

MALABAR

INTERNATIONAL

AIRCRAFT MAINTENANCE & SUPPORT EQUIPMENT

OWNER'S MANUAL FOR MALABAR MODEL

PF56047PWS

2 GALLON FLUID DISPENSER

(S/N 6791 AND UP)

***READ
AND
SAVE***

**THIS
INSTRUCTION
MANUAL**

- * GENERAL DESCRIPTION
- * OPERATION
- * SERVICE
- * PARTS BREAKDOWN

For Service & Spare
Parts, Please Contact:

Malabar International
220 W. Los Angeles Avenue
Simi Valley, California 93065
Phone: (805) 581-0116
Fax: (805) 584-1624
E-mail: sales@malabar.com
Web site: <http://www.malabar.com>

OVER 65 YEARS OF SERVICE & EXPERIENCE

GENERAL DESCRIPTION, OPERATION, SERVICE AND PARTS BREAKDOWN

***MALABAR MODEL PF56047PWS
2 GALLON FLUID DISPENSER***

CAUTION: AIRCRAFT MANUFACTURER'S SPECIFICATIONS AND INSTRUCTIONS MUST BE FOLLOWED. IN THE EVENT OF CONTRADICTION BETWEEN AIRCRAFT MANUFACTURER'S SPECIFICATIONS AND MALABAR'S, AIRCRAFT MANUFACTURER'S WILL PREVAIL.

SPECIFICATIONS:

Fluid -----	COOLANOL	
Reservoir capacity -----	2 U.S. gal	7.6 liters
Pump outlet pressure -----	100 psig	689 kPa
Volume per stroke-----	2.5 cubic in	41 cc
Relief valve setting-----	125 ± 10 psig	862 ± 69 kPa
Hose length-----	84 in	2134 mm
Net weight (empty)-----	12 lbs	5.4 kg
Filter rating-----	1 micron nominal	
Fluid tank color-----	green	

GENERAL DESCRIPTION:

The Malabar Model PF56047PWS is a 2 gallon fluid dispenser used to service various commercial aircraft. The hand pump dispenser consists of a reservoir, pump assembly, relief valve, water stop filter assembly, desiccant dryer, liquid level gauge and a fluid delivery hose.

PREPARATION FOR USE:

The unit is shipped fully assembled. Attach desired coupling to fillport elbow and fill reservoir with approved fluid. Operate hand pump assembly a few strokes to bleed all air out of the system. The unit is now ready for use.

OPERATION:

1. Connect the hose to the aircraft service point.
2. Use full steady pumping strokes when operating pump assembly during replenishing.
3. Disconnect the hose from the aircraft service point and store the unit in a dry, dust free location.

ILLUSTRATED PARTS LIST:

Refer to figure 1A & 1B for unit assembly (see sheets 3 & 4), figure 2 for pump assembly (see sheet 5) or figure 3 for filter assembly (see sheet 6).

SERVICING:

1. The frequency of filter change depends on operating conditions. Generally, changes should be made every 3-4 months or sooner if more than normal resistance is felt on the pumping stroke at low pressure. Refer to item 10 in figure 3 (see sheet 6) to change element. Proper element must be installed, otherwise unit will not pump fluid.
2. NOTE: The relief valve should not be removed. The relief valve is set to by-pass oil back to the reservoir at 125 ± 10 PSIG.
3. The frequency of desiccant dryer change depends on operating conditions. Generally changes should be made when the crystals inside the chamber change color from black to amber. Refer to item 13 in figure 1A (see sheet 3) to change desiccant dryer.

REPAIR AND REPLACEMENT:

No definite time schedule can be established for the overhaul of the pump assembly for the replacement of the various moving parts. The number of times the pump assembly is operated materially affect the life of the working parts. The moving piston seal (item 6) and rod seal (item 11) are normally the first to wear (see sheet 5). This is usually indicated by leakage of fluid past the piston or rod.

It is advisable to change piston seal (item 6), rod seal (item 11) and gasket (item 16) immediately if leakage is discovered. A repair parts kit (P/N PF2-64PK) is available and recommended to keep on hand at your facility. Refer to sheet 7 for the complete list of parts contained in the repair parts kit.

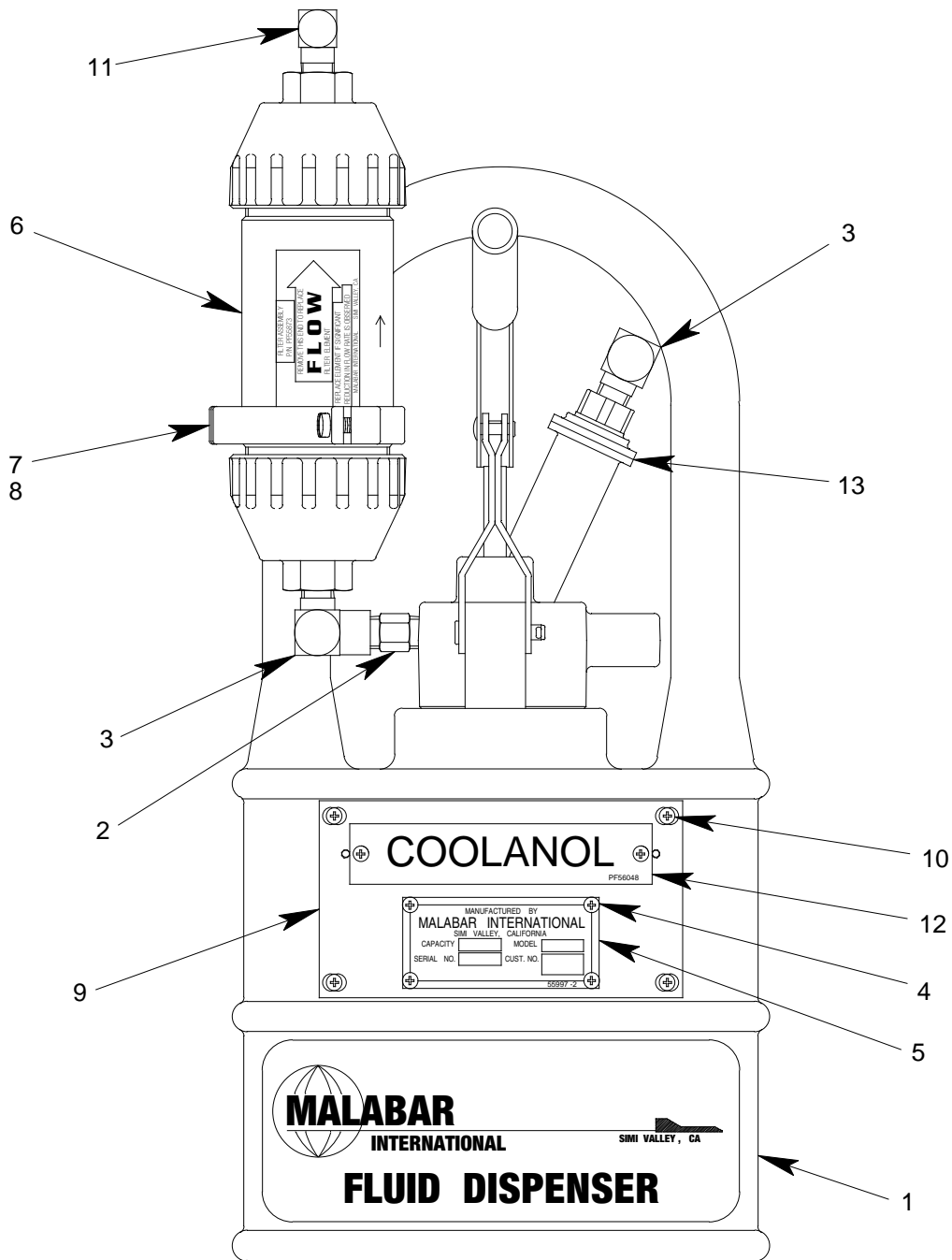
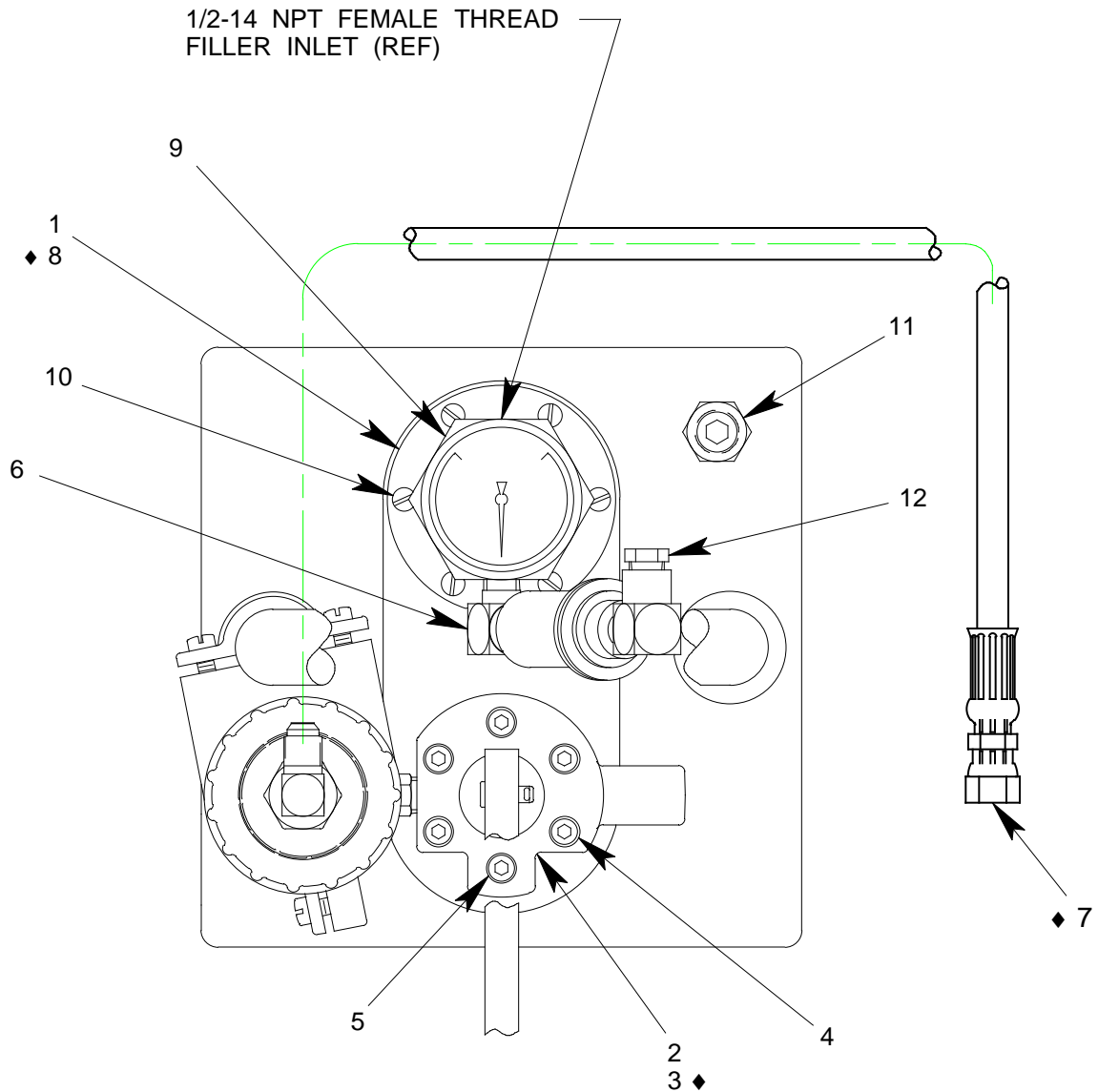


FIGURE 1A

PF56047PWS UNIT ASSEMBLY

NO.	QTY	PART NO.	PART NAME	NO.	QTY	PART NO.	PART NAME
1	1	PF55838-3	FLUID TANK	8	3	342-010	SCREW, FIL HD, 1/4-20 x 1" LG
2	1	711-047	NIPPLE, 1/4 NPT	9	1	PF55859	PLACARD PLATE
3	2	712-008	ELBOW, STREET, 1/4 NPT	10	4	344-011	FHMS, 6-32 x 7/16 LG
4	6	397-010	SELF TAPPING SCREW, 6-32	11	1	722-005	ELBOW, 3/8 37° x 1/4 NPT
5	1	55997-2	NAMEPLATE	12	1	PF56048	PLACARD, COOLANOL
6	1	PF55873	FILTER ASSEMBLY	13	1	483-013	DESSICANT DRYER
7	1	PF55871-1	YOKE CLAMP				



◆ PART OF REPAIR PARTS KIT

FIGURE 1B

PF56047PWS UNIT ASSEMBLY

NO.	QTY	PART NO.	PART NAME	NO.	QTY	PART NO.	PART NAME
1	1	PF56079	RISER	7	1	PF55456-1	HOSE ASSEMBLY
2	1	PF55845-1	PUMP ASSEMBLY	8	1	483-016	GASKET
3	1	PF55672	GASKET	9	1	PF56078	LIQUID LEVEL GAUGE
4	5	323-038	SHCS, 1/4-28 x 1 3/4 LG	10	6	341-009	RHCS, 10-32 x 1/2 LG
5	1	323-063	SHCS, 1/4-28 x 1" LG	11	1	717-007	PLUG, SOCKET HEAD
6	1	712-008	ELBOW, STREET, 1/4 NPT	12	1	483-005	BREATHER, 1/4 NPT

◆ PART OF REPAIR PARTS KIT

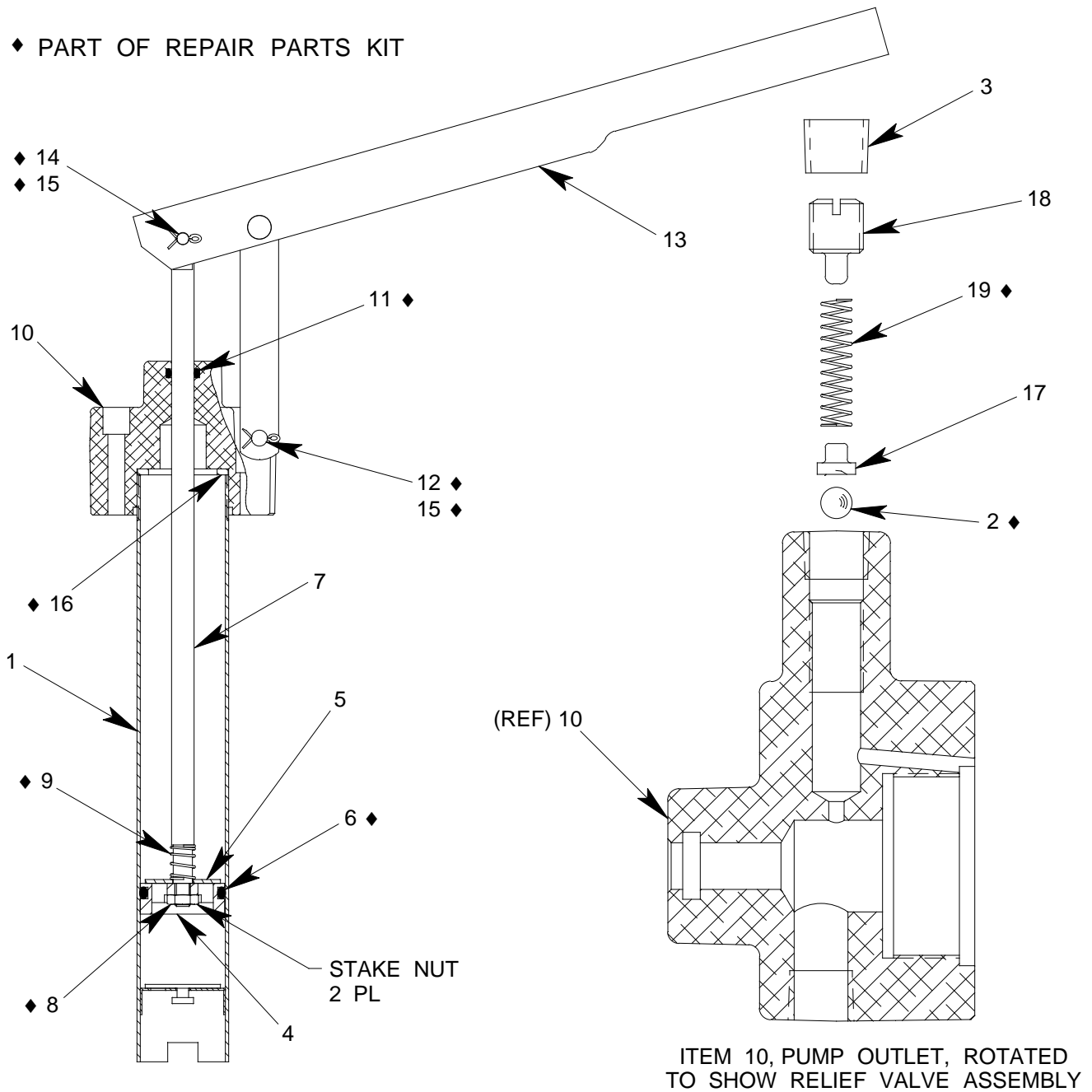
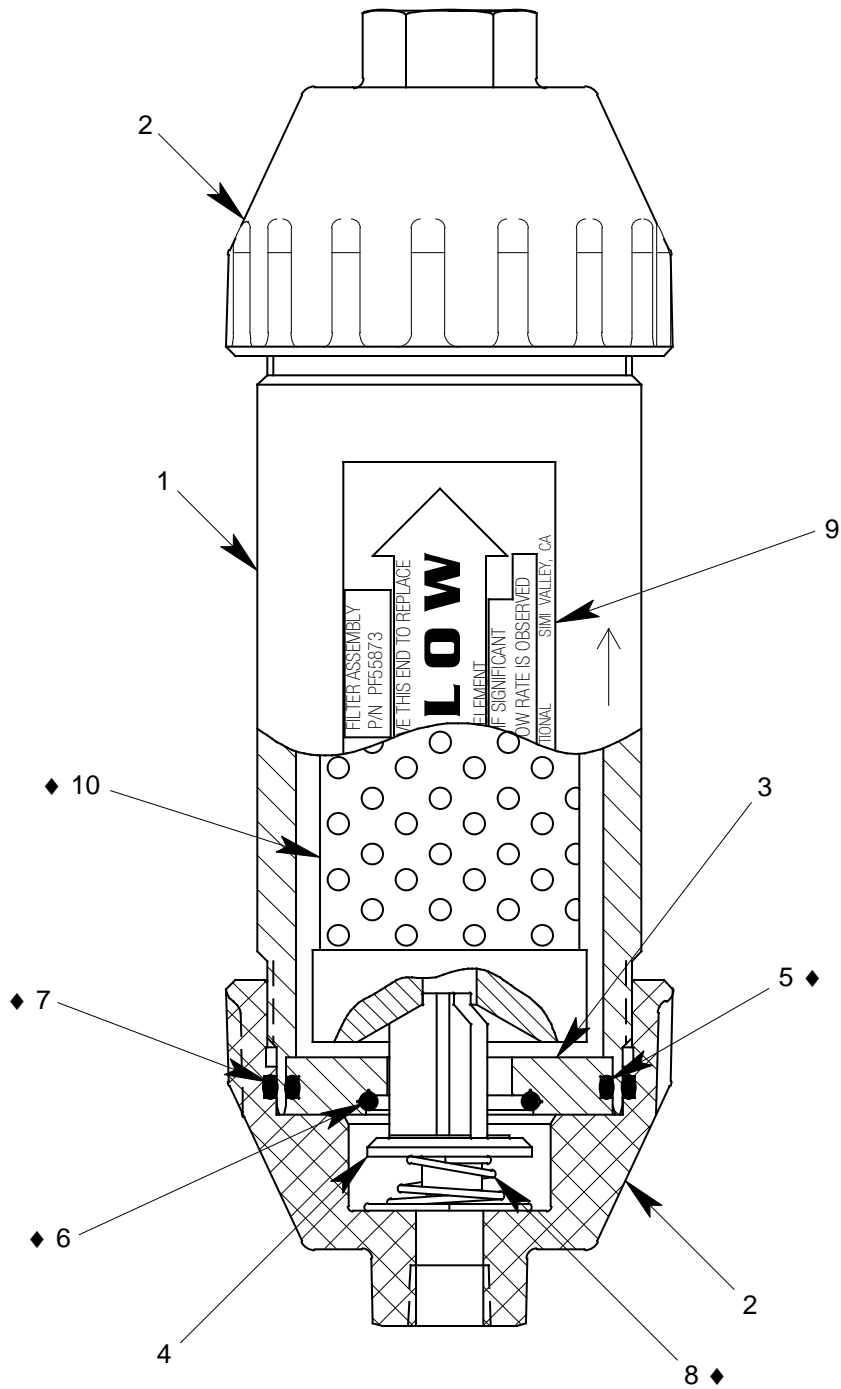


FIGURE 2

PF55845-1 PUMP ASSEMBLY

NO.	QTY	PART NO.	PART NAME	NO.	QTY	PART NO.	PART NAME
1	1	PF53376	TUBE ASSEMBLY	11	1	55925-110	O-RING
2	1	412-004	STEEL BALL, 1/4 DIA	12	1	373-006	FH PIN, 1/4 DIA x 1 9/32 LG
3	1	717-006	PLUG, 1/4 NPT	13	1	494-017	HANDLE ASSEMBLY
4	1	PF53379	PISTON	14	1	AN393-17	FH PIN, 3/16 DIA x 17/32 LG
5	1	PF53380	PISTON CHECK DISC	15	2	372-011	COTTER PIN, 1/16 x 1/2 LG
6	1	55925-216	O-RING	16	1	PF54063	GASKET
7	1	PF53378	PUMP PISTON ROD	17	1	55153	SPRING GUIDE
8	1	352-011	HEX JAM NUT, 1/4-28	18	1	55148	SET SCREW
9	1	PF53406	SPRING	19	1	495-038	SPRING
10	1	PF55820-1	PUMP OUTLET				



◆ PART OF REPAIR PARTS KIT

FIGURE 3

PF55873 FILTER ASSEMBLY

NO.	QTY	PART NO.	PART NAME	NO.	QTY	PART NO.	PART NAME
1	1	PF55849	FILTER HOUSING	6	1	55925-120	O-RING
2	2	PF55852	FILTER HOUSING END CAP	7	2	55925-140	O-RING
3	1	PF55853	RETAINER DISC	8	1	495-039	SPRING
4	1	PF55850	RETAINER VALVE	9	1	PF55872	DECAL, FLOW
5	1	55925-135	O-RING	10	1	481-068	FILTER ELEMENT

PF2-64PK REPAIR PARTS KIT

QTY	PART NO.	PART NAME
1	PF55456-1	HOSE ASSEMBLY
1	55925-216	O-RING
1	55925-110	O-RING
1	PF53406	SPRING
1	373-006	FLAT HEAD PIN, 1/4 DIA x 1 9/32 LG
2	372-011	COTTER PIN, 1/16 x 1/2 LG
1	AN393-17	FLAT HEAD PIN, 3/16 DIA x 17/32 LG
1	PF54063	GASKET
1	495-038	SPRING
1	412-004	STEEL BALL, 1/4 DIA
1	55925-135	O-RING
1	55925-120	O-RING
2	55925-140	O-RING
1	495-039	SPRING
1	481-068	FILTER ELEMENT
1	352-011	HEX JAM NUT, 1/4-28
1	PF55672	GASKET
1	483-013	DESICCANT DRYER
1	483-016	GASKET, FLANGE
1	PF2-64PKDOC	REPAIR PARTS KIT LIST