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MALABAR

INTERNATIONAL

AIRCRAFT MAINTENANCE & SUPPORT EQUIPMENT

OWNER'S MANUAL FOR MALABAR MODEL

PF53361-22P

2 GALLON FLUID DISPENSER

***READ
AND
SAVE***

**THIS
INSTRUCTION
MANUAL**

- * GENERAL DESCRIPTION
- * OPERATION
- * SERVICE
- * PARTS BREAKDOWN

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OVER 50 YEARS OF SERVICE & EXPERIENCE

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GENERAL DESCRIPTION, OPERATION, SERVICE AND PARTS BREAKDOWN

***MALABAR MODEL PF53361-22P
2 GALLON FLUID DISPENSER***

CAUTION: AIRCRAFT MANUFACTURER'S SPECIFICATIONS AND INSTRUCTIONS MUST BE FOLLOWED. IN THE EVENT OF CONTRADICTION BETWEEN AIRCRAFT MANUFACTURER'S SPECIFICATIONS AND MALABAR'S, AIRCRAFT MANUFACTURER'S WILL PREVAIL.

SPECIFICATIONS:

Fluid	PETROLEUM BASED	
Reservoir capacity	2 U.S. gal	7.6 liters
Pump outlet pressure	100 psig	689 kPa
Volume per stroke	2.5 cubic in	41 cc
Hose length	82 in	2083 mm
Net weight (empty)	12 lbs	5.4 kg
Fluid tank color	green	

GENERAL DESCRIPTION:

The Malabar Model PF53361-22P is a 2 gallon fluid dispenser used to service various commercial aircraft. The hand pump dispenser consists of a reservoir, pump assembly, fluid delivery hose, and a second fluid delivery hose with a coupling.

PREPARATION FOR USE:

The unit is shipped fully assembled less a filter assembly. On this model, the filter assembly is to be supplied by the customer and installed between the two hoses. Fill reservoir at fillport with approved fluid. Operate hand pump assembly a few strokes to bleed all air out of the system. The unit is now ready for use.

OPERATION:

1. Remove dust plug from hose coupling and connect the hose coupling to the aircraft service point.
2. Use full steady pumping strokes when operating pump assembly during replenishing.
3. Disconnect the hose coupling from the aircraft service point, replace the dust plug and store the unit in a dry, dust free location.

ILLUSTRATED PARTS LIST:

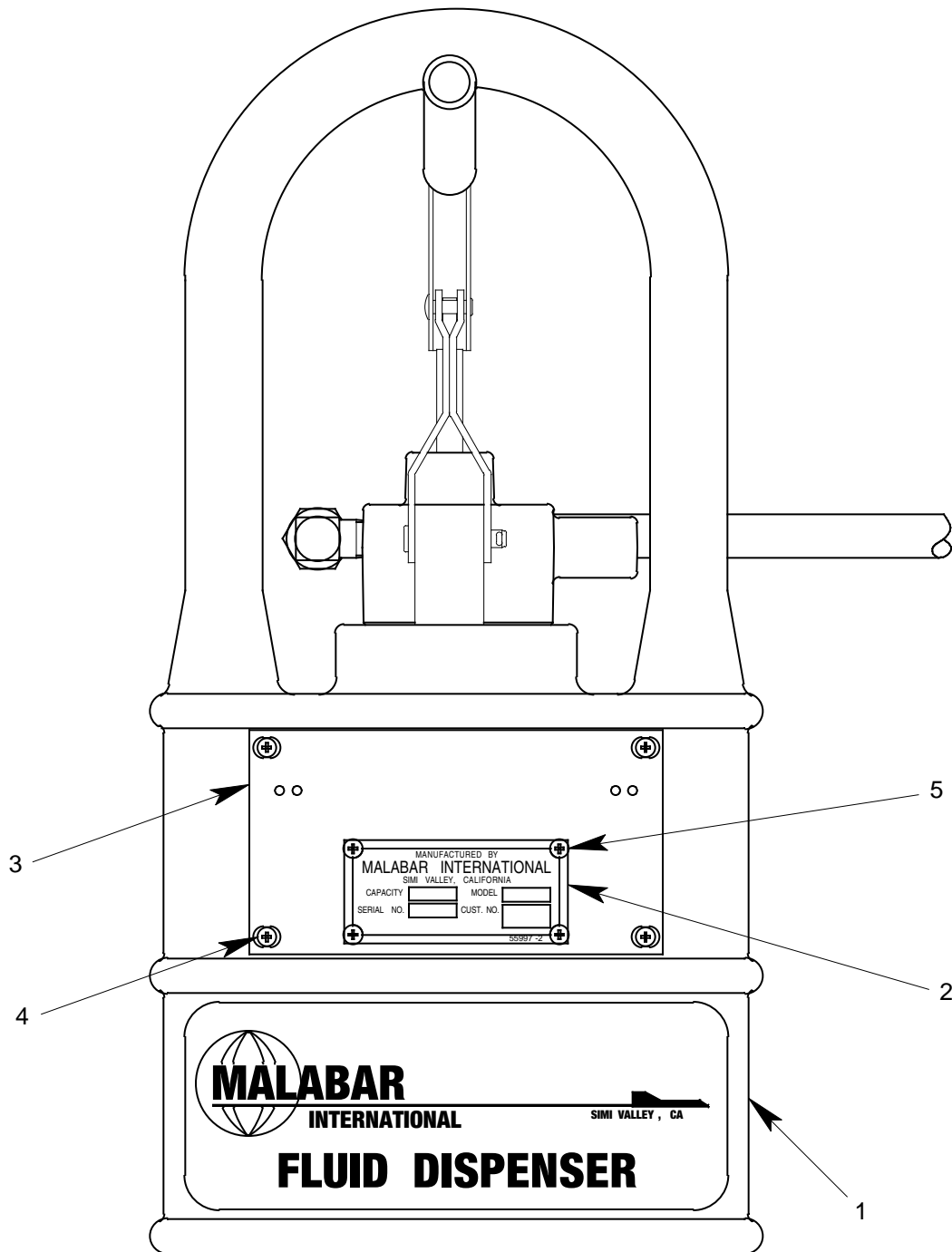
Refer to figure 1A & 1B for unit assembly (see sheets 3 & 4) or figure 2 for pump assembly (see sheet 5).

SERVICING:

1. The unit does not come complete with filter assembly, therefore frequency of filter change depends on filter that the customer selects and operating conditions. Generally, changes should be made every 3-4 months or sooner if more than normal resistance is felt on the pumping stroke at low pressure.

REPAIR AND REPLACEMENT:

No definite time schedule can be established for the overhaul of the pump assembly for the replacement of the various moving parts. The number of times the pump assembly is operated materially affect the life of the working parts. The moving piston seal (item 4) and rod seal (item 14) are normally the first to wear (see sheet 5). This is usually indicated by leakage of fluid past the piston or rod. It is advisable to change piston seal (item 4), rod seal (item 14) and gasket (item 13) immediately if leakage is discovered. A repair parts kit (P/N PF2-53PK) is available and recommended to keep on hand at your facility. Refer to sheet 6 for the complete list of parts contained in the repair parts kit.

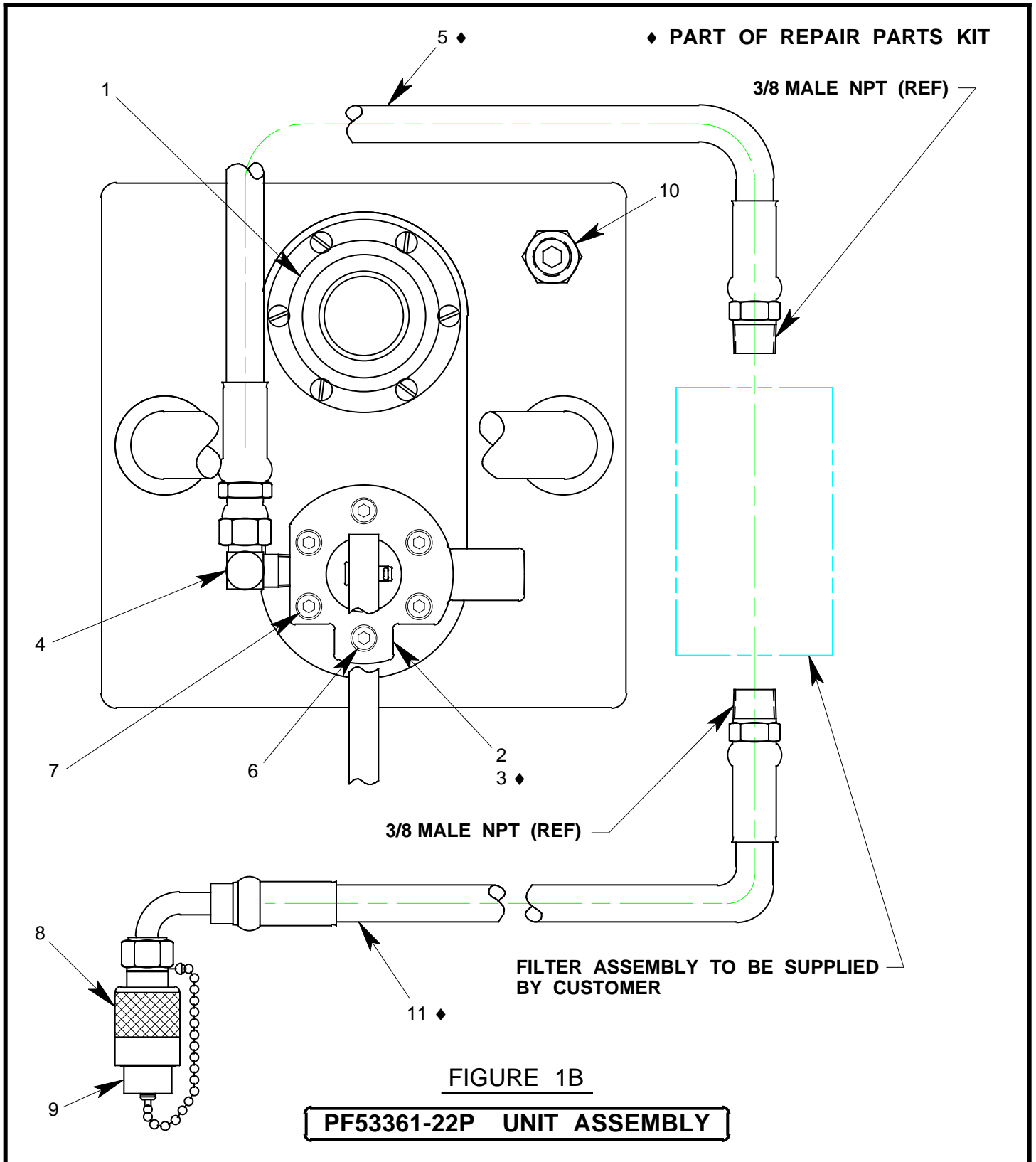


◆ PART OF REPAIR PARTS KIT

FIGURE 1A

PF53361-22P UNIT ASSEMBLY

NO.	QTY	PART NO.	PART NAME	NO.	QTY	PART NO.	PART NAME
1	1	PF55838-3	FLUID TANK	4	4	344-011	FHMS, 6-32 x 7/16 LG
2	1	55997-2	NAMEPLATE	5	4	397-010	SELF TAPPING SCREW, 6-32
3	1	PF55859	PLACARD PLATE				



NO.	QTY	PART NO.	PART NAME	NO.	QTY	PART NO.	PART NAME
1	1	PF55447	FILLPORT ASSEMBLY	7	5	323-038	SHCS, 1/4-28 x 1 3/4 LG
2	1	PF53415A-1	PUMP ASSEMBLY	8	1	736-013	COUPLING
3	1	PF55672	GASKET	9	1	PF55987	DUST PLUG & CHAIN
4	1	722-005	ELBOW, 3/8 37° x 1/4 NPT	10	1	717-007	PLUG, 3/8 NPT
5	1	PF55911	HOSE ASSEMBLY	11	1	PF55912	HOSE ASSEMBLY
6	1	323-063	SHCS, 1/4-28 x 1" LG				

◆ PART OF REPAIR PARTS KIT

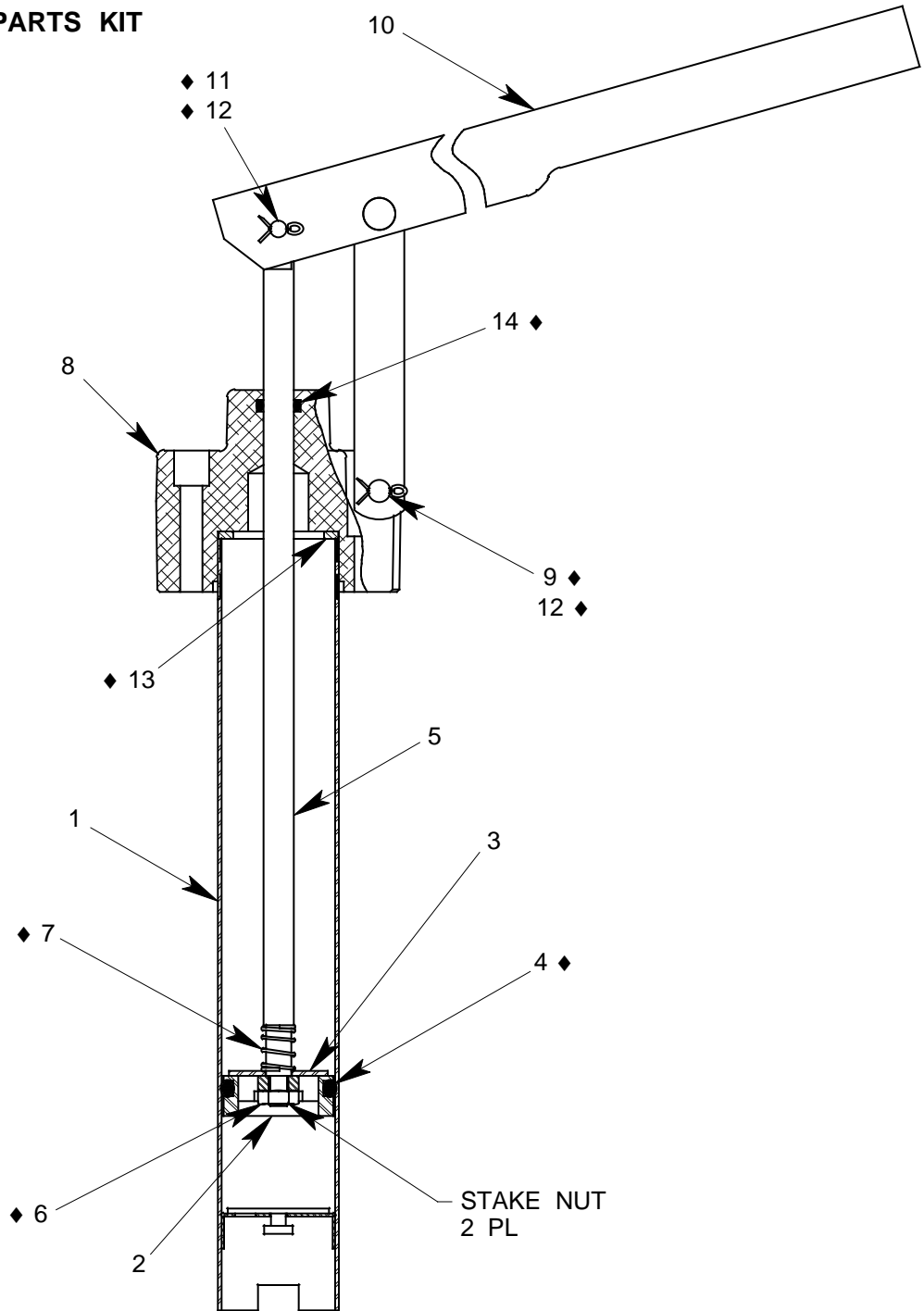


FIGURE 2

PF53415A-1 PUMP ASSEMBLY

NO.	QTY	PART NO.	PART NAME	NO.	QTY	PART NO.	PART NAME
1	1	PF53376	TUBE ASSEMBLY	8	1	PF55685	PUMP OUTLET
2	1	PF53379	PISTON	9	1	373-006	FH PIN, 1/4 DIA x 1 9/32 LG
3	1	PF53380	PISTON CHECK DISC	10	1	494-017	HANDLE ASSEMBLY
4	1	55925-216	O-RING	11	1	AN393-17	FH PIN, 3/16 DIA x 17/32 LG
5	1	PF53378	PUMP PISTON ROD	12	2	372-011	COTTER PIN, 1/16 x 1/2 LG
6	1	352-011	HEX JAM NUT, 1/4-28	13	1	PF54063	GASKET
7	1	PF53406	SPRING	14	1	55925-110	O-RING

PF2-53PK REPAIR PARTS KIT

QTY	PART NO.	PART NAME
1	PF55911	HOSE ASSEMBLY
1	PF55912	HOSE ASSEMBLY
1	PF55672	GASKET
1	PF53406	SPRING
1	AN393-17	FLAT HEAD PIN, 3/16 DIA x 17/32 LG
1	352-011	HEX JAM NUT, 1/4-28
2	372-011	COTTER PIN, 1/16 DIA x 1/2 LG
1	373-006	FLAT HEAD PIN, 1/4 DIA x 1 9/32 LG
1	55925-216	O-RING
1	55925-110	O-RING
1	PF54063	GASKET
1	PF2-53PKDOC	REPAIR PARTS KIT LIST