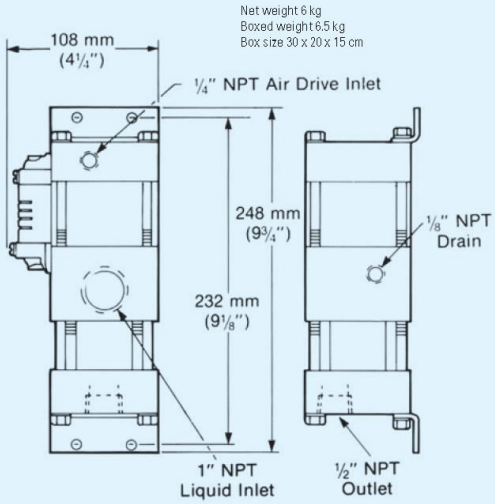
M-7, M-12
approx. weight 9 lbs (4 kg)

MS-7, MS-12
approx. weight 9 lbs (4 kg)

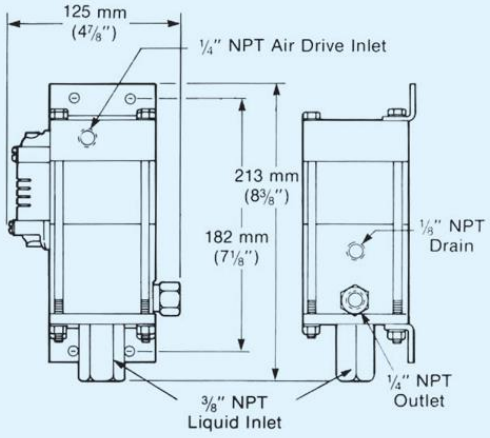


MS-21, MS-36, MS-71, MS-110, MS-188, MS-220
approx. weight 6 lbs (2.7 kg)

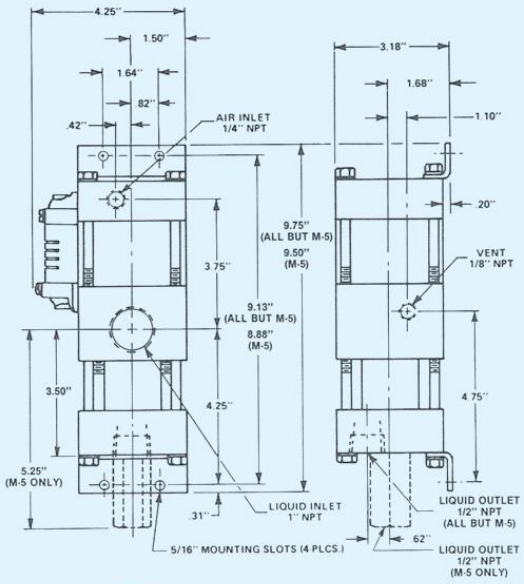
M-21, M-36, M-71, M-110, M-188 approx. weight 6 lbs (2.7 kg)



M-5 approx. weight 9 lbs (4 kg)

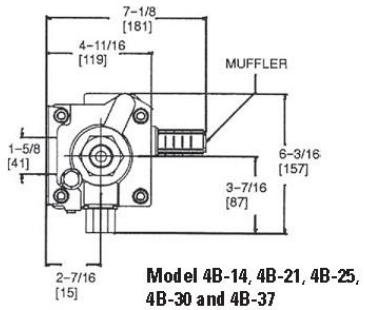


29723-21, 29723-36, 29723-71, 29723-110
approx. weight 6.5 lbs (3 kg)

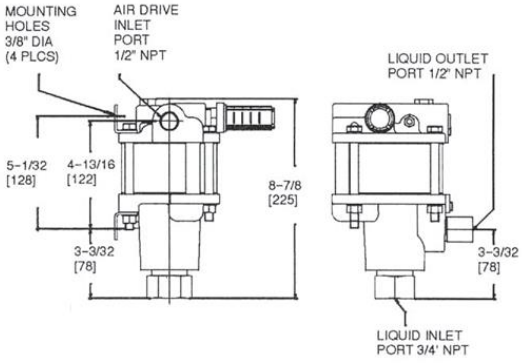


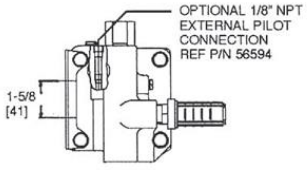
MDSTV-5
Approx weight 15 1/2 lbs (7 kg)

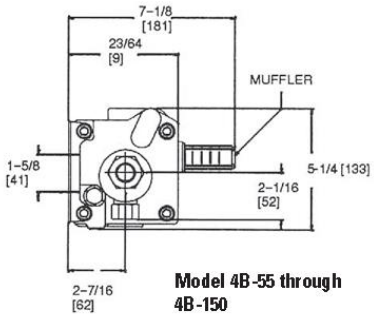
.75 hp (.56 kW) Pump Models



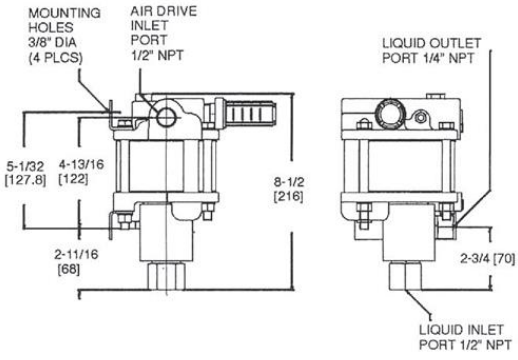
Model 4B-14, 4B-21, 4B-25, 4B-30 and 4B-37

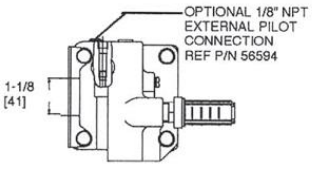




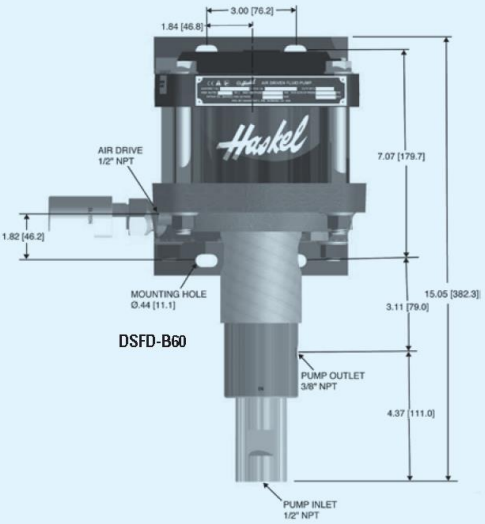


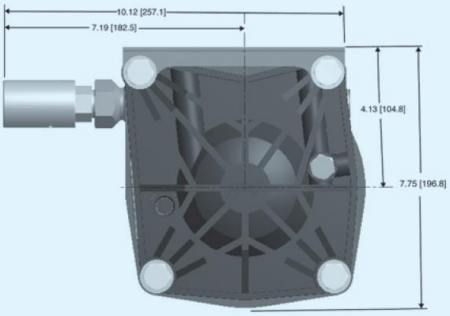
Model 4B-55 through 4B-150



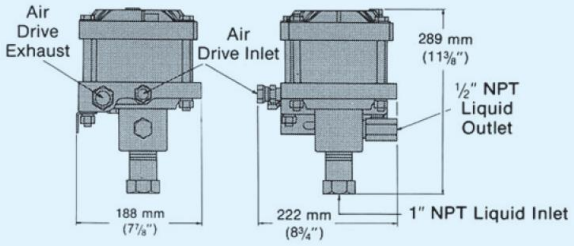


1.5 hp, 2 & 2.2 hp (1.12, 1.49 & 1.64 kW) Pump Models



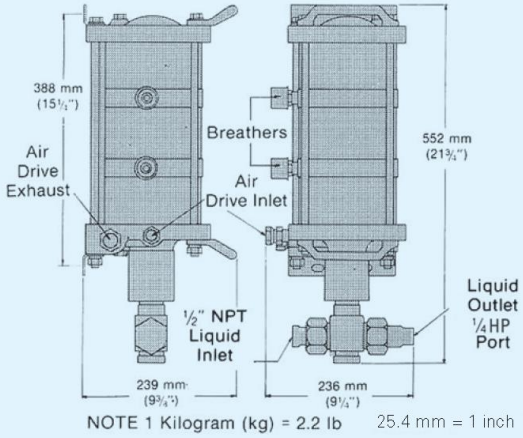


Net weight 10 kg
Boxed weight 11 kg
Box size 37 x 37 x 38 cm



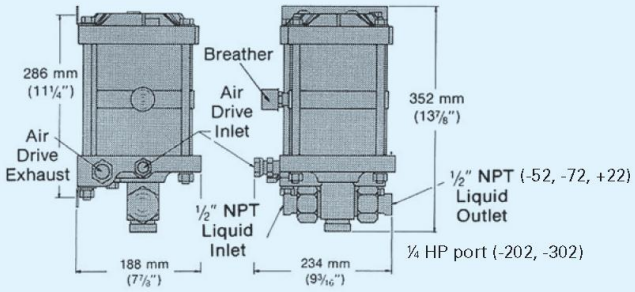
1.5 and 2 hp low ratio pumps;
-B10 and -B15 ratios

Net weight 18 kg
Boxed weight 20 kg
Box size 68 x 42 x 50 cm

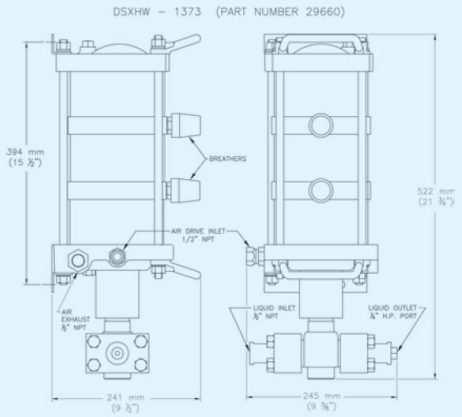


1.5 and 2 hp high ratio pumps;
-683 and -903 ratios

Net weight 14 kg
Boxed weight 15 kg
Box size 52 x 40 x 40 cm

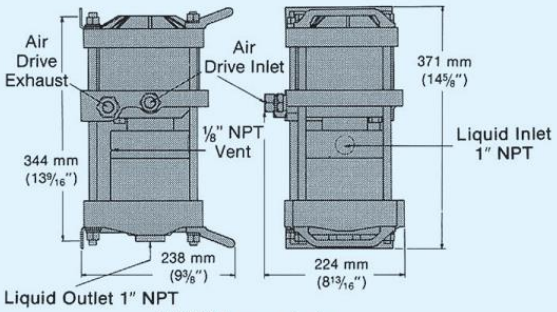


1.5 and 2 hp medium ratio pumps;
-52, -72, -122, -202 and -302 ratios



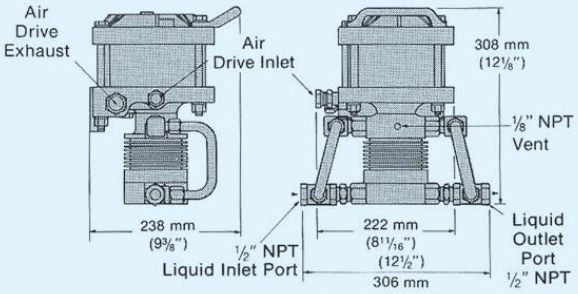
2 & 2.2 hp (1.49 & 1.64 kW) Pump Models

Net weight 18 kg
Boxed weight 19 kg
Box size 45 x 37 x 44 cm



DSTV-1.5 pump; single acting, high output

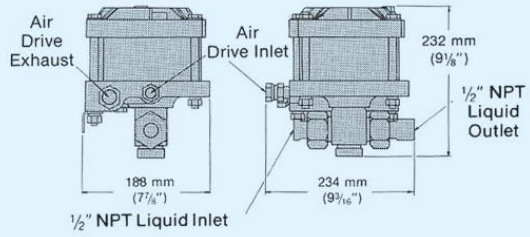
Net weight 10 kg
Boxed weight 11 kg
Box size 45 x 37 x 44 cm



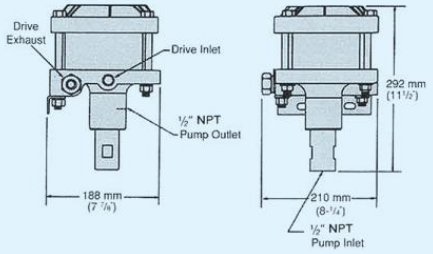
ATV-4 pumps; double acting, high output

Note: For model DTV-4, add distance piece dimension from page 11. Interconnecting inlet and outlet port tubing shown.

Net weight 9.5 kg
Boxed weight 10 kg
Box size 25 x 26 x 22 cm

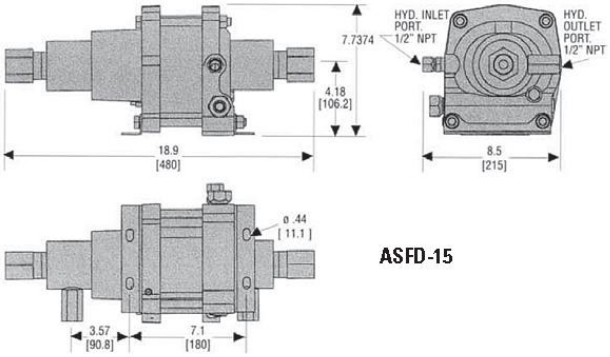


1.5 and 2 hp medium and high ratios; -25 through -150, -151, -225, -300 and -450 ratios

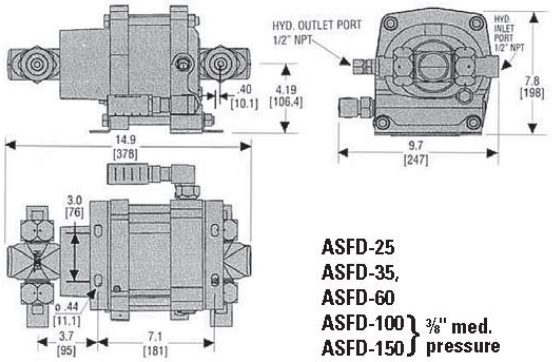


AFD or ASFD, -B60, -B100 pumps; double acting, high output

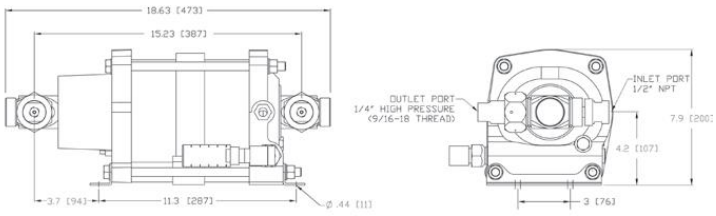
3 hp (2.24 kW) Pump Models



ASFD-15



ASFD-25
ASFD-35,
ASFD-60
ASFD-100 } ⅜" med. pressure
ASFD-150 }

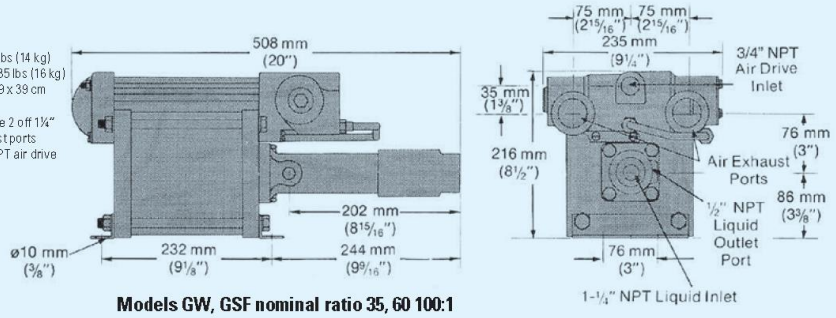


ASFD-202

6 hp (4.47 kW) Pump Models

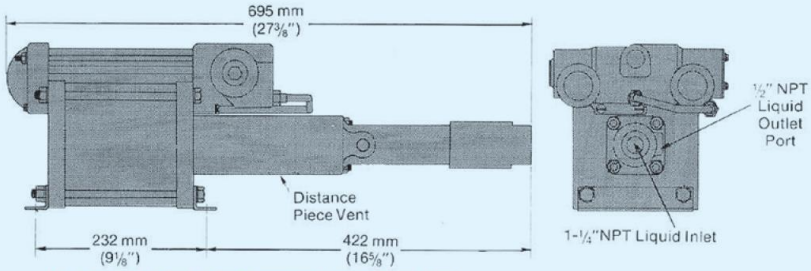
Net weight 31 lbs (14 kg)
Boxed weight 35 lbs (16 kg)
Box size 52 x 39 x 39 cm

All models have 2 off 1¼" NPT air exhaust ports and 1 off ¾" NPT air drive inlet ports.



Models GW, GSF nominal ratio 35, 60 100:1

Net weight 41 lbs (18.5 kg)
Boxed weight 48 (22 kg)
Box size 66 x 41 x 49 cm

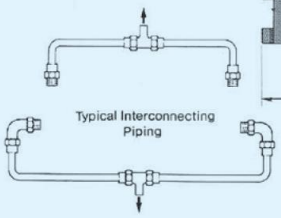


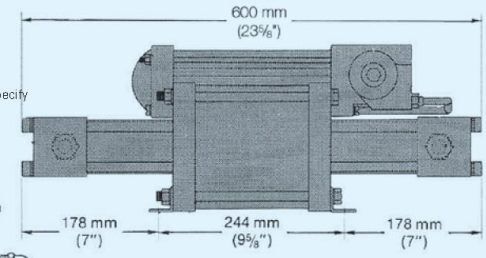
Models DGF, DGSF, DGSTV nominal ratio 35, 60 100:1

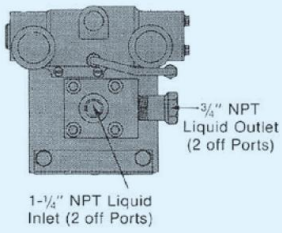
End dimensions as GW/GSF

Net weight 57 lbs (26 kg)
Boxed weight 61 (27 kg)
Box size 66 x 41 x 49 cm

If interconnecting piping for the two inlets and two outlets is required, specify modification 29077 with your order.





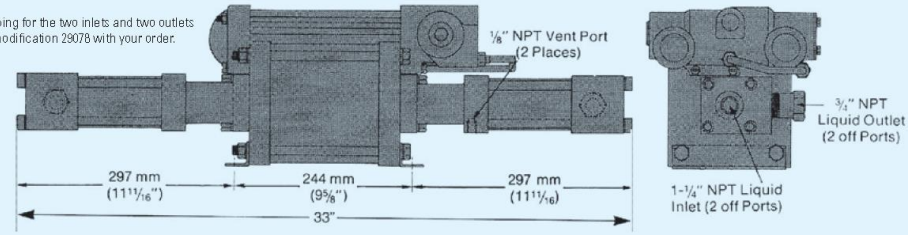


Models GWD, GSFD nominal ratio 12:1

End dimensions as GW/GSF

Net weight 66 lbs (30 kg)
Boxed weight 75 lbs (34 kg)
Box size 91 x 51 x 39 cm

If interconnecting piping for the two inlets and two outlets is required, specify modification 29078 with your order.

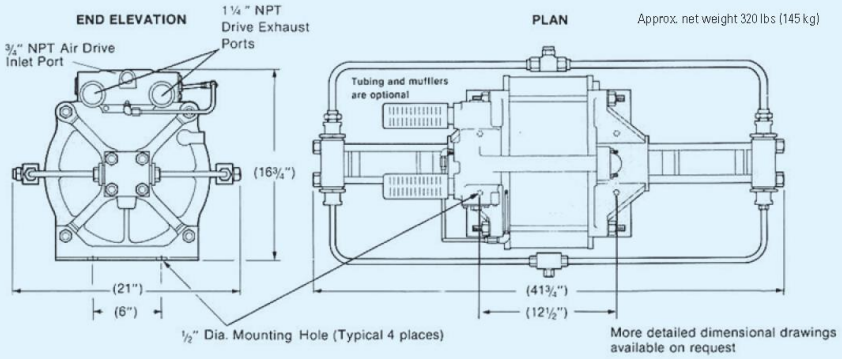


Models DGFD, DGSFD, DGSTVD nominal ratio 12:1

8 hp (5.97 kW) Pump Models

Model	Length	Width	Height	Weight	Air Drive	Liquid Inlet	Liquid Outlet
8FD-25 **8SFD-25**	25 3/8" (644.5 mm)	9 1/2" (241 mm)	11" (279 mm)	80 lbs (36 kg)	3/4"	1 1/4" NPT[2]	3/4" NPT[2]
8DFD-25 **8DSFD-25** **8DSTVD-25**	34 3/4" (883 mm)	9 1/2" (241 mm)	11" (279 mm)	94 lbs (43 kg)	3/4"	1 1/4" NPT[2]	3/4" NPT[2]
8SFD-40	26 7/8" (683 mm)	9 1/2" (241 mm)	11" (279 mm)	64 lbs (29 kg)	3/4"	1" NPT	3/8" NPT
8SFD-65	26 7/8" (683 mm)	9 1/2" (241 mm)	11" (279 mm)	63 lbs (28.5 kg)	3/4"	1" NPT	1/2" NPT
8HSFD-225	28 3/8" (721)	9 1/2" (241 mm)	11" (279 mm)	71 lbs (32 kg)	3/4"	3/8" M/P (20K coned and threaded connection)	3/8" M/P (20K coned and threaded connection)
8DSFD-100	41 3/4" (1060 mm)	9 1/2" (241 mm)	11" (279 mm)	92 lbs (42 kg)	3/4"	1 1/4" NPT[2]	3/4" NPT[2]

10 hp (7.46 kW) Pump Models



Note: See 29079 interconnecting tubing optional page 15. (29079 shown)
Single Inlet port – 3/4 JIC male flare connection, single outlet port 3/8 HP ports (BuTech).
Individual Pump ports – Liquid inlets 2 ea. 1/2 NPT ports, 2 ea. 3/8 HP ports (BuTech)

CELEBRATING OVER 60 YEARS OF HYDRAULIC AND PNEUMATIC ENGINEERING EXPERIENCE IN THE DESIGN AND MANUFACTURING OF HIGH PRESSURE GENERATING EQUIPMENT AND CONTROLS

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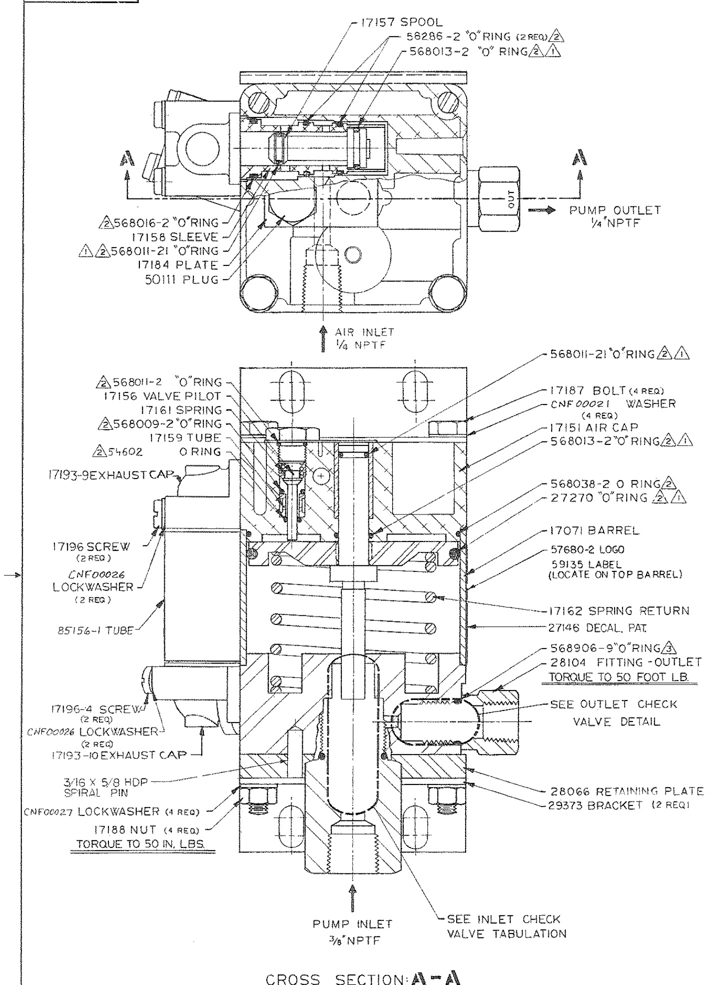
R	REVISED PER ECO 240961	3	2/4/03	PS
S	REVISED PER ECO 26163		6/22/05	KG

REVISIONS

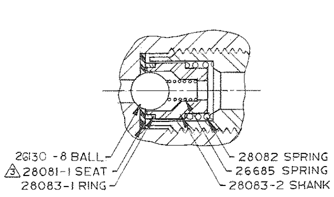
1. MUST BE REWORKED
2. USE EXISTING PART AS IS
3. NOW SHOP PRACTICE
4. RECORD CHANGE

DISPOSITION OTHER THAN ABOVE TO BE DESCRIBED IN DESCRIPTION COLUMN

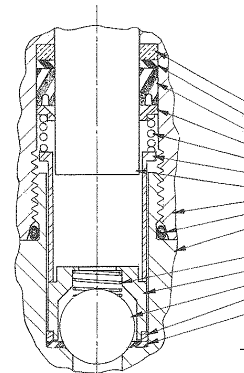
LTR.	DESCRIPTION	DATE	DISP.	BY	APPD.
A	17193 CAP REDRAWN (PART REVISED) REMOVED: 28262 SCREW/1714 LOCKWASHER/AN960-416 WASHER / 17193-3 (WAS) 28259 ADDED: 1210 LOCKWASHER/17196-4 SCREW 17151 AIR CAP REDRAWN (PART REVISED)	12-22-76	4	R.H.	
B	29373 WAS 17199 BRACKET	4/6/80	4	G.L.R.	
C	568011-2 O-RING WAS 568903-9 O-RING	12-13-80	4	SDO.	
D	50111 WAS AN 814-3	11/6/81	4	SDO.	
E	DELETED 568011-2 O RING & 17163 SPRING SUPPORT & 17154 AIR PISTON & 17155-21-36-71-110,-188. ADDED 55733,-21,-36,-71,-110,-188 PISTON ASSEMBLY	7/16/87	2	JP	
F	ON 17194 ASSY. DELETED 17194-3 CORE & 17194-4 TUBE INNER & ADDED 54633 OUTER SCREEN TUBE, 54631 FELT DISC (4) & 54632 INNER SCREEN TUBE	10-26-87	1	JP	SDO.
G	58286-2 WAS 568015-2 SEE ECN 1283-26	2-3-93	1	JP	
H	ADDED 57680-2 & 59135 SEE ECO 2602-2	11-7-95		JP	T.R.
J	ADDED M-50. ECO 5317-1.	3/4/98		WLF	
K	ADDED NOTE 4. CNF00026 WAS 1210. CNF00027 WAS 1714. CNF00021 WAS AN960-416. ECO 6640.	8/5/99	2	WLF	
L	26130 WAS 17201. ECO 7552-23	3/14/00	3	AB	
M	REVISED PER ECO 7923	2/1/01	3		
N	REVISED PER ECO 225234	4-4-02		LK	
P	REVISED PER ECO 239652	10-30-02	3	PS	



CROSS SECTION: A – A

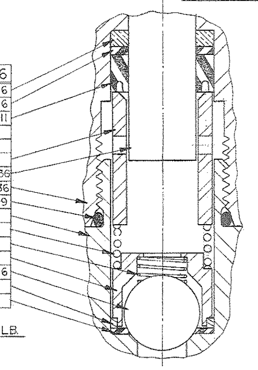


OUTLET CHECK VALVE

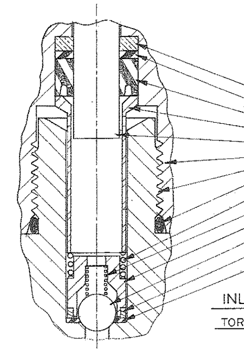


M-21		M-36
17167-21	BEARING 3	17167-36
26378-21	BACK UP 3	26378-36
17186-13	SEAL 3	17186-11
28137	FOLLOWER	—
17978	SPRING	—
28138	SPACER	28141
55733-21	PISTON ASSY.	55733-36
28520-21	CAP-HYD.	28520-36
568910-9	"O" RING 3	568910-9
28131	FITTING	28131
—	SPRING	28123
28116	SPRING	28116
28117	RETAINER	28117
26130-16	BALL	26130-16
28118	RING	28118
28119	SEAT 3	28119

TORQUE FITTING TO 50 FOOT LB.



INLET CHECK VALVE M-21 AND M-36



	M-71	M-110	M-188
BEARING	17167-71	17167-110	17167-188 3
BACK UP	26378-71	26378-110	26378-188 3
SEAL	17186-9	17186-8	17186-7 3
SPACER	28142	28143	28144
PISTON ASSY.	55733-71	55733-110	55733-188
CAP-HYD.	28520-71	28520-110	28520-188
FITTING	28136	28136	28136
"O" RING	568910-9	568910-9	568910-9 3
SPRING	28082	28082	28082
SPRING	26685	26685	26685
SHANK	28083-2	28083-2	28083-2
BALL	26130-8	26130-8	26130-8
RING	28083-1	28083-1	28083-1
SEAT	28081-3	28081-3	28081-3 3

INLET CHECK VALVE M-71, M-110 AND M-188.

TORQUE FITTING TO 125 FOOT LB.

NOTE:

4. 55763-XX TOOL MAY BE USED TO INSTALL HYD SEAL.

3. THESE PARTS ARE INCLUDED IN 17179-XX HYDRAULIC SECTION SEALS KIT.

2. THESE PARTS ARE INCLUDED IN 17178 AIR DRIVE SEALS KIT.

1. APPLY VERY LIGHT COATING OF LUBRICANT PER HPS-3.14 TO DYNAMIC SEALS IN AIR DRIVE SECTION.

QTY. REQD.	ITEM NO.	PART NO.	DESCRIPTION

PARTS LIST

HASKEL ENGINEERING & SUPPLY CO.
100 E. GRAHAM PLACE
BURBANK, CALIFORNIA 91502 U.S.A.

TITLE: ASSEMBLY DRAWING MODEL "M" PUMP

DRAWN 4,1,74 — CHECKED — APPD.

SIZE E | CODE IDENT. NO. 81400 | DWG. NO. 28550

SCALE 2:1 | WT. | SHEET 1 OF 2

28550 S

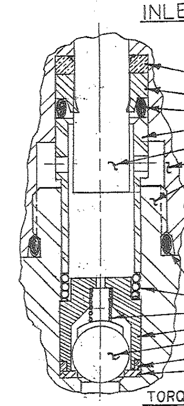
REVISIONS

1. MUST BE REWORKED
2. USE EXISTING PART AS IS
3. NOW SHOP PRACTICE
4. RECORD CHANGE

DISPOSITION OTHER THAN ABOVE TO BE DESCRIBED IN DESCRIPTION COLUMN

LTR.	DESCRIPTION	DATE	DISP	BY	APPD
S	SEE SHEET 1.		3	KG	

INLET CHECK VALVE M-50



	M-50
BEARING ⚠3	57638
SEAL ⚠3	56740-100
"O" RING ⚠3	568111-2
SPACER	57618
PISTON ASSY.	55733-50
CAP HYD.	51892-50
FITTING	50709
"O" RING ⚠3	568910-9
SPRING	56788
SPRING	26685
CAGE	56786
BALL	26130-12
RING	56739
SEAT ⚠3	56741

TORQUE FITTING TO 70 FT/LB.

MACH. TOLERANCES	CONTRACT No.	Haskel INC. — HASKEL, INC. 100 EAST GRAHAM PLACE BURBANK, CA. 91502 U.S.A. (818) 843-4000
UNLESS OTHERWISE SPECIFIED DECIMAL DIM. .XX±.03 .XXX±.010 ANGULAR DIM. CONCENTRICITY .015 T.I.R. BREAK SHARP EDGES .005-.030R INTERNAL RADII .030 MACHINE FINISH 250	DRAWN W.L.F. 3/19/98 CHECKED 3/19/98 APPD.	TITLE ASSEMBLY DRAWING MODEL "M" PUMP
MATERIAL -----	TREATMENT ----- FINISH -----	SIZE E · CODE IDENT. NO. 81400 · DWG. NO. 28550 · REV. S · SCALE: 2:1 · WT. · SHEET 2 OF 2

TRONAIR®

APPENDIX III

HC-1948
Hand pump Parts List

Model: HC-1948
1950 psi Hand Pump

***

Parts List
With Illustrations

10/2002 – Rev. OR

When ordering replacement parts/kits, please specify model, serial number and color of your unit.

Tronair, Inc.
1 Air Cargo Pkwy East
Swanton, OH 43558

Phone: (419) 866-6301 | 800-426-6301
Web: www.tronair.com
Email: sales@tronair.com

This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., its suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

INSTRUCTIONS

This pump is compatible with MIL-PRF-5606/MIL-H-83282 Hydraulic Fluids only.

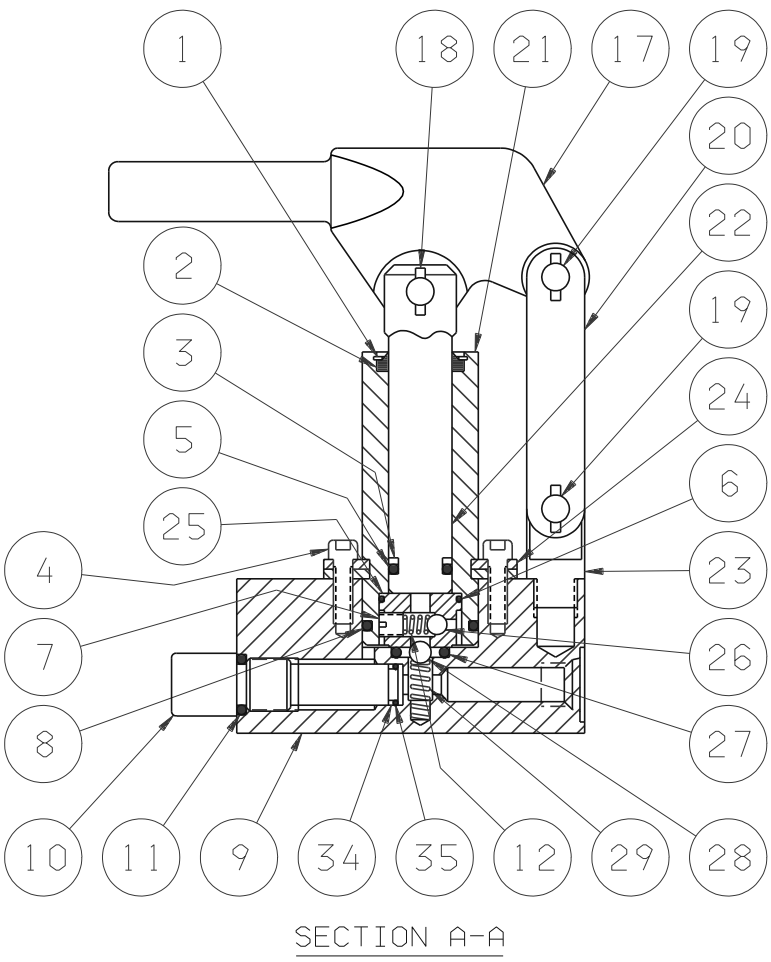
1. Inspect all parts. Replace all worn or otherwise defective parts.
2. Clean all parts prior to re-assembly.
3. Lubricate all O-rings with clean system hydraulic fluid prior to installation.
4. Torque pump screws (Item 4) to 10 ft-lbs.

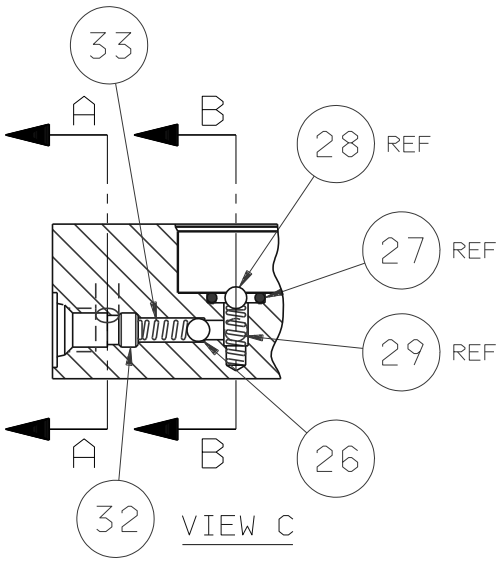
Parts List

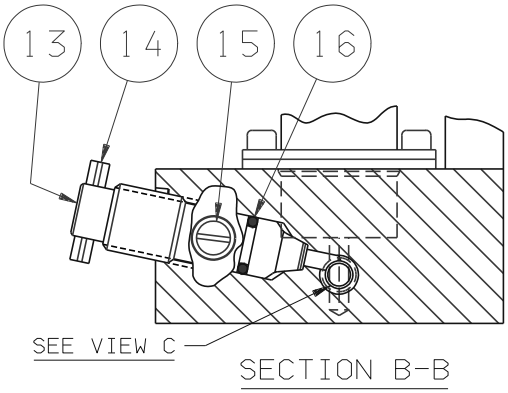
Reference Illustration on following page

Item	Part Number	Description	Qty
4	518-000	Screw, Socket Head Cap	4
9	Reference	Pump Body *Not Sold Separately*	---
10	H-3449	Assembly, Relief Screw	1
24	506-000	Flange Half	4
Not Shown	H-1009-01	Handle	1
	K-1068	**Kit, Linkage Replacement**; *consists of:*	
17		Bracket, Pump Handle	1
18		Assembly, Clevis Pin	1
19		Assembly, Linkage Pin	2
20		Strap	2
23		Pivot	1
	K-1778	**Kit, Piston/Cylinder Replacement;** *consists of:*	
1		Retainer, Wiper	1
21		Tube	1
22		Piston	1
25		Assembly, Valve Body (Includes Items 7, 12, 25, 26)	1
	K-1906	**Kit, Piston/Seal Replacement;** *consists of:*	
3		Ring, Backup	1
5		O-ring, Piston	1
22		Piston	1
	K-3441	**Kit, Seal Replacement;** *consists of:*	
2		Wiper, Rod	1
3		Ring, Backup	1
5		O-ring, Piston	1
6		O-ring, Valve Body	1
8		O-ring, Tube Seal	1
11		O-ring, Relief Screw	1
16		O-ring, Release Screw	1
27		O-ring, Outlet Check	1
34		Ring, Backup Relief Screw	1
35		O-ring, Relief Screw	1
	K-3342	**Kit, Internal Parts Replacement;** *consists of:*	
12		Spring, Inlet Check	1
26		Ball, Inlet Check	2
28		Ball, Outlet Check	1
29		Spring, Outlet Check	1
33		Spring, Inlet Check	1
	K-3343	**Kit, Release Screw Replacement;** *consists of:*	
13		Screw, Release	1
14		Pin, Roll	1
15		Retainer, Screw	1
16		O-ring	1

Parts List Illustrations







WARNING!

Item 10 (H-2683) is a preset relief valve. Do not disassemble this valve. Replacement parts are available as a preset relief valve assembly.

APPENDIX IV

Safety Data Sheet
MIL-PRF-5606 Hydraulic Fluid

ExxonMobil

MATERIAL SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: **MOBIL AERO HFA**
Product Description: Base Oil and Additives
Product Code: 490110-00, 970584
Intended Use: Aviation hydraulic oil

COMPANY IDENTIFICATION

Supplier: **EXXON MOBIL CORPORATION**
3225 GALLOWS RD.
FAIRFAX, VA. 22037 USA

24 Hour Health Emergency	609-737-4411
Transportation Emergency Phone	800-424-9300
ExxonMobil Transportation No.	281-834-3296
MSDS Requests	713-613-3661
Product Technical Information	800-662-4525, 800-947-9147
MSDS Internet Address	http://www.exxon.com, http://www.mobil.com

SECTION 2 COMPOSITION / INFORMATION ON INGREDIENTS

Reportable Hazardous Substance(s) or Complex Substance(s)

Name	CAS#	Concentration*
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	10 - 30%
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	30 - 60%
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	64742-55-8	10 - 30%

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

SECTION 3 HAZARDS IDENTIFICATION

This material is considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL PHYSICAL / CHEMICAL EFFECTS

Combustible. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited.

POTENTIAL HEALTH EFFECTS

If swallowed, may be aspirated and cause lung damage. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. May be irritating to the eyes, nose, throat, and lungs. High-pressure injection under skin may cause serious damage.

Target Organs: Skin |

NFPA Hazard ID:	Health:	0	Flammability:	2	Reactivity: 0
HMIS Hazard ID:	Health:	0*	Flammability:	2	Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4 FIRST AID MEASURES

INHALATION
Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT
Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN
If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Combustible. Pressurized mists may form a flammable mixture.

Hazardous Combustion Products: Smoke, Fume, Sulfur oxides, Aldehydes, Incomplete combustion products, Oxides of carbon, Phosphorus oxides

FLAMMABILITY PROPERTIES
Flash Point [Method]: >82C (180F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 7.0
Autoignition Temperature: >225C (437F)

SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. U.S. regulations require reporting releases of this material to the environment which exceed the reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See Section 3 for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for Personal Protective Equipment.

SPILL MANAGEMENT

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapor; but may not prevent ignition in closed spaces. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7 HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Avoid prolonged breathing of mists and heated vapor. Use proper bonding and/or grounding procedures. Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is a static accumulator.

STORAGE

Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be grounded and bonded. Drums must be grounded and bonded and equipped with self-closing valves, pressure vacuum bungs and flame arresters.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Source	Form	Limit / Standard			Note	Source
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)		TWA	2000 mg/m3	500 ppm	N/A	OSHA Z1
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	Mist.	STEL	10 mg/m3		N/A	ACGIH
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	Mist.	TWA	5 mg/m3		N/A	ACGIH
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	Mist.	STEL	10 mg/m3		N/A	ACGIH
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	Mist.	TWA	5 mg/m3		N/A	ACGIH

Exposure limits/standards for materials that can be formed when handling this product: When mists / aerosols can occur, the following are recommended: 5 mg/m³ - ACGIH TLV, 10 mg/m³ - ACGIH STEL, 5 mg/m³ - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Use explosion-proof ventilation equipment to stay below exposure limits.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Work conditions can greatly effect glove durability; inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:
If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS
See Sections 6, 7, 12, 13.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

GENERAL INFORMATION
Physical State: Liquid
Color: Red
Odor: Characteristic
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION
Relative Density (at 15 C): 0.88
Flash Point [Method]: >82C (180F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 7.0
Autoignition Temperature: >225°C (437°F)
Boiling Point / Range: N/D
Vapor Density (Air = 1): N/D
Vapor Pressure: [N/D at 20 °C]
Evaporation Rate (n-butyl acetate = 1): N/D
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): N/D
Solubility in Water: Negligible
Viscosity: 13.8 cSt (13.8 mm2/sec) at 40 C | 5.1 cSt (5.1 mm2/sec) at 100C
Oxidizing Properties: See Sections 3, 15, 16.

OTHER INFORMATION
Freezing Point: N/D
Melting Point: N/A
Pour Point: -60°C (-76°F)
DMSO Extract (mineral oil only), IP-346: < 3 %wt

ExxonMobil

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Open flames and high energy ignition sources.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks
Inhalation	
Toxicity (Rat): LC50 > 5000 mg/m3	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs. Based on assessment of the components.
Ingestion	
Toxicity (Rat): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Skin	
Toxicity (Rabbit): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Irritation (Rabbit): Data available.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Irritation (Rabbit): Data available.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.

CHRONIC/OTHER EFFECTS

For the product itself:

Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

Additional information is available by request.

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = NTP CARC	3 = IARC 1	5 = IARC 2B
2 = NTP SUS	4 = IARC 2A	6 = OSHA CARC

Material -- Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Base oil component -- Expected to be inherently biodegradable

BIOACCUMULATION POTENTIAL

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrositivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (DOT) : Not Regulated for Land Transport

LAND (TDG) : Not Regulated for Land Transport

SEA (IMDG) : Not Regulated for Sea Transport according to IMDG-Code

ExxonMobil

SECTION 14 TRANSPORT INFORMATION

LAND (DOT)

Proper Shipping Name: COMBUSTIBLE LIQUID, N.O.S. (Distillates (Petroleum), Hydrotreated Light)
Hazard Class & Division: COMBUSTIBLE LIQUID
ID Number: NA1993
Packing Group: III
ERG Number: 128
Label(s): NONE
Transport Document Name: NA1993, COMBUSTIBLE LIQUID, N.O.S. (Distillates (Petroleum), Hydrotreated Light), COMBUSTIBLE LIQUID, PG III

Footnote: This material is not regulated under 49 CFR in a container of 119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or specifically listed as a hazardous substance.

LAND (TDG) : Not Regulated for Land Transport

SEA (IMDG) : Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA) : Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: When used for its intended purpose, this material is classified as hazardous in accordance with OSHA 29CFR 1910.1200.

NATIONAL CHEMICAL INVENTORY LISTING: AICS, IECSC, DSL, EINECS, ENCS, KECI, PICCS, TSCA

EPCRA: This material contains no extremely hazardous substances.

SARA (311/312) REPORTABLE HAZARD CATEGORIES: Fire. Delayed Health.

SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The Following Ingredients are Cited on the Lists Below:

Chemical Name	CAS Number	List Citations
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	17, 18, 19
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	1, 4, 13, 17, 18
HYDROTREATED LIGHT PARAFFINIC DISTILLATES, PETROLEUM	64742-55-8	1, 17, 18

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL	6 = TSCA 5a2	11 = CA P65 REPRO	16 = MN RTK
2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:
Revision Changes:
Section 05: Fire Fighting Measures - Unusual Fire Hazards was modified.
Section 10: Conditions to Avoid was modified.
Section 07: Handling and Storage - Handling was modified.
Section 07: Handling and Storage - Storage Phrases was modified.
Section 03: HMIS Flammability was modified.
Section 03: NFPA Flammability was modified.
Section 06: Accidental Release - Spill Management - Land was modified.
Section 09: Flash Point C(F) was modified.
Section 08: Exposure Control was modified.
Section 15: SARA (311/312) REPORTABLE HAZARD CATEGORIES was modified.
Section 16: Land Spill was modified.
Section 14: DOT Technical Name - All was added.
Section 03: Physical/Chemical Hazard was added.
Section 14: Proper Shipping Name - Header was added.
Section 14: Proper Shipping Name was added.
Section 14: Hazard Class & Division - Header was added.
Section 14: Hazard Class was added.
Section 14: UN Number - Header was added.
Section 14: UN Number was added.
Section 14: Packing Group - Header was added.
Section 14: Packing Group was added.
Section 14: Label(s) - Header was added.
Section 14: Label(s) was added.
Section 14: ERG Number - Header was added.
Section 14: ERG Number was added.
Section 14: Transport Document Name - Header was added.
Section 14: Transport Document Name was added.
Section 14: DOT Technical Name - Open parenthesis was added.
Section 14: DOT Technical Name - Close parenthesis was added.
Section 03: Physical/Chemical Hazard was added.
Section 03: Physical/Chemical Hazards - Header was added.
Section 14: DOT Footnote was added.
Section 16: Physical Hazards was added.
Section 16: Physical Hazards - Header was added.
Section 16: Precautions was added.
Section 16: Precautions - Header was added.
Section 10: Conditions to Avoid was deleted.
Section 14: LAND (DOT) - Default was deleted.

PRECAUTIONARY LABEL TEXT:
Contains: DISTILLATES (PETROLEUM), HYDROTREATED LIGHT
CAUTION!

HEALTH HAZARDS
Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage.
Target Organs: Skin |

PHYSICAL HAZARDS
Combustible.

PRECAUTIONS
Use proper bonding and/or grounding procedures.

FIRST AID
Inhalation: Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Eye: Flush thoroughly with water. If irritation occurs, get medical assistance.

Oral: Seek immediate medical attention. Do not induce vomiting. If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

Skin: Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

FIRE FIGHTING MEDIA
Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

SPILL/LEAK
Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.
Use
Not intended or suitable for use in or around a household or dwelling.

Internal Use Only
MHC: 2A,0,0,0,0,1 PPEC: C

DGN: 2005454XUS (552975)

TRONAIR®

APPENDIX V

Declaration of Conformity

DECLARATION of CONFORMITY

The design, development and manufacture is in accordance with European Community guidelines

Tripod Jack

02-0520C0111	02A0520C0111
02-0520C0111	02A0520C0111

Relevant provisions complied with by the machinery:
2006/42/EC

Relevant standards complied with by the machinery:
EN ISO 12100-1

Identification of person empowered to sign on behalf of the Manufacturer:

Patrick Finch

Quality Assurance Representative

Tronair, Inc.
1 Air Cargo Pkwy East
Swanton, OH 43558

Phone: (419) 866-6301 | 800-426-6301
Web: www.tronair.com
Email: sales@tronair.com

TRONAIR®

APPENDIX VI

Maintenance Schedule

TRONAIR®

Maintenance Schedule

Single-Stage Tripod Jacks

Tronair recommends performing preventative maintenance on all jacks,
which should include a 90-day routine inspection and a 12-month load test.

Model Number _____ **Serial Number** _____

Maintenance Performed By _____ **Date** _____

90-Day Maintenance:

- ❑ Check hydraulic system for leaks including the following:
  - Hydraulic lines; hoses and fittings
  - Hand pump; cylinder, fittings and seals
  - Reservoir; welds and fittings
  - Air operated pump (optional equipment); fittings, air side and oil side seals
- ❑ Check jack structure for corrosion, bending, cracking and excessive wear including the following:
  - Ball lock pins
  - Mechanical extension
  - Welded joints; tripod legs, cylinder and foot pads
  - Ram lock nuts; gouge marks and cracks in threads
  - Jack pads
- ❑ Check fluid level with rams fully retracted. See manual or reservoir tag for proper level height
- ❑ Extend rams and visually inspect for corrosion, foreign matter, excessive wear and leaks around ram seals. Remove any foreign matter
- ❑ Check air operated pump if equipped (reference air operated pump service manual)
- ❑ Check paint condition, touch-up areas that are exposed
- ❑ Actuate the hand pump and raise the ram to full extension at least once.
  Do not over pressurize once fully extended
- ❑ Apply DoAll, RPM, LPS or equivalent water repellant that is Buna N compatible to the rams
- ❑ Open release valve and verify that rams fully retract
- ❑ Lubricate casters (if applicable)
- ❑ Torque ram retaining cap
  (refer to product Operation and Safety Manual or following page for location and torque specification)

Annual (12-Month) Maintenance:

- ❑ Check hydraulic fluid for contamination (dirt/water) drain and flush if required
- ❑ Perform 90-day maintenance checklist
- ❑ Capacity test (105% - 110% of jack's rated capacity)

NOTE: The jack may be returned to Tronair for load testing, or sent to a local hydraulic repair shop. Please contact Tronair to obtain a "Return Material Authorization Number" (RMA #) before sending any product to Tronair.

Torque Specification

Model Number	Capacity	Socket Head Cap Screw	
		Size	Torque
02-0524C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0526C0100	5	5/16-18	35 ft lbs (47 Nm)
02-0536C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0540C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0544C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0566C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7804C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7838C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7812C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7855C0100	5	5/16-18	35 ft lbs (47 Nm)
02-7856C0100	5	5/16-18	35 ft lbs (47 Nm)
02-7865C0100	5	5/16-18	35 ft lbs (47 Nm)
02-8003C0140	5	5/16-18	35 ft lbs (47 Nm)
02-1032C0111	10	3/8 - 16	62 ft lbs (84 Nm)
02-1036C0111	10	3/8 - 16	62 ft lbs (84 Nm)
02-1040C0111	10	3/8 - 16	62 ft lbs (84 Nm)
02A7904C0100	10	3/8 - 16	62 ft lbs (84 Nm)
02A7914C0100	10	3/8 - 16	62 ft lbs (84 Nm)
02-1240C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-1248C0112	12	3/16 - 16	62 ft lbs (84 Nm)
02-1256C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7800C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7802C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7805C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7810C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7857C0110	12	3/16 - 16	62 ft lbs (84 Nm)
02A7890C0100	12	3/16 - 16	62 ft lbs (84 Nm)
02A7899C0100	12	3/16 - 16	62 ft lbs (84 Nm)
02-8112C0111	12	3/16 - 16	62 ft lbs (84 Nm)

Model Number	Capacity	Socket Head Cap Screw	
		Size	Torque
02-7839C0111	18	1/2 - 13	150 ft lbs (203 Nm)
02-2560C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02-7803C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02A7843C0112	25	1/2 - 13	150 ft lbs (203 Nm)
02-7844C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02-7851C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02A7868C0100	25	1/2 - 13	150 ft lbs (203 Nm)
02A7889C0100	25	1/2 - 13	150 ft lbs (203 Nm)